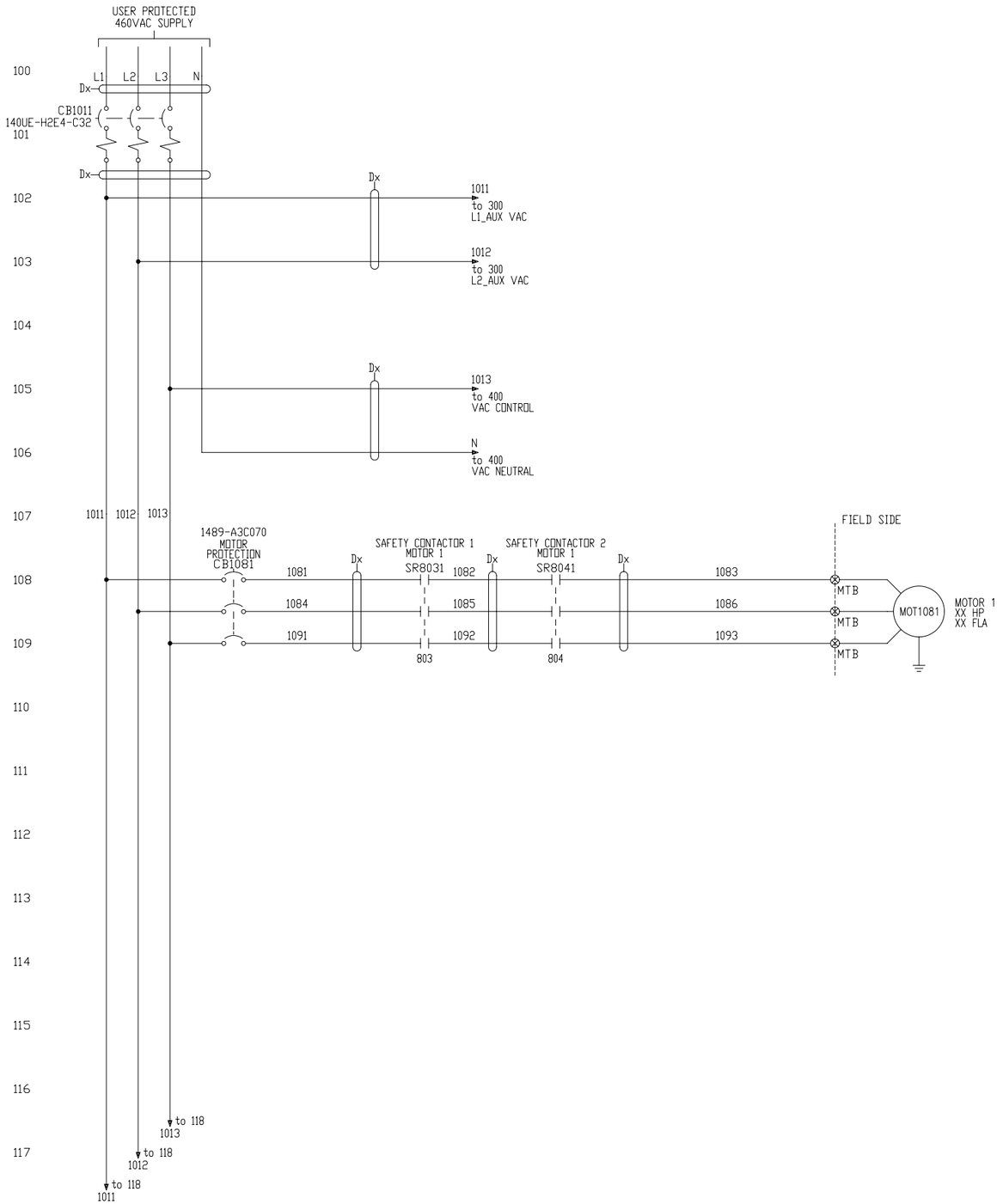

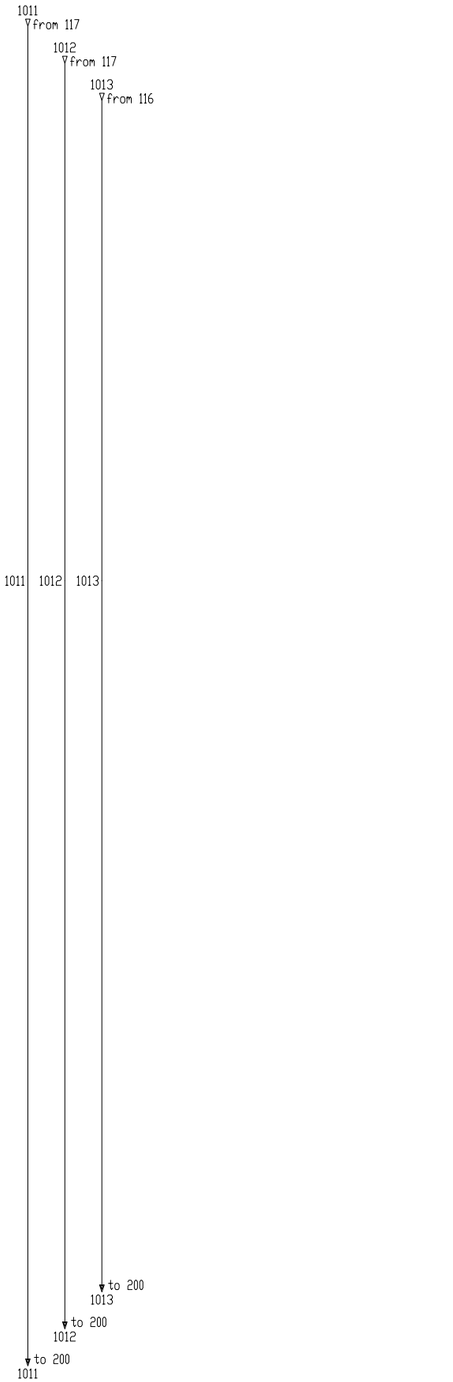

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NOTES:
1. ALL WIRES TO BE xxxV, xx°, xxx.
2. OBSERVE DIRTY/CLEAN WIRING PRACTICES.
3. Dx/Cx MARKERS INDICATE POTENTIAL ROUTING WIRING.
4. ALL WIRES ARE #xx AWG, UNLESS OTHERWISE NOTED.
5. ALL WIRES ARE xxx, UNLESS OTHERWISE NOTED.
6. ALL GROUND WIRES ARE #xx AWG xxxxxx, UNLESS OTHERWISE NOTED.

xxxx xxxxxxx xx xxx xxxxxxxxx xx xxxxxxxx xxxxxxxxxx xx xxx xxxxxxxxxxx xxxxxxxx xxxxx xx xxxxxxxxxxx xxx xxx xxxxxx xxxxxx xx xxxxxxxxxx	***XXXXXX_XXXX*** ***XXXXXX***	SIMPLE SAFETY E-STOP APPLICATION POWER DISTRIBUTION	DWN xx DATE 10-17-08 DWG NO EXAMPLE DWG REV XX SHEET 1 OF XX CUST

CAD PART 01_SG600_ESTOP_APP_POWER_DISTRIBUTION.DWG

LAYERING SELECT: ECHO

1011 from 135
1012 from 135
1013 from 134

200
201
202
203
204
205
206
207
208

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1011 1012 1013

209
210
211
212
213
214
215
216
217

to 218 1013
to 218 1012
to 218 1011

1011 from 217
1012 from 217
1013 from 216

218
219
220
221
222
223
224
225
226

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1011 1012 1013

227
228
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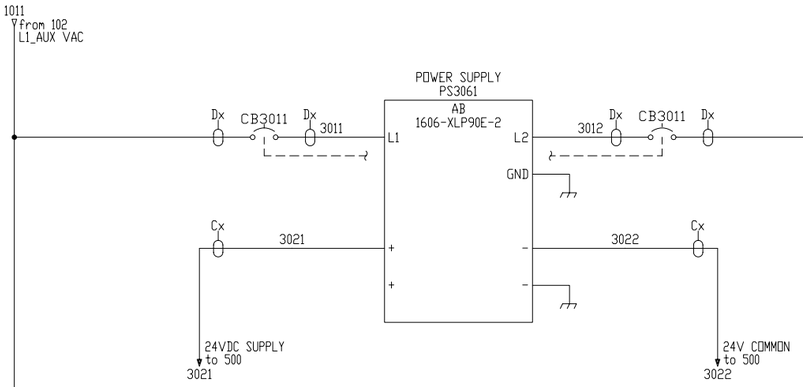
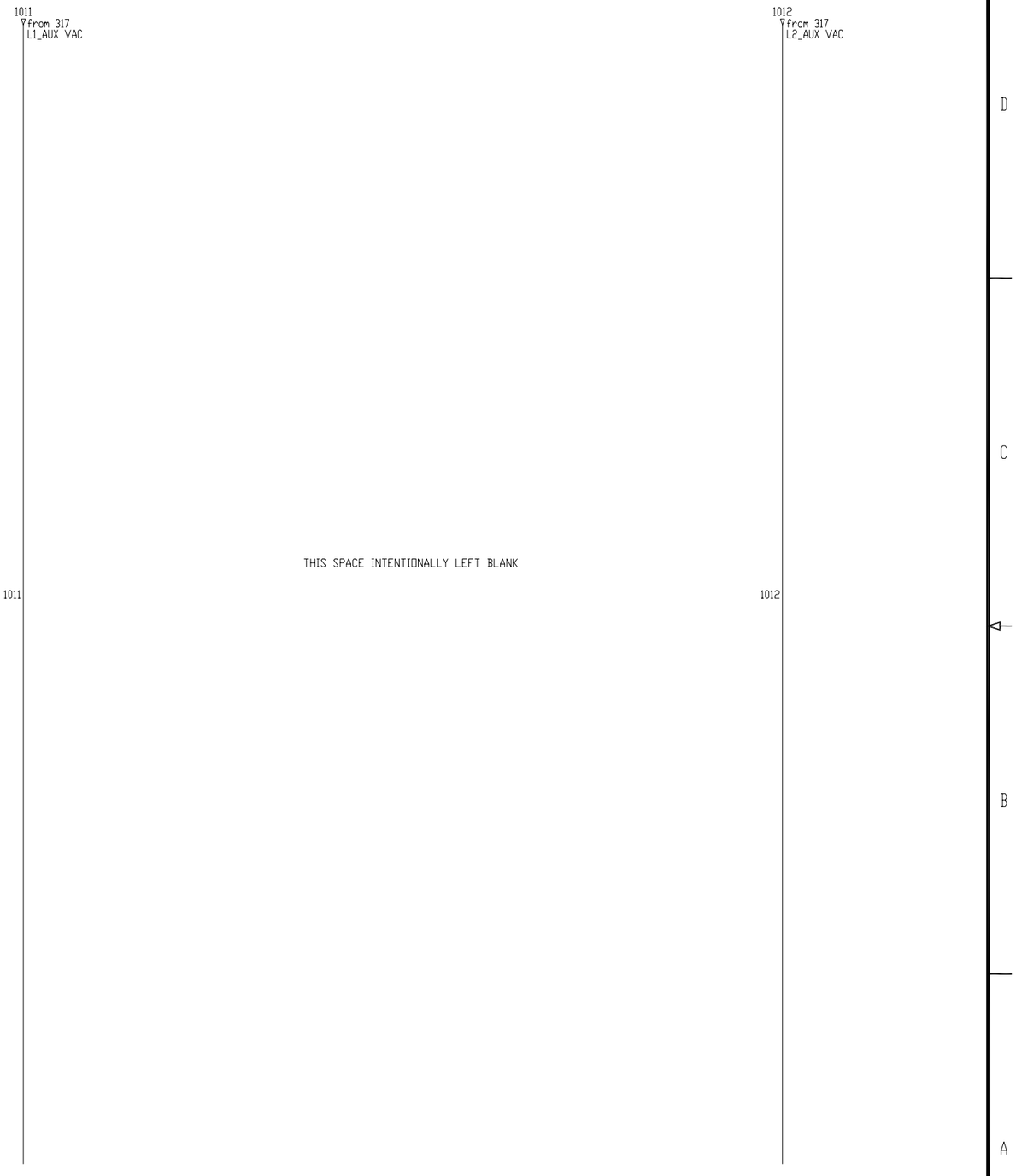
231
232
233
234
235

xxxx xxxxxxx xx xxx xxxxxxxxx xx xxxxxxxx xxxxxxxxx xx xxx xxxxxxxxxxx xxxxxxxxx xxxxx xx xxxxxxxxxxx xxx xxx xxxxxx xxxxxx xx xxxxxxxxx	***XXXXXX_XXXX*** ***XXXXXX***	SIMPLE SAFETY E-STOP APPLICATION POWER DISTRIBUTION	DWN xx DATE 10-17-08 DWG NO EXAMPLE DWG REV XX SHEET 2 OF XX CUST

CAD PART 02_SG600_ESTOP_APP_POWER_DISTRIBUTION.DWG

LAYERING SELECT: ECHO





NOTES:
1. ALL WIRES TO BE xxxV, xx*, xxx.
2. OBSERVE DIRTY/CLEAN WIRING PRACTICES.
3. Dx/Cx MARKERS INDICATE POTENTIAL ROUTING WIRING.
4. ALL WIRES ARE #xx AWG, UNLESS OTHERWISE NOTED.
5. ALL WIRES ARE xxx, UNLESS OTHERWISE NOTED.
6. ALL GROUND WIRES ARE #xx AWG xxxxxx, UNLESS OTHERWISE NOTED.

xxxx xxxxxxx xx xxx xxxxxxxxx xx xxxxxxxx xxxxxxxxx xx xxx xxxxxxxxxxxx xxxxxxxxx xxxxx xx xxxxxxxxxxx xxx xxx xxxxxx xxxxxx xx xxxxxxxxx	***XXXXXX_XXXX*** ***XXXXXX***	SIMPLE SAFETY E-STOP APPLICATION 460VAC CONTROL	DWN xx DATE 10-17-08 DWG NO EXAMPLE DWG REV XX SHEET 3 OF XX CUST

CAD PART 03_SG600_ESTOP_APP_460VAC_CONTROL.DWG

LAYERING SELECT: ECHO

1013
from 105
VAC CONTROL

N
from 106
VAC NEUTRAL

1013
from 417
VAC CONTROL

N
from 417
VAC NEUTRAL

400
401
402
403
404
405
406
407
408
409
410
411
412
413
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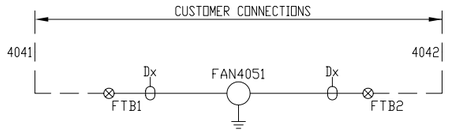
435



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1013
VAC CONTROL
to 418
1013

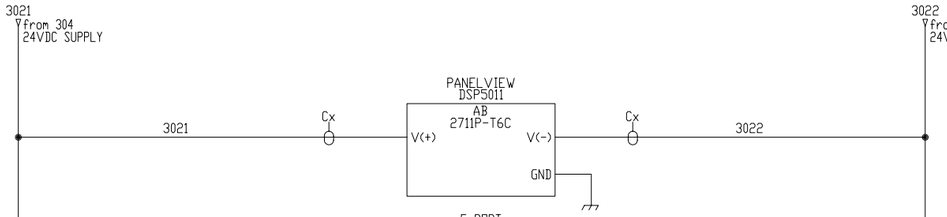
N
VAC NEUTRAL
to 418
N

NOTES:
1. ALL WIRES TO BE xxxV, xx°, xxx.
2. OBSERVE DIRTY/CLEAN WIRING PRACTICES.
3. Dx/Cx MARKERS INDICATE POTENTIAL ROUTING WIRING.
4. ALL WIRES ARE #xx AWG, UNLESS OTHERWISE NOTED.
5. ALL WIRES ARE xxx, UNLESS OTHERWISE NOTED.
6. ALL GROUND WIRES ARE #xx AWG xxxxxx, UNLESS OTHERWISE NOTED.

xxxx xxxxxxx xx xxx xxxxxxxxx xx xxxxxxxx xxxxxxxxx xx xxx xxxxxxxxxxxx xxxxxxxxx xxxxx xx xxxxxxxxxxx xxx xxx xxxxxx xxxxxx xx xxxxxxxxx	***XXXXXX_XXXX*** ***XXXXXX***	SIMPLE SAFETY E-STOP APPLICATION AUX_VAC_CONTROL	DWN xx DATE 10-17-08 DWG NO EXAMPLE DWG REV XX SHEET 4 OF XX CUST

CAD PART 04_SG600_ESTOP_APP_AUX_VAC_CONTROL.DWG

LAYERING SELECT: ECHO



3021 from 304 24VDC SUPPLY

3022 from 304 24V COMMON

3021 from 517 24VDC SUPPLY

3022 from 517 24V COMMON

3021 24VDC SUPPLY to 518

3022 24V COMMON to 518

3021 24VDC SUPPLY to 600

3022 24V COMMON to 600

NOTES:
1. ALL WIRES TO BE xxxV, xx°, xxx.
2. OBSERVE DIRTY/CLEAN WIRING PRACTICES.
3. Dx/Cx MARKERS INDICATE POTENTIAL ROUTING WIRING.
4. ALL WIRES ARE #xx AWG, UNLESS OTHERWISE NOTED.
5. ALL WIRES ARE xxx, UNLESS OTHERWISE NOTED.
6. ALL GROUND WIRES ARE #xx AWG xxxxxx, UNLESS OTHERWISE NOTED.

xxxx xxxxxxx xx xxx xxxxxxxxx xx xxxxxxxx xxxxxxxxxx xx xxx xxxxxxxxxxxx xxxxxxxxx xxxxx xx xxxxxxxxxxx xxx xxx xxxxxx xxxxxx xx xxxxxxxxx	***XXXXXX_XXXX*** ***XXXXXX***	SIMPLE SAFETY E-STOP APPLICATION 24VDC CONTROL	DWN xx	DATE 10-17-08	
			DWG NO EXAMPLE		DWG REV XX
			CUST	SHEET 5 OF XX	

CAD PART 05_SG600_ESTOP_APP_24VDC_CONTROL.DWG

LAYERING SELECT: ECHO

3021
from 535
24VDC SUPPLY

3022
from 535
24V COMMON

3021
from 617
24VDC SUPPLY

3022
from 617
24V COMMON

600 601 602 603 604 605 606 607 608 609 610 611 612 613 614 615 616 617

618 619 620 621 622 623 624 625 626 627 628 629 630 631 632 633 634 635

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3021 3022 3021 3022

24VDC SUPPLY
to 618
3021

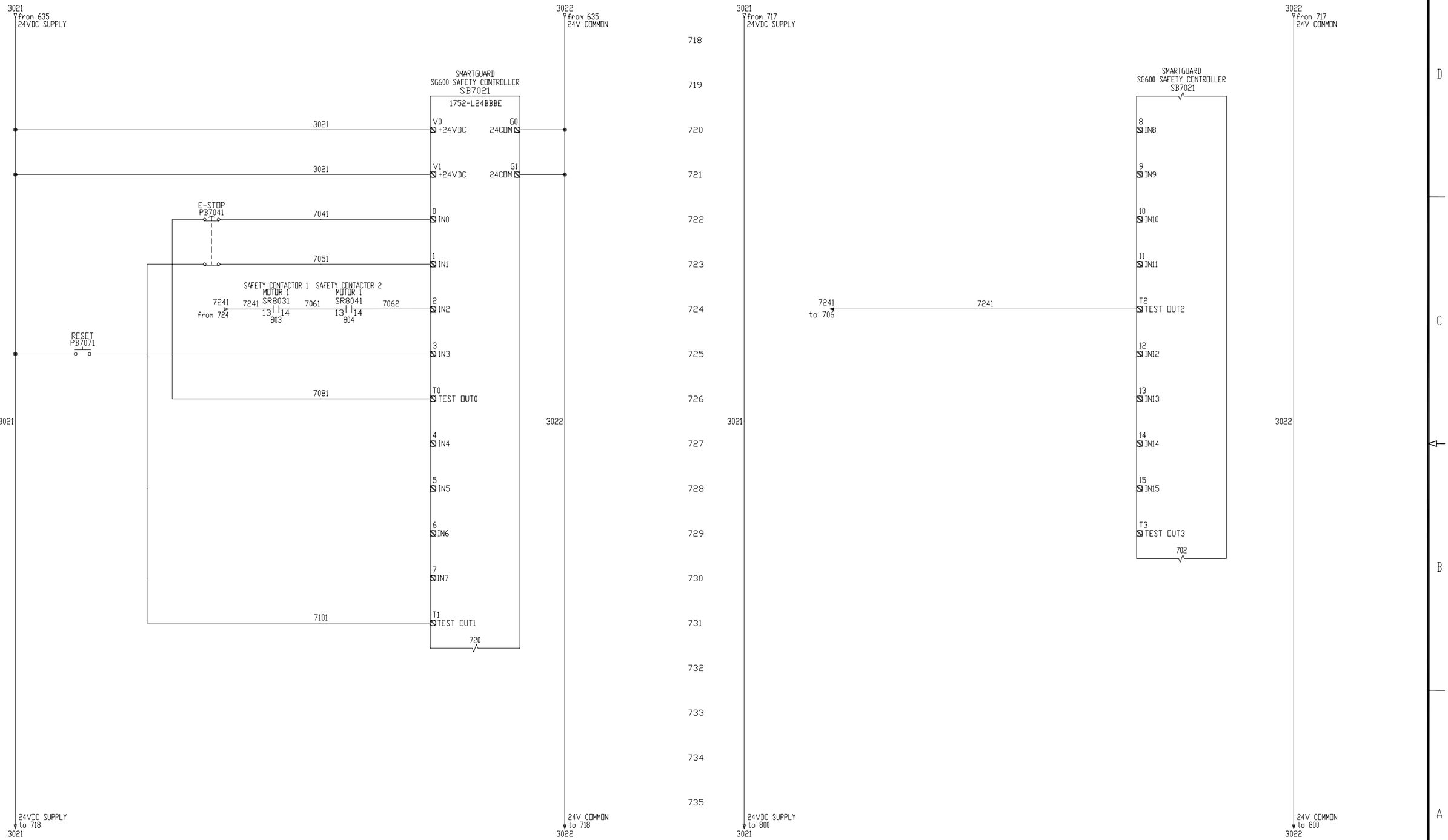
24V COMMON
to 618
3022

24VDC SUPPLY
to 700
3021

24V COMMON
to 700
3022

NOTES:
1. ALL WIRES TO BE xxxV, xx°, xxx.
2. OBSERVE DIRTY/CLEAN WIRING PRACTICES.
3. Dx/Cx MARKERS INDICATE POTENTIAL ROUTING WIRING.
4. ALL WIRES ARE #xx AWG, UNLESS OTHERWISE NOTED.
5. ALL WIRES ARE xxx, UNLESS OTHERWISE NOTED.
6. ALL GROUND WIRES ARE #xx AWG xxxxxx, UNLESS OTHERWISE NOTED.

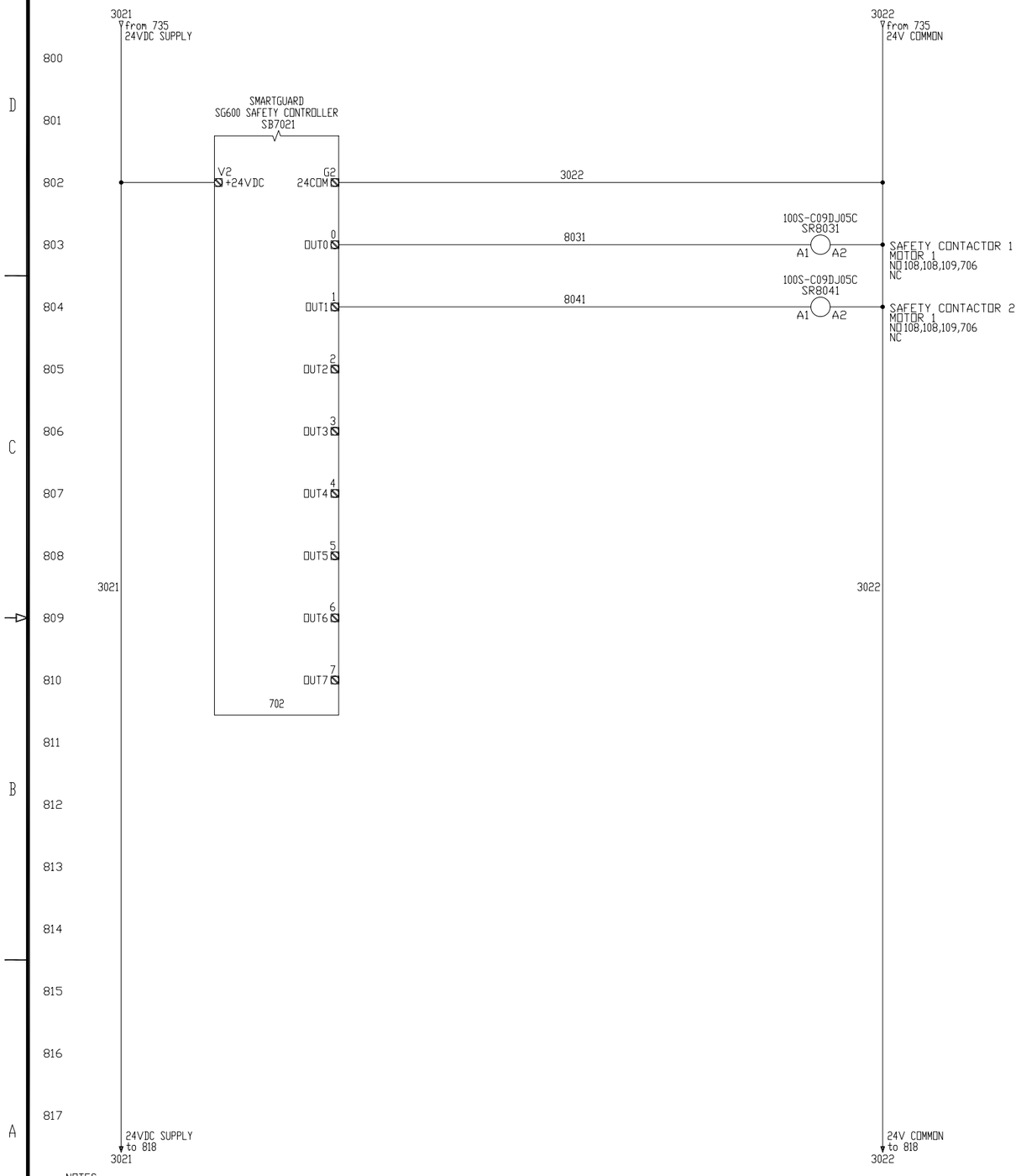
xxxx xxxxxxx xx xxx xxxxxxxxx xx xxxxxxxx xxxxxxxxx xx xxx xxxxxxxxxxx xxxxxxxxx xxxxx xx xxxxxxxxxxx xxx xxx xxxxxx xxxxxx xx xxxxxxxxx	***XXXXXX_XXXX*** ***XXXXXX***	SIMPLE SAFETY E-STOP APPLICATION SAFETY SPARE	DWN xx DATE 10-17-08 DWG NO EXAMPLE DWG REV XX CUST SHEET 6 OF XX



xxxx xxxxxxx xx xxx xxxxxxxxx xx xxxxxxxx xxxxxxxxxx xx xxx xxxxxxxxxxxx xxxxxxxxx xxxxx xx xxxxxxxxxxxx xxx xxx xxxxxx xxxxxx xx xxxxxxxxx	***XXXXXX_XXXX*** ***XXXXXX***	SIMPLE SAFETY E-STOP APPLICATION SAFETY CONTROLLER	DWN xx DATE 10-17-08 DWG NO EXAMPLE DWG REV XX CUST SHEET 7 OF XX

CAD PART 07_SG600_ESTOP_APP_SAFETY_CONTROLLER.DWG

LAYERING SELECT: ECHO



NOTES:
1. ALL WIRES TO BE xxxV, xx*, xxx.
2. OBSERVE DIRTY/CLEAN WIRING PRACTICES.
3. Dx/Cx MARKERS INDICATE POTENTIAL ROUTING WIRING.
4. ALL WIRES ARE #xx AWG, UNLESS OTHERWISE NOTED.
5. ALL WIRES ARE xxx, UNLESS OTHERWISE NOTED.
6. ALL GROUND WIRES ARE #xx AWG xxxxxx, UNLESS OTHERWISE NOTED.

xxxx xxxxxxx xx xxx xxxxxxxxx xx xxxxxxxx xxxxxxxxxx xx xxx xxxxxxxxxxxx xxxxxxxxx xxxxx xx xxxxxxxxxxxx xxx xxx xxxxxx xxxxxx xx xxxxxxxxx	***XXXXXX_XXXX*** ***XXXXXX***	SIMPLE SAFETY BI DIR MUTING W/LIGHT CURTAIN SAFETY CONTROLLER	DWN xx	DATE 10-17-08	
			DWG NO EXAMPLE		DWG REV XX
			CUST	SHEET 8 OF XX	

CAD PART 08_SG600_ESTOP_APP_SAFETY_CONTROLLER.DWG

LAYERING SELECT: ECHO

3021
from 835
24VDC SUPPLY

3022
from 835
24V COMMON

3021
from 917
24VDC SUPPLY

3022
from 917
24V COMMON

900 901 902 903 904 905 906 907 908 909 910 911 912 913 914 915 916 917

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3021 3022

24VDC SUPPLY
to 918
3021

24V COMMON
to 918
3022

918 919 920 921 922 923 924 925 926 927 928 929 930 931 932 933 934 935

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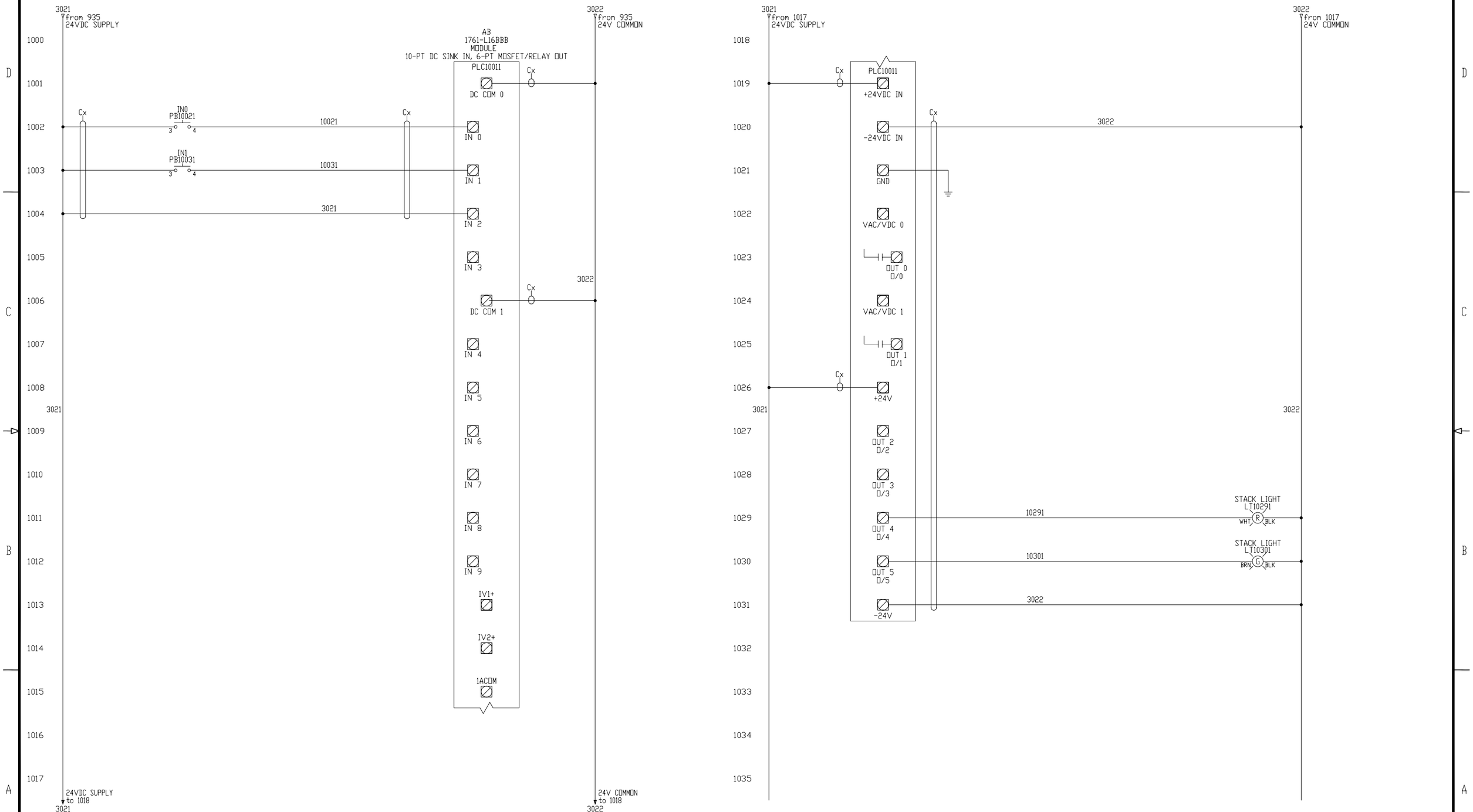
3021 3022

24VDC SUPPLY
to 1000
3021

24V COMMON
to 1000
3022

NOTES:
1. ALL WIRES TO BE xxxV, xx°, xxx.
2. OBSERVE DIRTY/CLEAN WIRING PRACTICES.
3. Dx/Cx MARKERS INDICATE POTENTIAL ROUTING WIRING.
4. ALL WIRES ARE #xx AWG, UNLESS OTHERWISE NOTED.
5. ALL WIRES ARE xxx, UNLESS OTHERWISE NOTED.
6. ALL GROUND WIRES ARE #xx AWG xxxxxx, UNLESS OTHERWISE NOTED.

xxxx xxxxxxx xx xxx xxxxxxxxx xx xxxxxxxx xxxxxxxxxx xx xxx xxxxxxxxxxxx xxxxxxxxx xxxxx xx xxxxxxxxxxxx xxx xxx xxxxxx xxxxxx xx xxxxxxxxx	***XXXXXX_XXXX*** ***XXXXXX***	SIMPLE SAFETY E-STOP APPLICATION DRIVE SPARE	DWN xx DATE 10-17-08 DWG NO EXAMPLE DWG REV XX CUST SHEET 9 OF XX



NOTES:
1. ALL WIRES TO BE xxxV, xx°, xxx.
2. OBSERVE DIRTY/CLEAN WIRING PRACTICES.
3. Dx/Cx MARKERS INDICATE POTENTIAL ROUTING WIRING.
4. ALL WIRES ARE #xx AWG, UNLESS OTHERWISE NOTED.
5. ALL WIRES ARE xxx, UNLESS OTHERWISE NOTED.
6. ALL GROUND WIRES ARE #xx AWG xxxxxx, UNLESS OTHERWISE NOTED.

xxxx xxxxxxx xx xxx xxxxxxxxx xx xxxxxxxx xxxxxxxxxx xx xxx xxxxxxxxxxx xxxxxxxxx xxxxx xx xxxxxxxxxxx xxx xxx xxxxxx xxxxxx xx xxxxxxxxxx	***XXXXXX_XXXX*** ***XXXXXX***	SIMPLE SAFETY E-STOP APPLICATION MICROLOGIX PLC I/O	DWN xx DATE 10-17-08 DWG NO EXAMPLE DWG REV XX CUST SHEET 10 OF XX

CAD PART 10_SG600_ESTOP_APP_PLC_IO.DWG

LAYERING SELECT: ECHO

1100
1101
1102
1103
1104
1105
1106
1107
1108
1109
1110
1111
1112
1113
1114
1115
1116
1117

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1118
1119
1120
1121
1122
1123
1124
1125
1126
1127
1128
1129
1130
1131
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1134
1135

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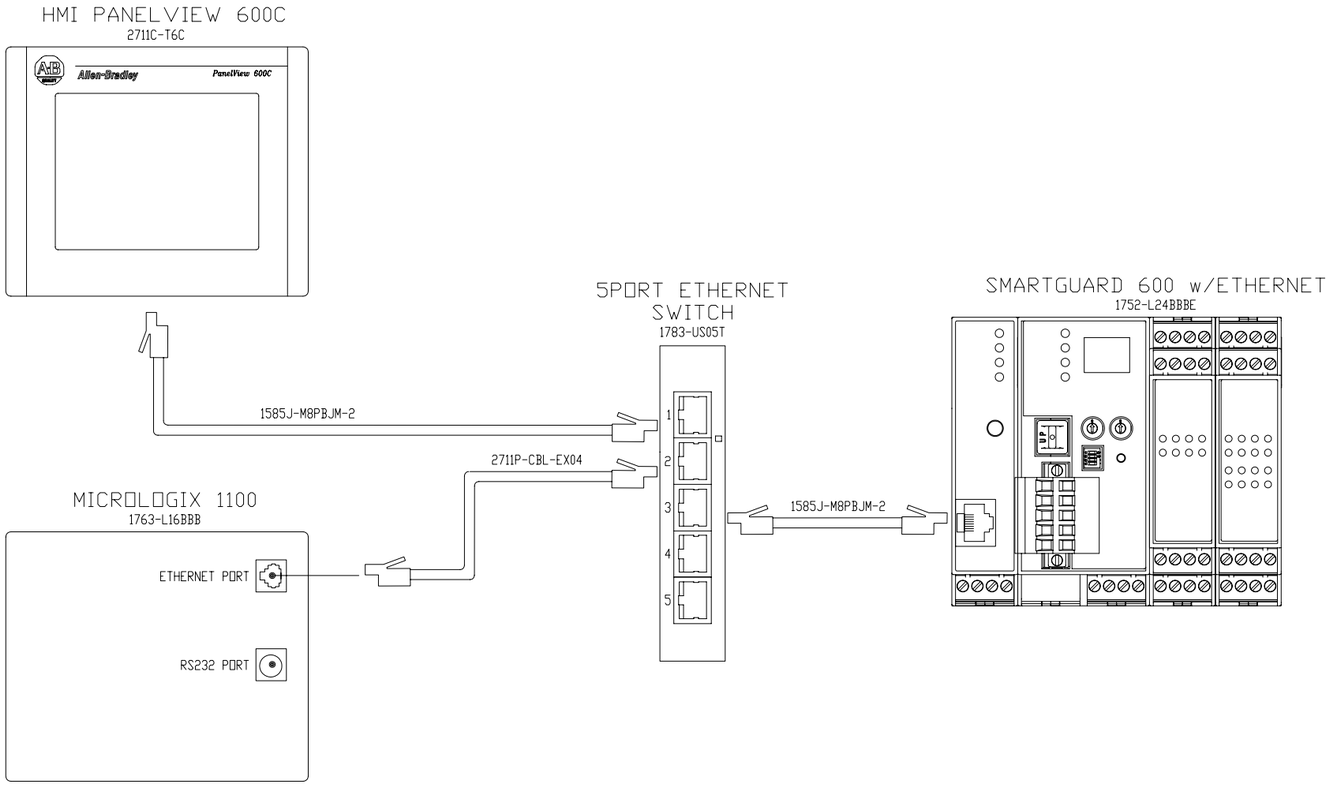
XXXX XXXXXXX XX XXX XXXXXXXXX XX XXXXXXXX XXXXXXXXX XX XXX XXXXXXXXXXXX XXXXXXXXX XXXXX XX XXXXXXXXXXX XXX XXX XXXXXX XXXXXX XX XXXXXXXXX	***XXXXXX_XXXX*** ***XXXXXX***	SIMPLE SAFETY E-STOP APPLICATION PLC I/O	DWN XX DATE 10-17-08 DWG NO EXAMPLE DWG REV XX CUST SHEET 11 OF XX

CAD PART 11_SG600_ESTOP_APP_PLC_IO_SPARE.DWG

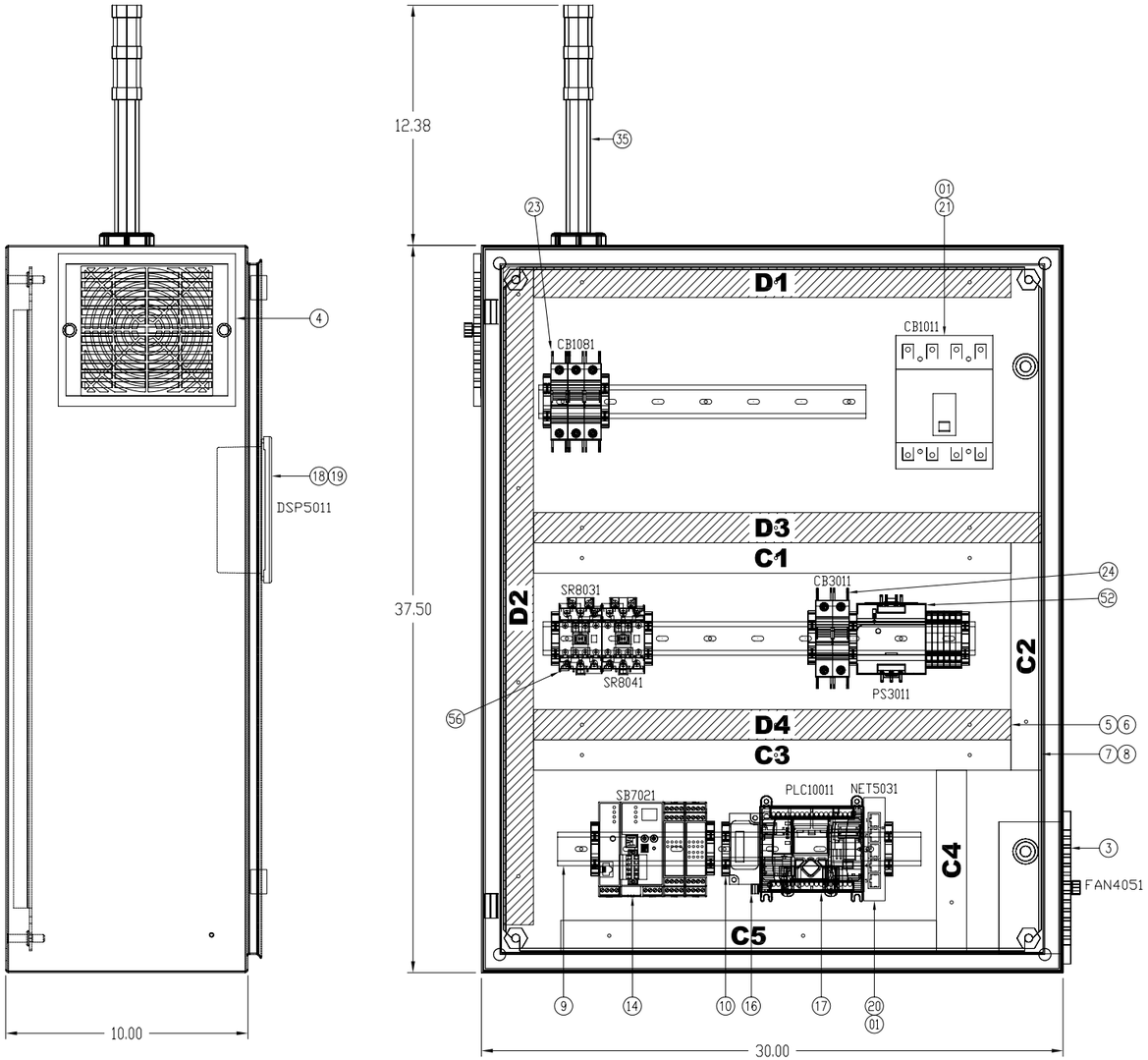
LAYERING SELECT: ECHO



xxxx xxxxxxx xx xxx xxxxxxxxx xx xxxxxxxx xxxxxxxxxx xx xxx xxxxxxxxxxx xxxxxxxxx xxxxx xx xxxxxxxxxxx xxx xxx xxxxxx xxxxxx xx xxxxxxxxx	***XXXXXX_XXXX*** ***XXXXXX***	SIMPLE SAFETY E-STOP APPLICATION COMMUNICATION DIAGRAM	DWN xx	DATE 10-17-08
			DWG NO EXAMPLE	DWG REV XX
		CUST	SHEET 12 OF XX	

CAD PART 12_SG600_ESTOP_APP_COMM_DIAGRAM.DWG

LAYERING SELECT: ECHO:



ITEM	QTY	DESCRIPTION	MFG	CATALOG
1	1	NEMA1 ENCLOSURE 30"X24"X10"	HOFFMAN	CSD302410
2	1	PANEL FOR ENCLOSURE 21"X22.5"	HOFFMAN	CP3024
3	1	FAN KIT 115VAC WITH FILTER	HOFFMAN	TFP41
4	1	EXHAUST GRILL WITH FILTER	HOFFMAN	TEP4
5	–	PANDUIT WIRE DUCT, 1"X4" GRAY	PANDUIT	F1X4LG6
6	–	PANDUIT WIRE DUCT COVER, 1" GRAY	PANDUIT	C1LG6
7	–	PANDUIT WIRE DUCT, 1" X4" WHITE	PANDUIT	F1X4WH6
8	–	PANDUIT WIRE DUCT COVER, 1" WHITE	PANDUIT	C1WH6
9	–	35MM DIN RAIL	AB	199–DR1
10	9	END ANCHOR USED W/STANDARD 35MM DIN	AB	1492–EAJ35
11	–	–	–	–
12	–	–	–	–
13	–	–	–	–
14	1	SMARTGUARD 600 SMALL SAFETY CONTROLLER w/ETHERNET	AB	1752–L24BBB
		CONTROL AND VISUALIZATION EQUIPMENT		
15	1	1763 MICROLOGIX 1100 SYSTEM GROUP SELECTION		
16	1	CABLE: MICROLOGIX 1100 CHANNEL 0 TO RS–485	AB	1763–NC01
17	1	MICROLOGIX 1100, 24V DC POWER	AB	1763–L16BBB
18	1	6" COLOR (TRANSMISSIVE CSTN) TOUCHSCREEN	AB	2711C–T6C
19	2	1585 ETHERNET CABLE, TEAL RISER PVC, 2 METER	AB	1585J–M8PBJM–2
20	1	STRATIX 2000 SWITCH, UNMANAGED, 5 COPPER PORTS	AB	1783–US05T
		POWER CIRCUIT COMPONENTS		
		380 VAC – 480 VAC, 4 POLE C.B. DISCONNECT OPTION		
21	1	IEC MOLDED CASE C.B., 160A, H–FRAME, RATED 32A	AB	140UE–H2E4–C32
22	1	ROTARY, VARIABLE–DEPTH OPERATING MECHANISM	AB	140U–H–RVM12R
23	1	UL489/CSA 22.2 NO 5.1 CIRCUIT BREAKER, 3 POLE, 7 AMP	AB	1489–A3C070
24	1	UL489/CSA 22.2 NO 5.1 CIRCUIT BREAKER, 2 POLE10 AMP	AB	1489–A2D100
		380/400 VAC, 3 POLE FUSED DISCONNECT OPTION		
25	1	194R DISCONNECT, OPEN STYLE, DIN, 32A, 3 POLE	AB	194R–D32–1753
26	1	OPERATING HANDLE, WITH DEFEATER, RED/YELLOW	AB	194R–HS4E
27	1	OPERATING SHAFT, STANDARD LENGTH, 263MM (10.3 IN.)	AB	194R–R1
28	1	UL489/CSA 22.2 NO 5.1 CIRCUIT BREAKER, 3 POLE, 7 AMP	AB	1489–A3C070
29	1	UL489/CSA 22.2 NO 5.1 CIRCUIT BREAKER, 2 POLE, 10 AMP	AB	1489–A2D100
		480 VAC, 3 POLE FUSED DISCONNECT OPTION		
30	1	194R DISCONNECT, OPEN STYLE, 30A, 3 POLE	AB	194R–C30–1753
31	1	OPERATING HANDLE, WITH DEFEATER, RED/YELLOW	AB	194R–HS4E
32	1	OPERATING SHAFT, STANDARD LENGTH, 263MM (10.3 IN.)	AB	194R–R1
33	1	UL489/CSA 22.2 NO 5.1 CIRCUIT BREAKER, 3 POLE, 7 AMP	AB	1489–A3C070
34	1	UL489/CSA 22.2 NO 5.1 CIRCUIT BREAKER, 2 POLE, 10 AMP	AB	1489–A2D100
		SENSORS/STACKLIGHTS		
35	1	COMPACT TOWER LIGHT, 30 MM, GRN, RED LED	AB	855D–P25SC20G24Y3Y4
36	1	PHOTOSWITCH PHOTOELECTRIC SENSOR, RIGHTSIGHT	AB	42EF–P2MPB–F4
37	1	60–2695 BRACKET, (USE W/ 60–2439, 60–2649)	AB	60–2695
38	1	PATCHCORD: DC MICRO (M12), FEMALE, STRAIGHT, 4–PIN	AB	889D–F4ACDM–2
39	1	RECEPTACLE, DC MICRO (M12), FEMALE, STRAIGHT, 4–PIN	AB	888D–F4AC1–1
		PUSHBUTTONS		
40	1	800F 3 POSITION S.S. – PLASTIC, MAINTAINED, BLACK	AB	800FP–SM32
41	1	800F LEGEND PLATE, ENGLISH: AUTO – OFF – HAND	AB	800F–11WE104
42	2	22.5MM PB NO LATCH, SCREW CONTACT BLOCK, 1 N.O.	AB	800F–X10
43	1	PLASTIC LATCH	AB	800F–ALP
44	1	800F PUSH BUTTON – PLASTIC, FLUSH, GREEN, I	AB	800FP–F306
45	1	PLASTIC LATCH	AB	800F–ALP
46	1	22.5MM PB NO LATCH, SCREW CONTACT BLOCK, 1 N.O.	AB	800F–X10
47	1	800F PUSH BUTTON – PLASTIC, EXTENDED, RED, O	AB	800FP–E405
48	1	PLASTIC LATCH	AB	800F–ALP
49	1	22.5MM PB NO LATCH, SCREW CONTACT BLOCK, 1 N.O.	AB	800F–X10
		PROGRAMMING SOFTWARE		
50	1	RSNETWORX FOR DEVICENET	AB	9357–DNETL3
51	1	RSLOGIX MICRO STARTER (ENGLISH) CD–ROM	AB	9324–RLM0100ENE

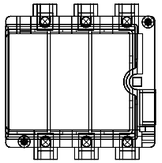
NOTES:
1. WIREWAYS MARKED Cx/Dx INDICATE CLEAN/DIRTY SIGNAL/POWER
2. FOR FURTHER INFORMATION ON SYSTEM DESIGN FOR CONTROL OF ELECTRICAL NOISE SEE ROCKWELL PUBLICATION #GMC RM001_-EN-P

XXXX XXXXXXX XX XXX XXXXXXXXX XX XXXXXXX XXXXXXXXX XX XXX XXXXXXXXXXX XXXXXXXXX XXXXX XX XXXXXXXXXXX XXX XXX XXXXXX XXXXXX XX XXXXXXXXX	***XXXXXX_XXXX*** ***XXXXXX***	SIMPLE SAFETY E-STOP APPLICATION PANEL LAYOUT	DWN XX DATE 10-17-08 DWG NO EXAMPLE DWG REV XX SHEET 13 OF XX CUST

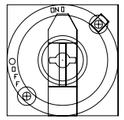
CAD PART 13_SG600_ESTOP_APP_PANEL_LAYOUT.DWG

LAYERING SELECT: ECHD

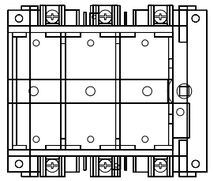
ADDITIONAL PARTS LIST



(30) 30A FUSED DISCONNECT



(22) ROTARY VARIABLE DEPTH MECHANISM



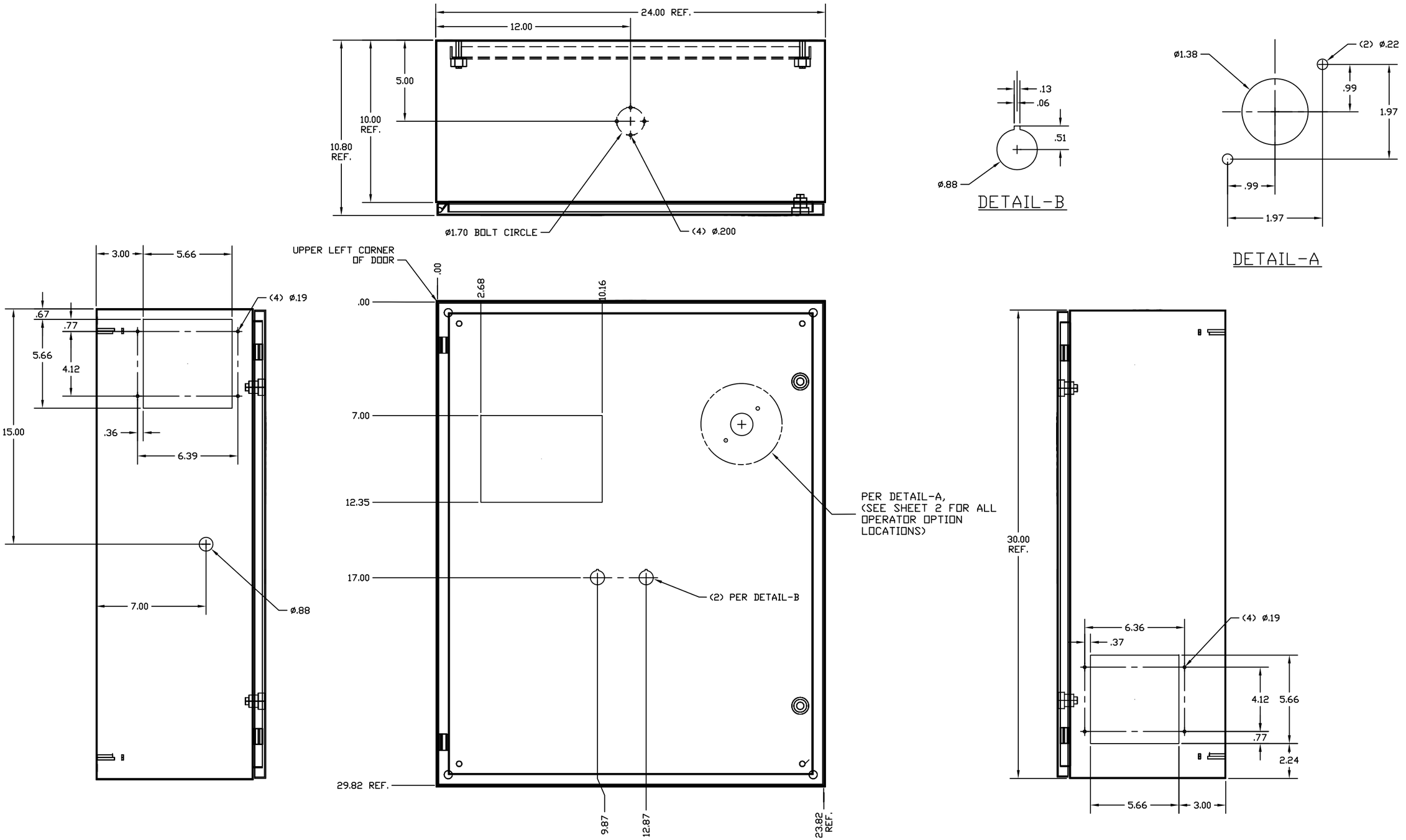
(25) 60A FUSED DISCONNECT

		CONTROL CIRCUIT COMPONENTS		
52	1	1606-XLP90E-2: COMPACT PWS, 24-28V, 90 W, 480VAC	AB	1606-XLP90E-2
		E-STOP PUSHBUTTON		
53	1	800F NON-ILLUMINATED MUSHROOM, TWIST TO RELEASE	AB	800FP-MT44
54	1	PLASTIC LATCH	AB	800F-ALP
55	1	22.5MM PB NO LATCH, SCREW CONTACT BLOCK, 2 N.C.	AB	800F-X02D
		SIMPLE SAFETY E-STOP APPLICATIONEQUIPMENT		
56	2	MCS 100S-C SAFETY CONTACTOR, 9A, 24V DC	AB	100S-C09DJ05C
57	1	800F NON-ILLUMINATED MUSHROOM OPERATORS, 40MM	AB	800FM-MT44
58	1	800F RESET, ROUND METAL (TYPE 4/13, IP66), BLUE	AB	800FM-R611

xxxx xxxxxxx xx xxx xxxxxxxxx xx xxxxxxxx xxxxxxxxx xx xxx xxxxxxxxxxx xxxxxxxx xxxxx xx xxxxxxxxxxx xxx xxx xxxxxx xxxxxx xx xxxxxxxxx	***XXXXXX_XXXX*** ***XXXXXX***	SIMPLE SAFETY E-STOP APPLICATION ADDITIONAL PARTS	DWN xx DATE 11-07-08 DWG NO EXAMPLE DWG REV XX SHEET 14 OF XX CUST

CAD PART 14_SG600_ESTOP_APP_ADDITIONAL_PARTS.DWG

LAYERING SELECT: ECHO



DOOR MODIFICATION

PART NO.	CHG. CHAR.	MATERIAL	SURFACE TREATMENT
-01	1	HOFFMAN PART CSD302410	ANSI 61 GRAY

XXXX XXXXXXX XX XXX XXXXXXXXX XX XXXXXXX XXXXXXXXX XX XXX XXXXXXXXXXX XXXXXXX XXXXX XX XXXXXXXXXXX XXX XXX XXXXXX XXXXXX XX XXXXXXXXX	XXXXXX_XXXX XXXXXX	SIMPLE SAFETY E-STOP APPLICATION ENCLOSURE DOOR LAYOUT	DWN XX DATE 10-17-08; DWG NO EXAMPLE; DWG REV XX; SHEET 15 OF XX

CAD PART 15_SG600_ESTOP_APP_ENCLOSURE_DOOR_LAYOUT.DWG

LAYERING SELECT: ECHO