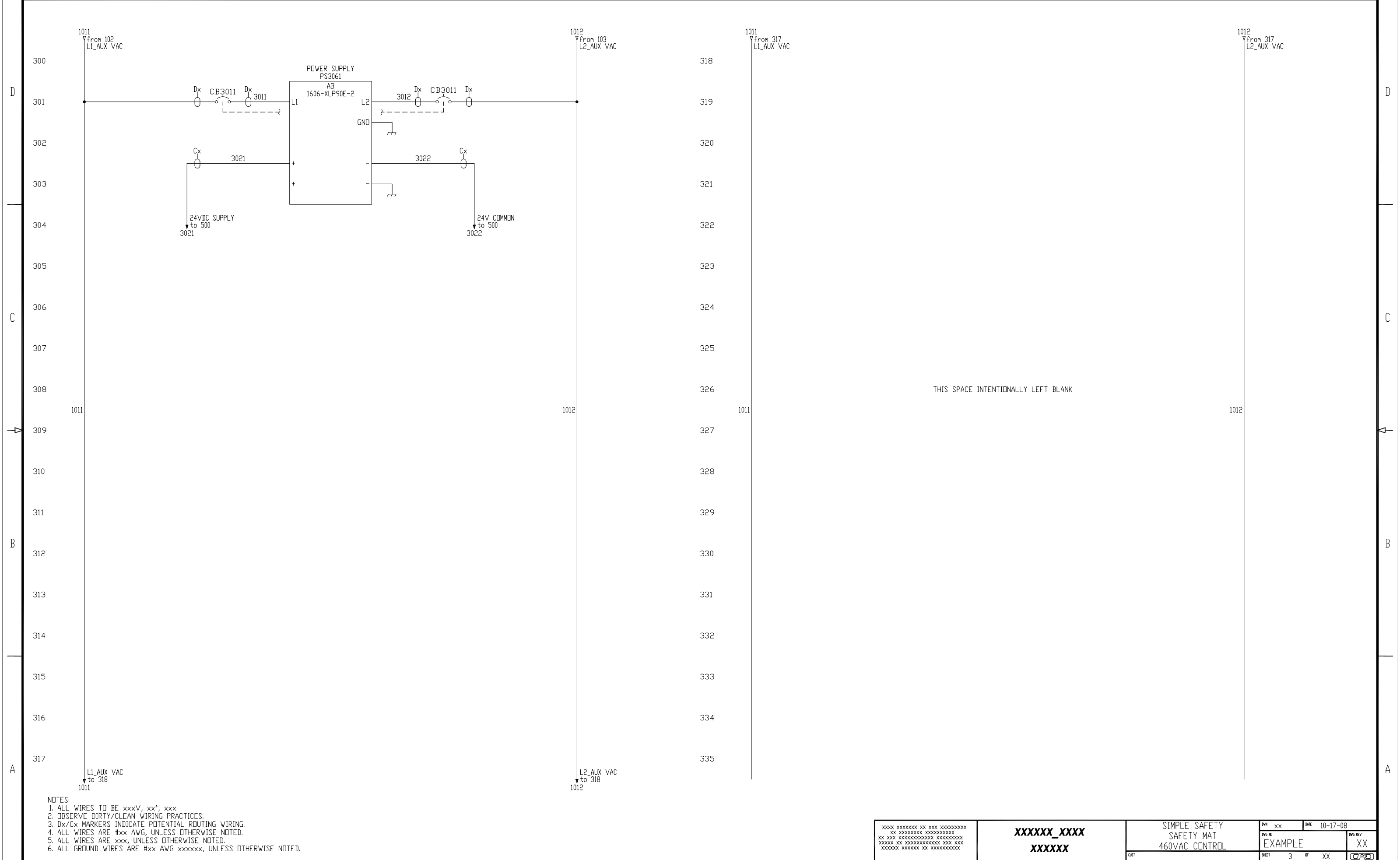


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		DWT	SHEET 2 OF XX	DWG REV EXAMPLE	XX



- NOTES:
1. ALL WIRES TO BE xxxV, xx*, xxx.
 2. OBSERVE DIRTY/CLEAN WIRING PRACTICES.
 3. Dx/Cx MARKERS INDICATE POTENTIAL ROUTING WIRING.
 4. ALL WIRES ARE #xx AWG, UNLESS OTHERWISE NOTED.
 5. ALL WIRES ARE xxx, UNLESS OTHERWISE NOTED.
 6. ALL GROUND WIRES ARE #xx AWG xxxxxx, UNLESS OTHERWISE NOTED.

XXXXX_XXXX XXXXXX	SIMPLE SAFETY SAFETY MAT 460VAC CONTROL	DWG: XX DATE: 10-17-08
	DWT: 3 OF: XX	Dwg ID: EXAMPLE Dwg REV: XX

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1013
from 105
VAC CONTROL

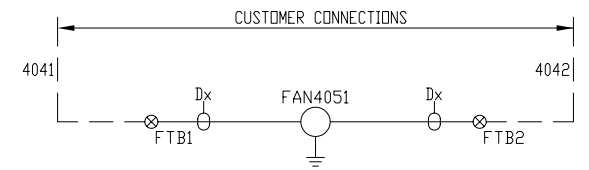
N
from 106
VAC NEUTRAL

1013
from 417
VAC CONTROL

N
from 417
VAC NEUTRAL

400
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1013

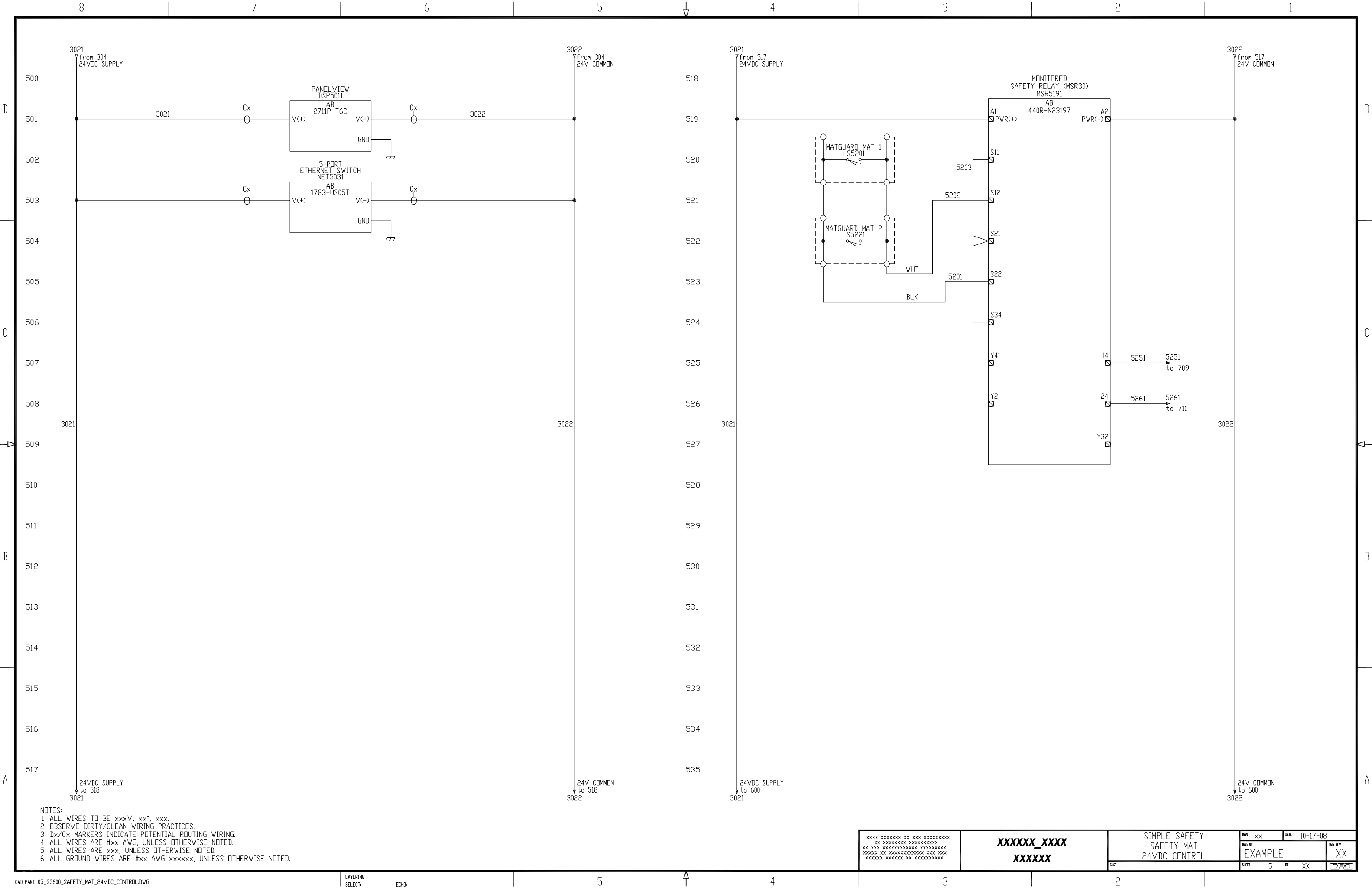
N

VAC CONTROL
to 418
1013

VAC NEUTRAL
to 418
N

- NOTES:
1. ALL WIRES TO BE xxxV, xx*, xxx.
 2. OBSERVE DIRTY/CLEAN WIRING PRACTICES.
 3. Dx/Cx MARKERS INDICATE POTENTIAL ROUTING WIRING.
 4. ALL WIRES ARE #xx AWG, UNLESS OTHERWISE NOTED.
 5. ALL WIRES ARE xxx, UNLESS OTHERWISE NOTED.
 6. ALL GROUND WIRES ARE #xx AWG xxxxxx, UNLESS OTHERWISE NOTED.

XXXXX_XXXX XXXXXX	SIMPLE SAFETY SAFETY MAT AUX VAC CONTROL		DWG XX	DATE 10-17-08
	DWG ID EXAMPLE SHEET 4 OF XX		DWG REV XX	(PAC)



- NOTES:
1. ALL WIRES TO BE xxxV, xx*, xxx.
 2. OBSERVE DIRTY/CLEAN WIRING PRACTICES.
 3. Dx/Cx MARKERS INDICATE POTENTIAL ROUTING WIRING.
 4. ALL WIRES ARE #xx AWG, UNLESS OTHERWISE NOTED.
 5. ALL WIRES ARE xxx, UNLESS OTHERWISE NOTED.
 6. ALL GROUND WIRES ARE #xx AWG xxxxxx, UNLESS OTHERWISE NOTED.

XXXXX_XXXX XXXXXX	SIMPLE SAFETY SAFETY MAT 24VDC CONTROL	DWG XX DATE 10-17-08	Dwg REV EXAMPLE XX
	SHEET 5 OF XX		

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3021
from 535
24VDC SUPPLY

3022
from 535
24V COMMON

3021
from 617
24VDC SUPPLY

3022
from 617
24V COMMON

600
601
602
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3021

3022

3021

3022

24VDC SUPPLY
to 618
3021

24V COMMON
to 618
3022

24VDC SUPPLY
to 700
3021

24V COMMON
to 700
3022

- NOTES:
1. ALL WIRES TO BE xxxV, xx*, xxx.
 2. OBSERVE DIRTY/CLEAN WIRING PRACTICES.
 3. Dx/Cx MARKERS INDICATE POTENTIAL ROUTING WIRING.
 4. ALL WIRES ARE #xx AWG, UNLESS OTHERWISE NOTED.
 5. ALL WIRES ARE xxx, UNLESS OTHERWISE NOTED.
 6. ALL GROUND WIRES ARE #xx AWG xxxxxx, UNLESS OTHERWISE NOTED.

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SIMPLE SAFETY
SAFETY MAT
SAFETY SPARE

DWG	XX	DATE	10-17-08
DWG ID	EXAMPLE		DWG REV
SHEET		6	OF XX

XX

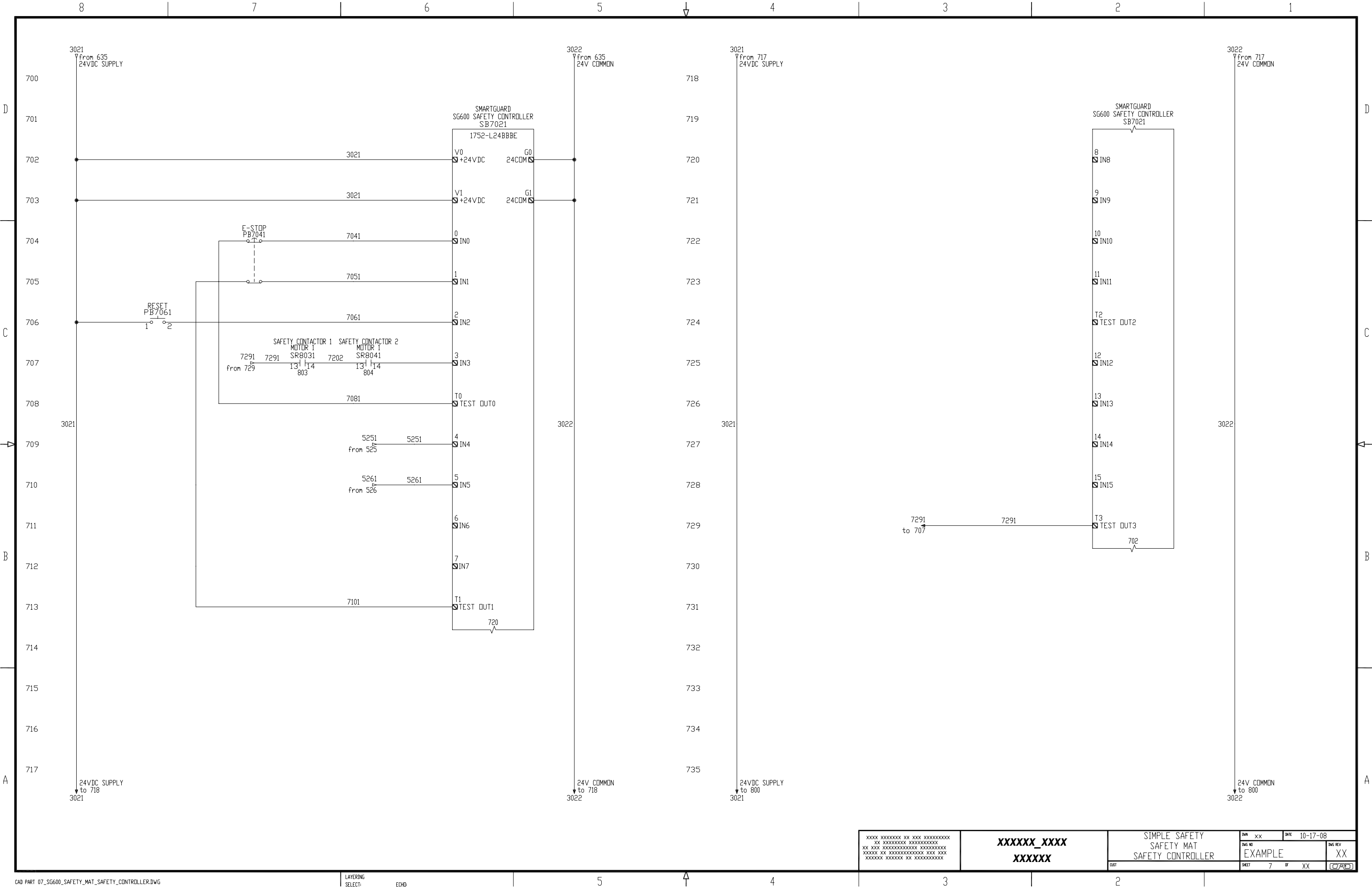
CPAC

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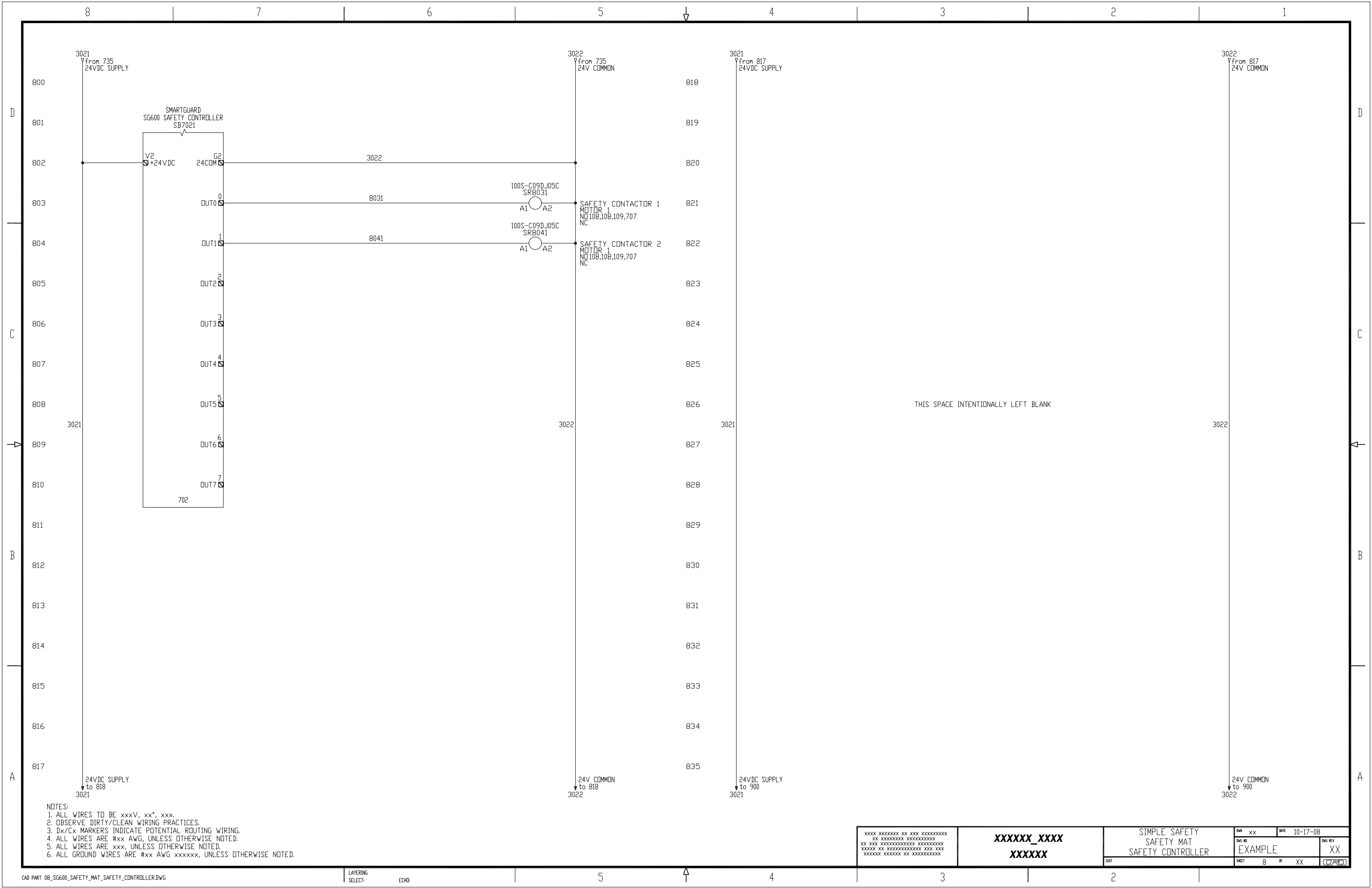
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XXXX XXXXXXXX XX XXX XXXXXXXXXXXX XX XXXXXXXXXXXX XXXXXXXXXXXX XX XXX XXXXXXXXXXXX XXXXXXXXXXXX XXXXXX XX XXXXXXXXXXXX XXX XXX XXXXXXX XXXXXXX XX XXXXXXXXXXXX	XXXXXX_XXXX XXXXXX	SIMPLE SAFETY SAFETY MAT SAFETY CONTROLLER		DWG XX	DATE 10-17-08
		DWT	SHEET 7 OF XX	DWG REV EXAMPLE	XX



- NOTES:
1. ALL WIRES TO BE xxxV, xx*, xxx.
 2. OBSERVE DIRTY/CLEAN WIRING PRACTICES.
 3. Dx/Cx MARKERS INDICATE POTENTIAL ROUTING WIRING.
 4. ALL WIRES ARE #xx AWG, UNLESS OTHERWISE NOTED.
 5. ALL WIRES ARE xxx, UNLESS OTHERWISE NOTED.
 6. ALL GROUND WIRES ARE #xx AWG xxxxxx, UNLESS OTHERWISE NOTED.

XXXXX_XXXX XXXXXX	SIMPLE SAFETY SAFETY MAT SAFETY CONTROLLER		DWG XX	DATE 10-17-08
	DWT SHEET B OF XX		DWG REV EXAMPLE	DWG REV XX

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3021
from 835
24VDC SUPPLY

3022
from 835
24V COMMON

3021
from 917
24VDC SUPPLY

3022
from 917
24V COMMON

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24VDC SUPPLY
to 918
3021

24V COMMON
to 918
3022

24VDC SUPPLY
to 1000
3021

24V COMMON
to 1000
3022

- NOTES:
1. ALL WIRES TO BE xxxV, xx*, xxx.
 2. OBSERVE DIRTY/CLEAN WIRING PRACTICES.
 3. Dx/Cx MARKERS INDICATE POTENTIAL ROUTING WIRING.
 4. ALL WIRES ARE #xx AWG, UNLESS OTHERWISE NOTED.
 5. ALL WIRES ARE xxx, UNLESS OTHERWISE NOTED.
 6. ALL GROUND WIRES ARE #xx AWG xxxxxx, UNLESS OTHERWISE NOTED.

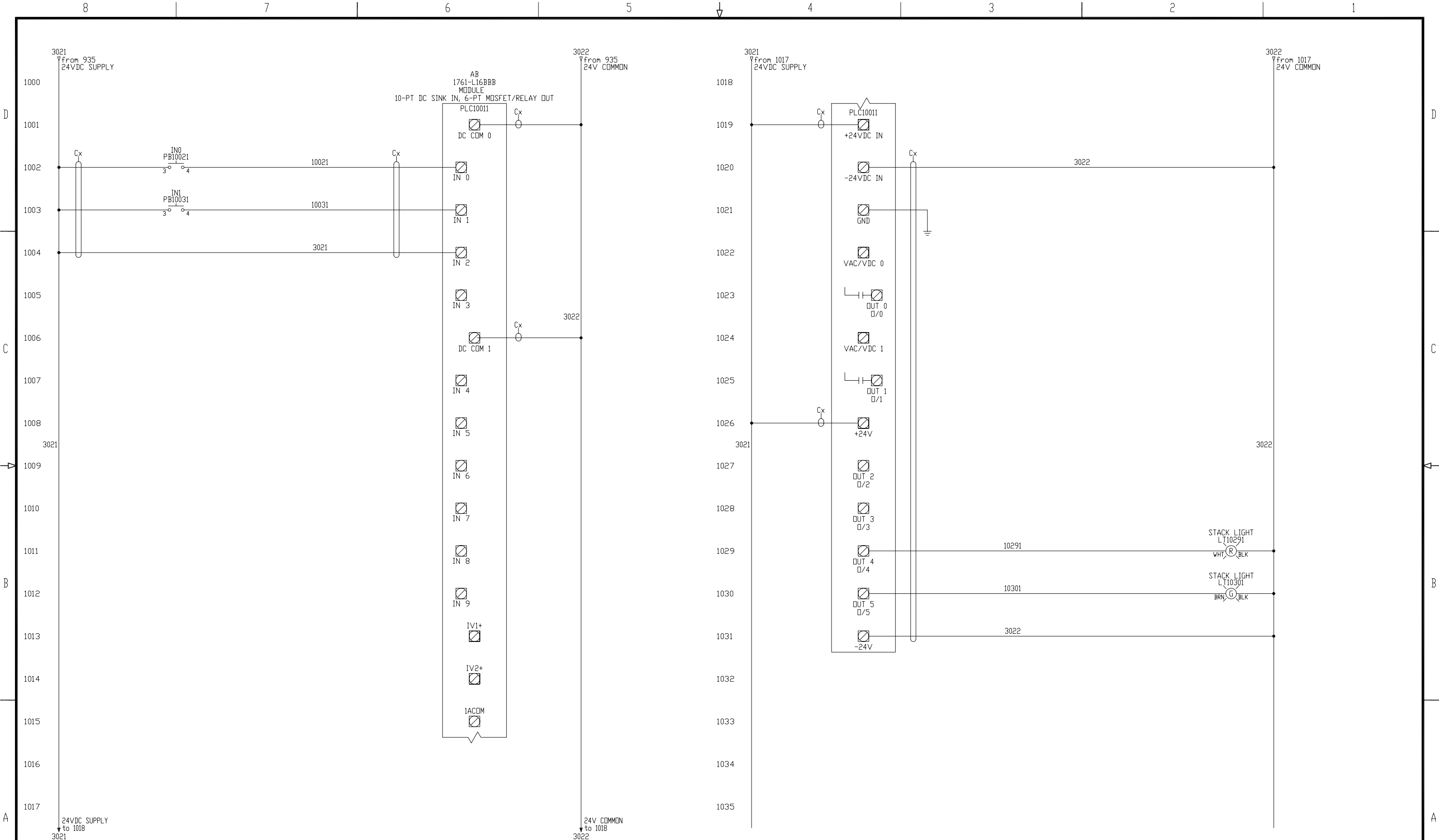
XXXXX_XXXX XXXXXX	SIMPLE SAFETY SAFETY MAT DRIVE SPARE		DWG XX	DATE 10-17-08
	DWT SHEET 9 OF XX		DWG REV EXAMPLE	XX

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- NOTES:
1. ALL WIRES TO BE xxxV, xx*, xxx.
 2. OBSERVE DIRTY/CLEAN WIRING PRACTICES.
 3. Dx/Cx MARKERS INDICATE POTENTIAL ROUTING WIRING.
 4. ALL WIRES ARE #xx AWG, UNLESS OTHERWISE NOTED.
 5. ALL WIRES ARE xxx, UNLESS OTHERWISE NOTED.
 6. ALL GROUND WIRES ARE #xx AWG xxxxxx, UNLESS OTHERWISE NOTED.

XXXX XXXXXXXX XX XXX XXXXXXXXXXXX XX XXXXXXXXXXXX XXXXXXXXXXXX XX XXX XXXXXXXXXXXX XXXXXXXXXXXX XXXXXXXX XX XXXXXXXXXXXX XXX XXX XXXXXXXX XXXXXX XX XXXXXXXXXXXX	XXXXXX_XXXX XXXXXX	SIMPLE SAFETY SAFETY MAT MICROLOGIX PLC I/O	DWG XX DATE 10-17-08 EXAMPLE XX	DWG REV XX
			SHEET 10 OF XX	

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SIMPLE SAFETY
SAFETY MAT
PLC I/O SPARE

DWG XX DATE 10-17-08

DWG REV
EXAMPLE XX

SHEET 11 OF XX (P&C)

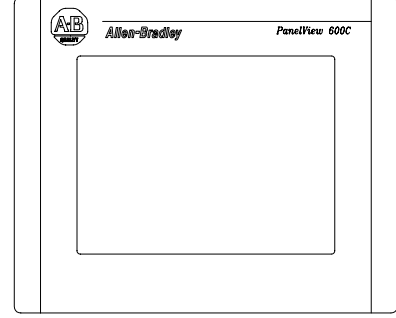
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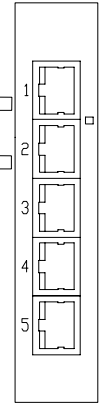
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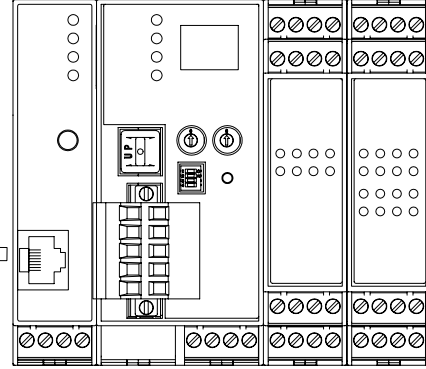
HMI PANELVIEW 600C
2711C-T6C



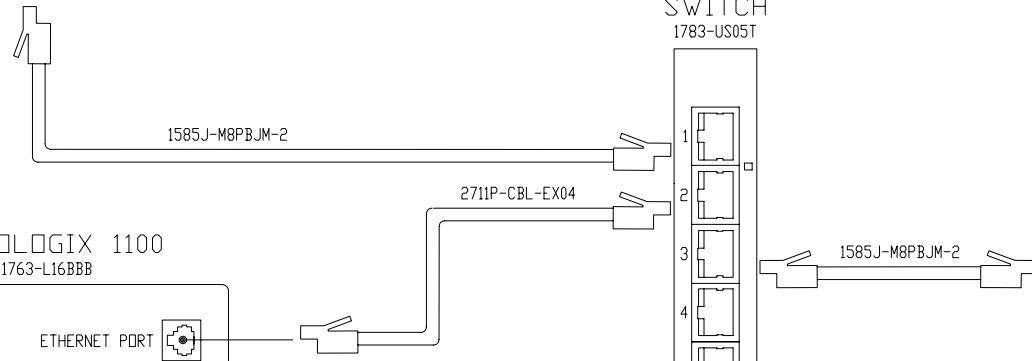
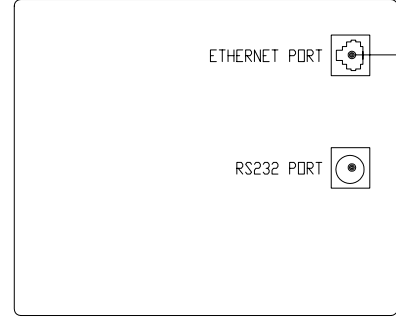
5PORT ETHERNET
SWITCH
1783-US05T



SMARTGUARD 600 w/ETHERNET
1752-L24BBBE



MICROLOGIX 1100
1763-L16BBB



XXXX XXXXXXXX XX XXX XXXXXXXXXXXX XX XXXXXXXXXXXX XXXXXXXXXXXX XX XXX XXXXXXXXXXXXXXXXXXXX XXXXXX XX XXXXXXXXXXXXXXXXXXXX XXXXXXX XXXXXXX XX XXXXXXXXXXXX	XXXXXX_XXXX XXXXXX	SIMPLE SAFETY SAFETY MAT COMMUNICATION DIAGRAM	DWG XX DATE 10-17-08	DWG REV XX
		SHEET 12 OF XX	(PAC)	

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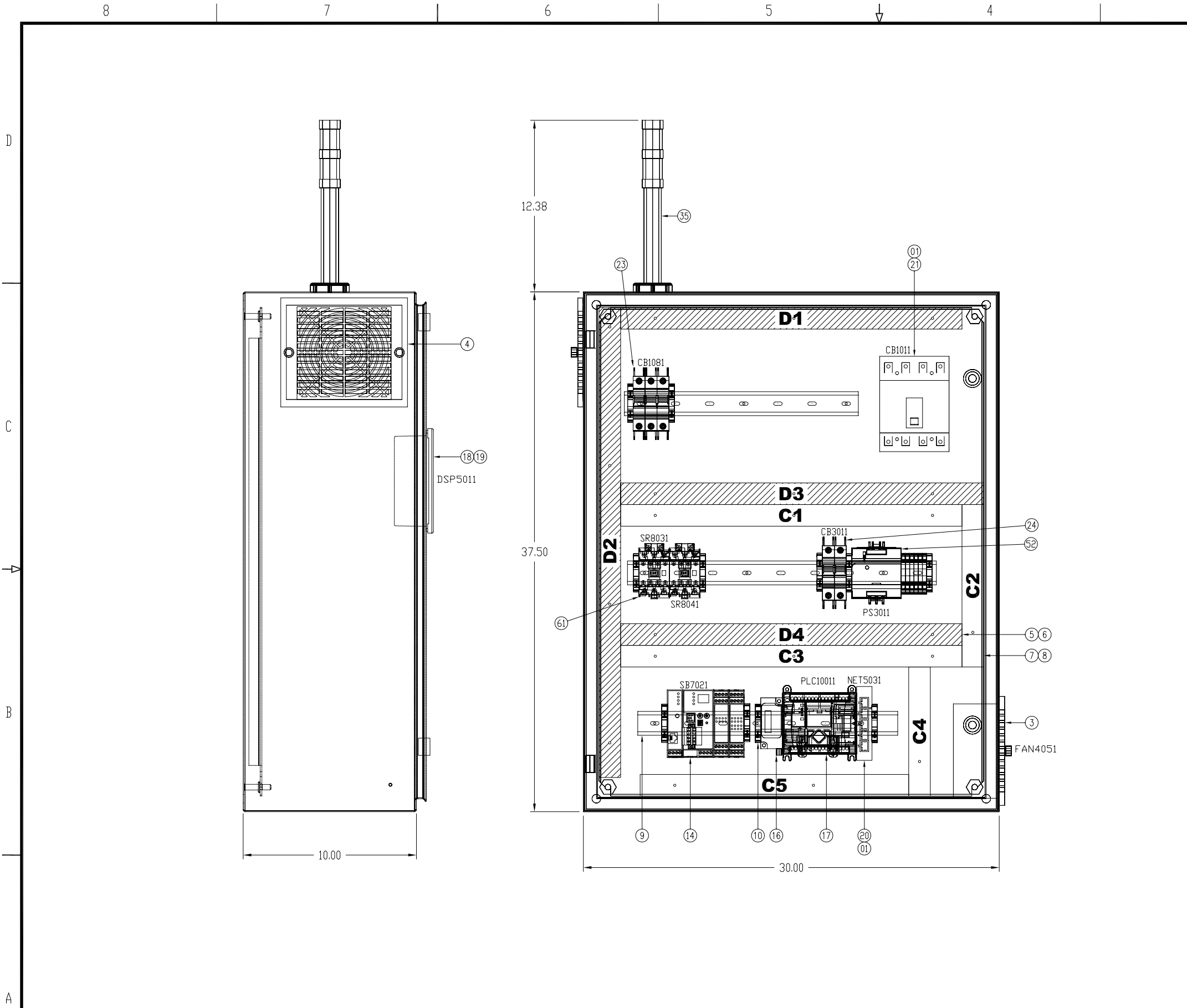
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ITEM	QTY	DESCRIPTION	MFG	CATALOG
1	1	NEMA1 ENCLOSURE 30"x24"x10"	HOFFMAN	CSD302410
2	1	PANEL FOR ENCLOSURE 21"x22.5"	HOFFMAN	CP3024
3	1	FAN KIT 115VAC WITH FILTER	HOFFMAN	TFP41
4	1	EXHAUST GRILL WITH FILTER	HOFFMAN	TEP4
5	-	PANDUIT WIRE DUCT, 1"x4" GRAY	PANDUIT	F1X4LG6
6	-	PANDUIT WIRE DUCT COVER, 1" GRAY	PANDUIT	C1LG6
7	-	PANDUIT WIRE DUCT, 1" X4" WHITE	PANDUIT	F1X4WH6
8	-	PANDUIT WIRE DUCT COVER, 1" WHITE	PANDUIT	C1WH6
9	-	35MM DIN RAIL	AB	199-DR1
10	9	END ANCHOR USED W/STANDARD 35MM DIN	AB	1492-EAJ35
11	-	-	-	-
12	-	-	-	-
13	-	-	-	-
14	1	SMARTGUARD 600 SMALL SAFETY CONTROLLER w/ETHERNET	AB	1752-L24BBB
CONTROL AND VISUALIZATION EQUIPMENT				
15	1	1763 MICROLOGIX 1100 SYSTEM GROUP SELECTION		
16	1	CABLE: MICROLOGIX 1100 CHANNEL 0 TO RS-485	AB	1763-NC01
17	1	MICROLOGIX 1100, 24V DC POWER	AB	1763-L16BBB
18	1	6" COLOR (TRANSMISSIVE CSTN) TOUCHSCREEN	AB	2711C-T6C
19	2	1585 ETHERNET CABLE, TEAL RISER PVC, 2 METER	AB	1585J-M8PBJM-2
20	1	STRATIX 2000 SWITCH, UNMANAGED, 5 COPPER PORTS	AB	1783-US05T
POWER CIRCUIT COMPONENTS				
380 VAC - 480 VAC, 4 POLE C.B. DISCONNECT OPTION				
21	1	IEC MOLDED CASE C.B., 160A, H-FRAME, RATED 32A	AB	140UE-H2E4-C32
22	1	ROTARY, VARIABLE-DEPTH OPERATING MECHANISM	AB	140U-H-RVM12R
23	1	UL489/CSA 22.2 NO 5.1 CIRCUIT BREAKER, 3 POLE, 7 AMP	AB	1489-A3C070
24	1	UL489/CSA 22.2 NO 5.1 CIRCUIT BREAKER, 2 POLE 10 AMP	AB	1489-A2D100
380/400 VAC, 3 POLE FUSED DISCONNECT OPTION				
25	1	194R DISCONNECT, OPEN STYLE, DIN, 32A, 3 POLE	AB	194R-D32-1753
26	1	OPERATING HANDLE, WITH DEFEATER, RED/YELLOW	AB	194R-HS4E
27	1	OPERATING SHAFT, STANDARD LENGTH, 263MM (10.3 IN.)	AB	194R-R1
28	1	UL489/CSA 22.2 NO 5.1 CIRCUIT BREAKER, 3 POLE, 7 AMP	AB	1489-A3C070
29	1	UL489/CSA 22.2 NO 5.1 CIRCUIT BREAKER, 2 POLE, 10 AMP	AB	1489-A2D100
480 VAC, 3 POLE FUSED DISCONNECT OPTION				
30	1	194R DISCONNECT, OPEN STYLE, 30A, 3 POLE	AB	194R-C30-1753
31	1	OPERATING HANDLE, WITH DEFEATER, RED/YELLOW	AB	194R-HS4E
32	1	OPERATING SHAFT, STANDARD LENGTH, 263MM (10.3 IN.)	AB	194R-R1
33	1	UL489/CSA 22.2 NO 5.1 CIRCUIT BREAKER, 3 POLE, 7 AMP	AB	1489-A3C070
34	1	UL489/CSA 22.2 NO 5.1 CIRCUIT BREAKER, 2 POLE, 10 AMP	AB	1489-A2D100
SENSORS/STACKLIGHTS				
35	1	COMPACT TOWER LIGHT, 30 MM, GRN, RED LED	AB	855D-P25SC20G24Y3Y4
36	1	PHOTOSWITCH PHOTOELECTRIC SENSOR, RIGHTSIGHT	AB	42EF-P2MPB-F4
37	1	60-2695 BRACKET, (USE W/ 60-2439, 60-2649)	AB	60-2695
38	1	PATCHCORD: DC MICRO (M12), FEMALE, STRAIGHT, 4-PIN	AB	889D-F4ACDM-2
39	1	RECEPTACLE, DC MICRO (M12), FEMALE, STRAIGHT, 4-PIN	AB	888D-F4AC1-1
PUSHBUTTONS				
40	1	800F 3 POSITION S.S. - PLASTIC, MAINTAINED, BLACK	AB	800FP-SM32
41	1	800F LEGEND PLATE, ENGLISH: AUTO - OFF - HAND	AB	800F-11WE104
42	2	22.5MM PB NO LATCH, SCREW CONTACT BLOCK, 1 N.O.	AB	800F-X10
43	1	PLASTIC LATCH	AB	800F-ALP
44	1	800F PUSH BUTTON - PLASTIC, FLUSH, GREEN, I	AB	800FP-F306
45	1	PLASTIC LATCH	AB	800F-ALP
46	1	22.5MM PB NO LATCH, SCREW CONTACT BLOCK, 1 N.O.	AB	800F-X10
47	1	800F PUSH BUTTON - PLASTIC, EXTENDED, RED, O	AB	800FP-E405
48	1	PLASTIC LATCH	AB	800F-ALP
49	1	22.5MM PB NO LATCH, SCREW CONTACT BLOCK, 1 N.O.	AB	800F-X10
PROGRAMMING SOFTWARE				
50	1	RSNETWORK FOR DEVICENET	AB	9357-DNETL3
51	1	RSLOGIX MICRO STARTER (ENGLISH) CD-ROM	AB	9324-RLM0100ENE

NOTES:
 1. WIREWAYS MARKED Cx/Dx INDICATE CLEAN/DIRTY SIGNAL/POWER
 2. FOR FURTHER INFORMATION ON SYSTEM DESIGN FOR CONTROL OF ELECTRICAL NOISE SEE ROCKWELL PUBLICATION #GMC RM001-EN-P

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SIMPLE SAFETY
 SAFETY MAT
 PANEL LAYOUT

DWG NO	DATE	DWG REV
EXAMPLE	10-17-08	XX
SHEET	OF	
13	XX	

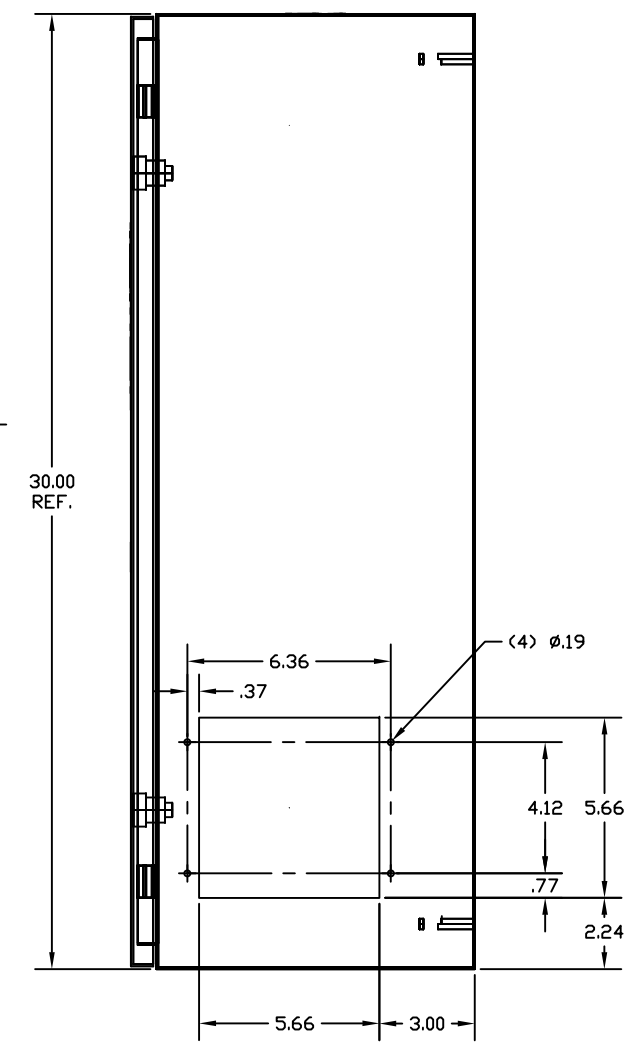
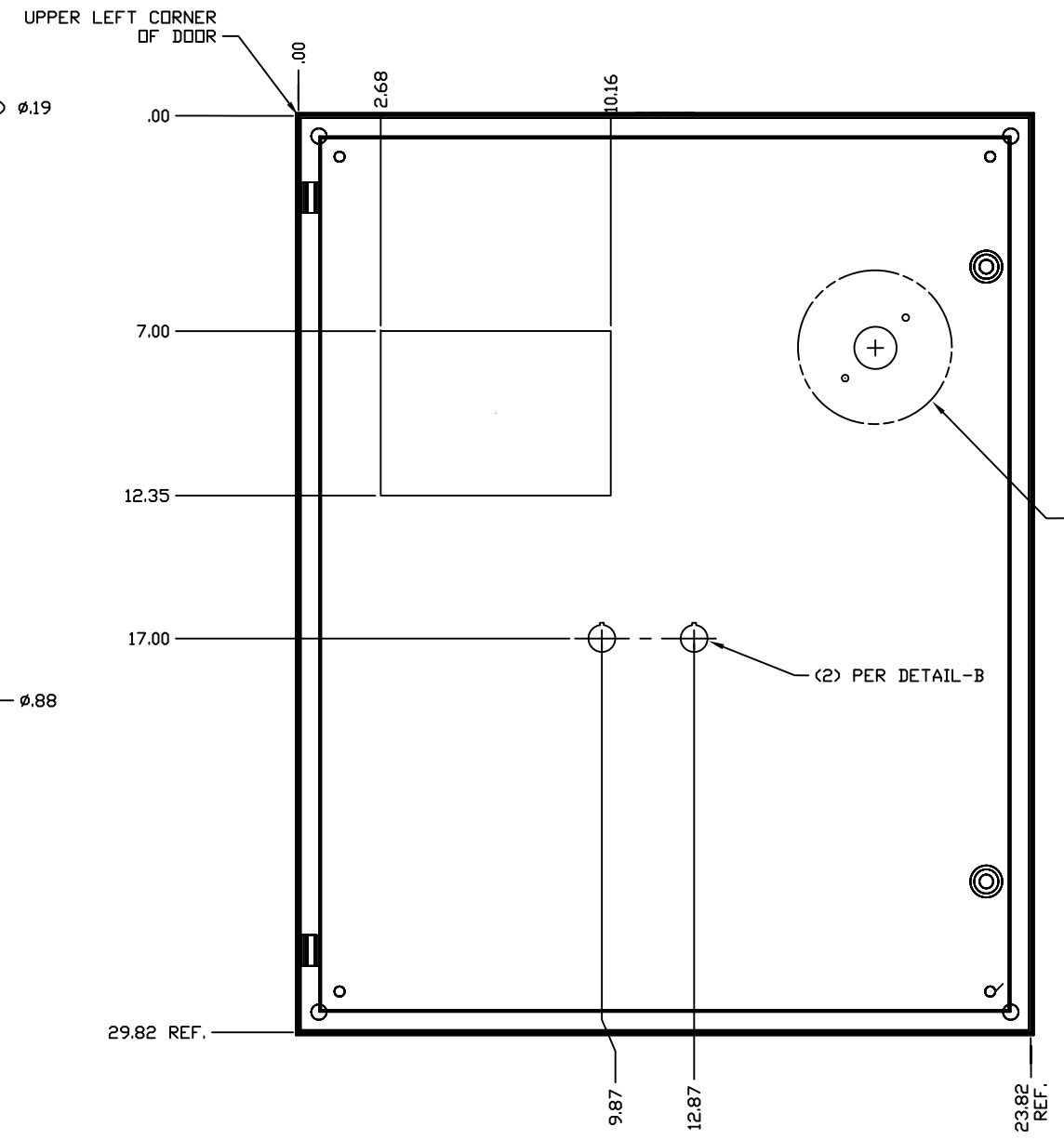
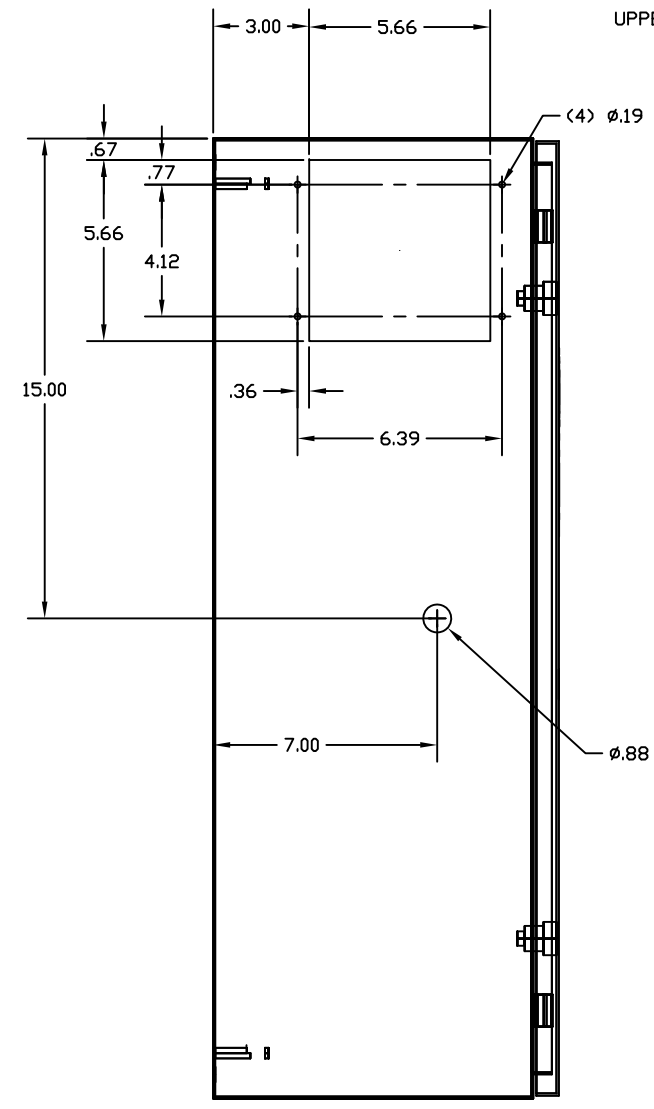
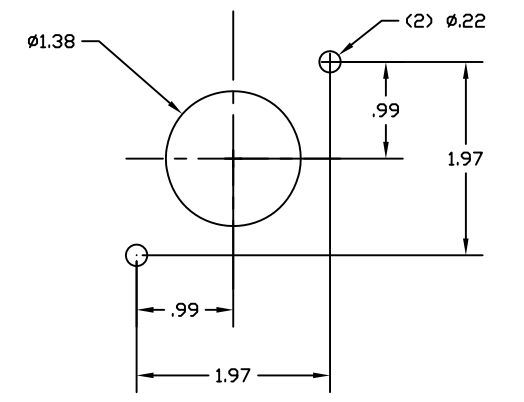
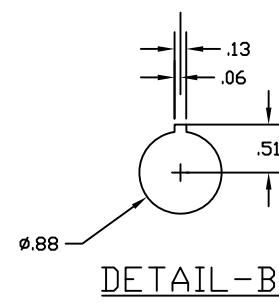
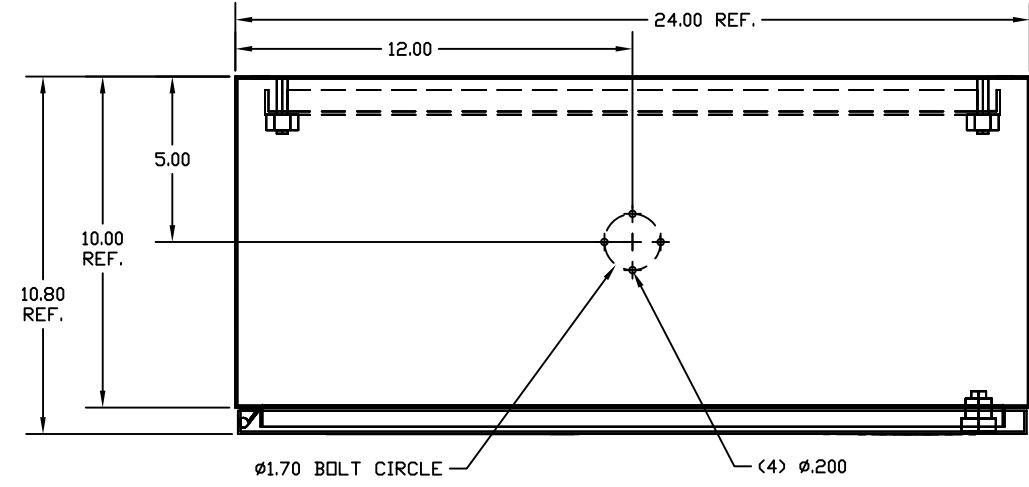
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DOOR MODIFICATION

-01	1	HOFFMAN PART CSD302410	ANSI 61 GRAY
PART NO.	CHG. CHAR.	MATERIAL	SURFACE TREATMENT

CAD PART 15_SG600_SAFETY_MAT_ENCLOSURE_DOOR_LAYOUT.DWG

LAYERING SELECT: ECHD

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SIMPLE SAFETY
 SAFETY MAT
 ENCLOSURE DOOR LAYOUT

DATE	REV	DATE	REV
10-17-08	XX	10-17-08	XX
DRW NO.	DRW REV	SHEET	OF
EXAMPLE	XX	15	XX

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