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- NOTES:
1. ALL WIRES TO BE xxxV, xx*, xxx.
 2. OBSERVE DIRTY/CLEAN WIRING PRACTICES.
 3. Dx/Cx MARKERS INDICATE POTENTIAL ROUTING WIRING.
 4. ALL WIRES ARE #xx AWG, UNLESS OTHERWISE NOTED.
 5. ALL WIRES ARE xxx, UNLESS OTHERWISE NOTED.
 6. ALL GROUND WIRES ARE #xx AWG xxxxxx, UNLESS OTHERWISE NOTED.

XXXXX_XXXX XXXXXX	SIMPLE SAFETY GUARD LOCKING w/GUARD I/O POWER DISTRIBUTION	DWG XX DATE 01-08-09
	DWT 1 OF XX	Dwg ID EXAMPLE Dwg REV XX

8 7 6 5 4 3 2 1

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1011
Yfrom 135
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Yfrom 135
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Yfrom 134

1011 1012 1013

to 218
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to 218
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to 218
1011

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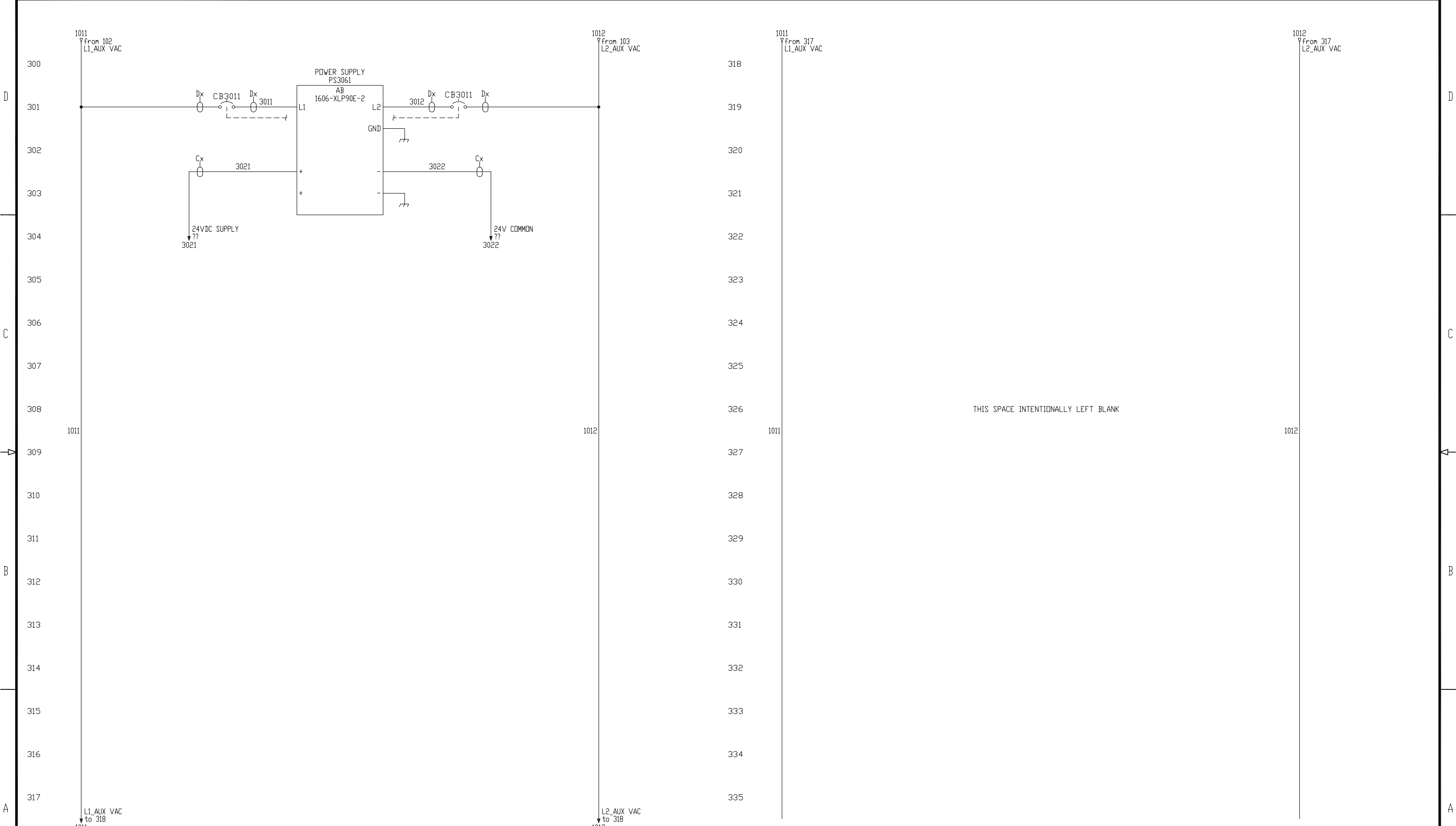
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		SHEET 2 OF XX	(C/A)	



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XXXXX_XXXX XXXXXX	SIMPLE SAFETY GUARD LOCKING w/GUARD I/O 460VAC CONTROL	DWN XX DATE 01-08-09
	DWT 3 OF XX	DNG REV EXAMPLE XX

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from 105
VAC CONTROL

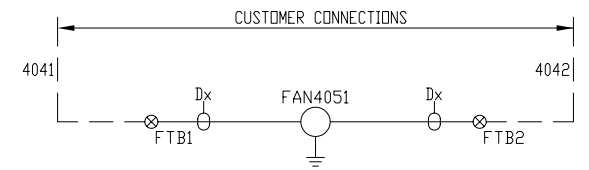
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VAC NEUTRAL

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from 417
VAC CONTROL

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VAC NEUTRAL

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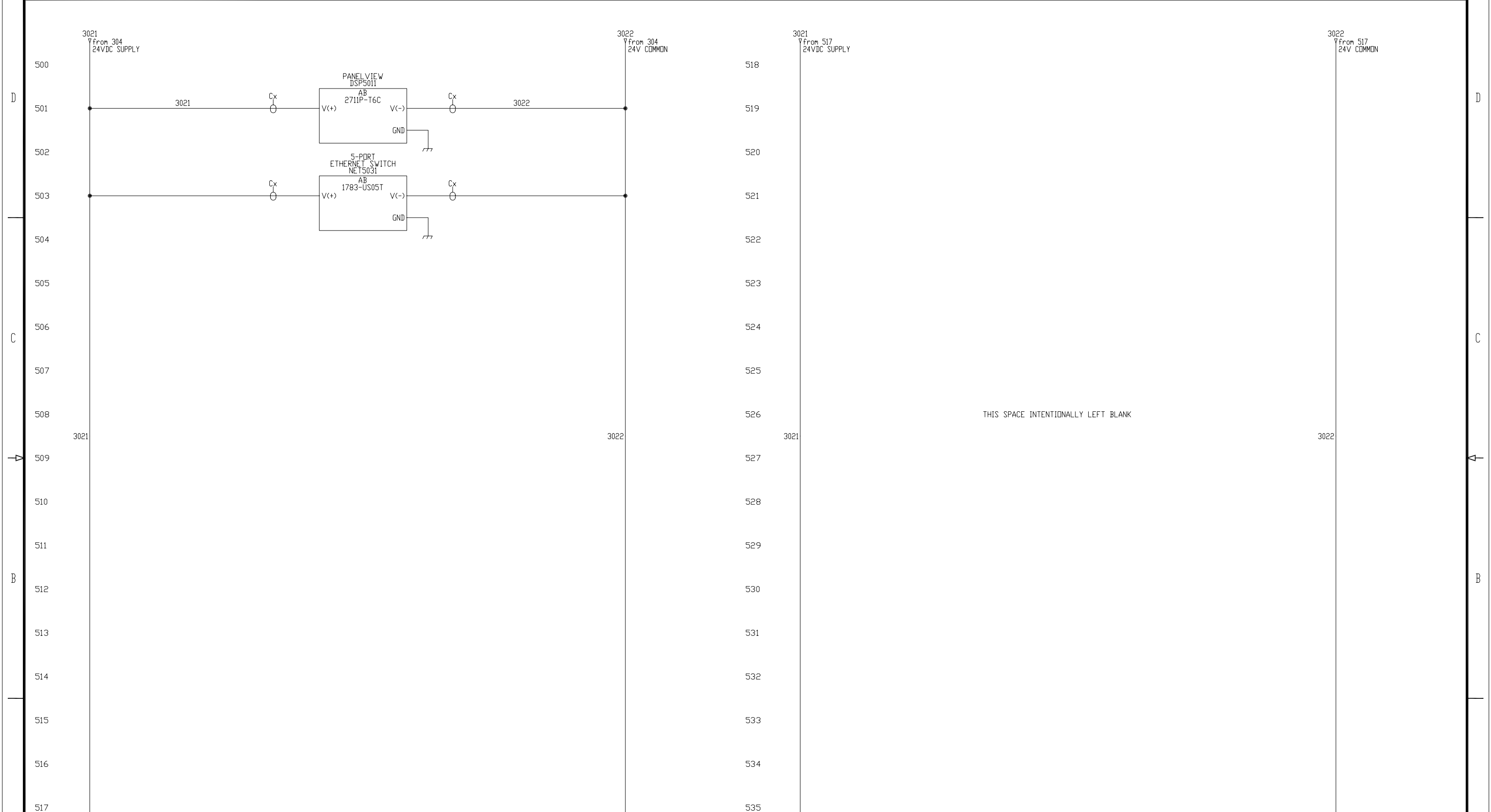
N

VAC CONTROL
to 418
1013

VAC NEUTRAL
to 418
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- NOTES:
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XXXXX_XXXX XXXXXX	SIMPLE SAFETY		DWG XX	DATE 01-08-09
	GUARD LOCKING w/GUARD I/O		DWG NO	DWG REV
	AUX VAC CONTROL		EXAMPLE	XX
	DIST	SHEET 4	OF XX	CPAD



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			SHEET 5 OF XX	(C/A)

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3021
from 535
24VDC SUPPLY

3022
from 535
24V COMMON

3021
from 617
24VDC SUPPLY

3022
from 617
24V COMMON

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24VDC SUPPLY
to 618
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24V COMMON
to 618
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24VDC SUPPLY
to 700
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24V COMMON
to 700
3022

- NOTES:
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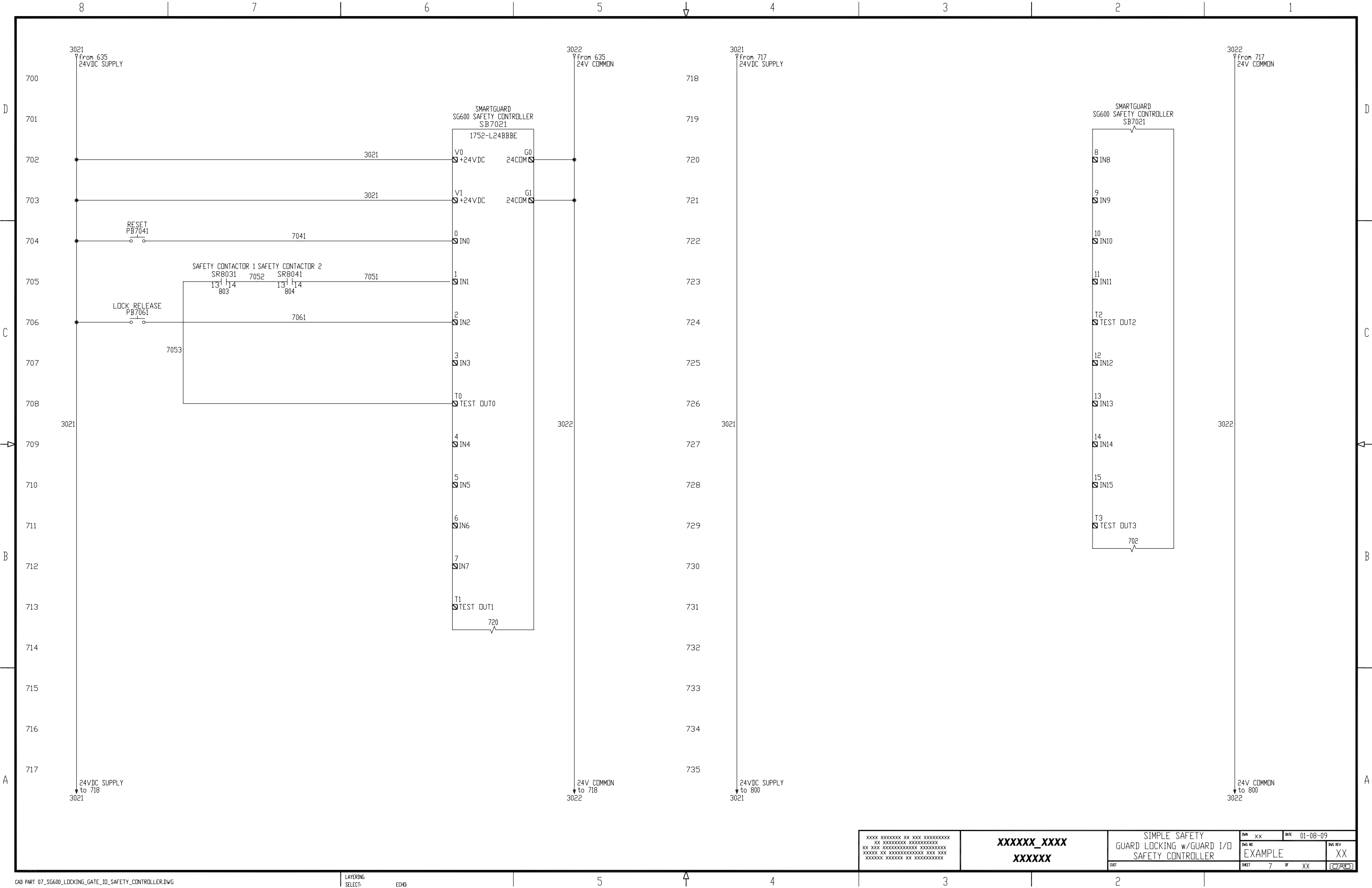
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		DWT 6 IF XX	Dwg ID EXAMPLE

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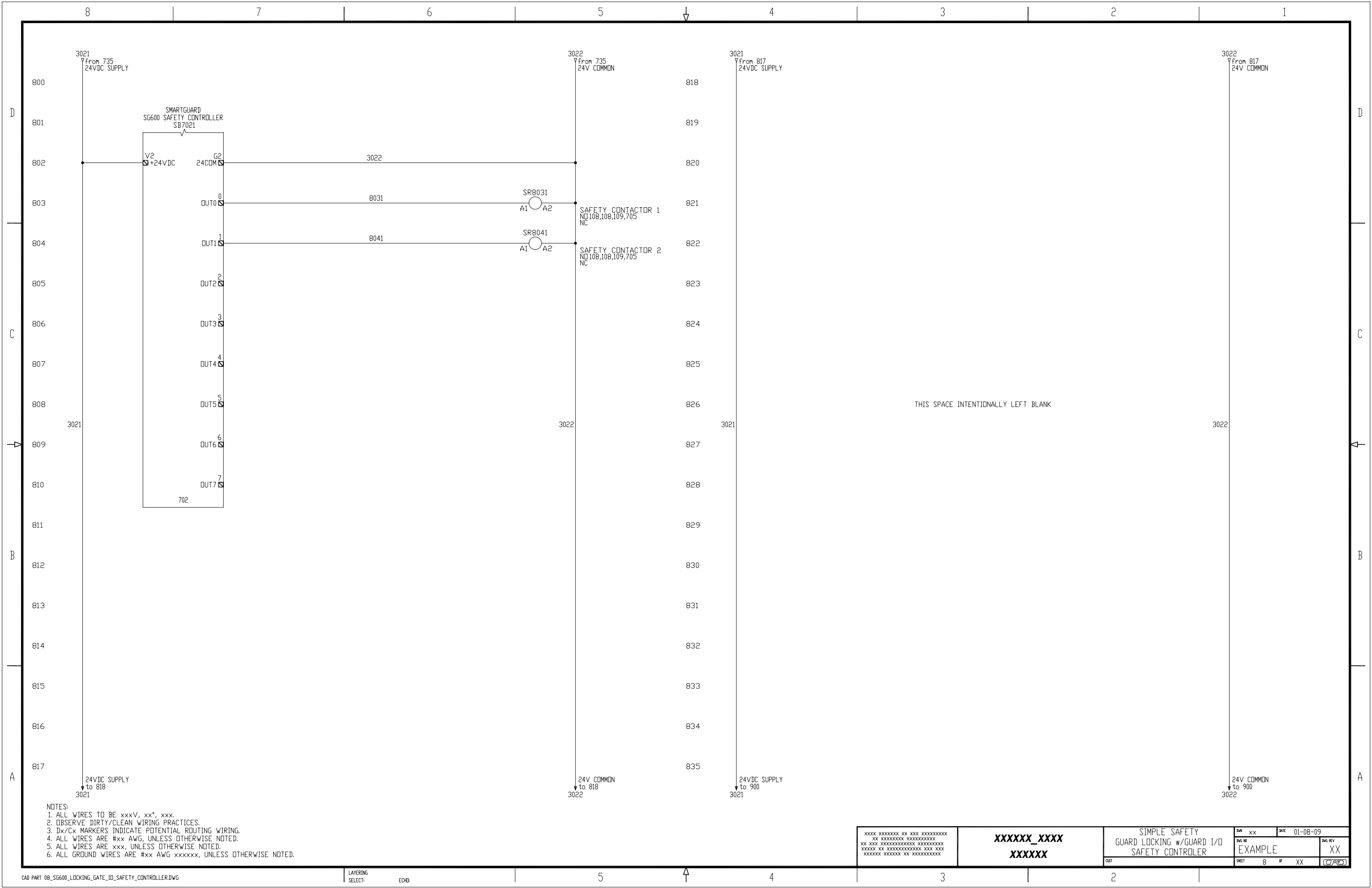
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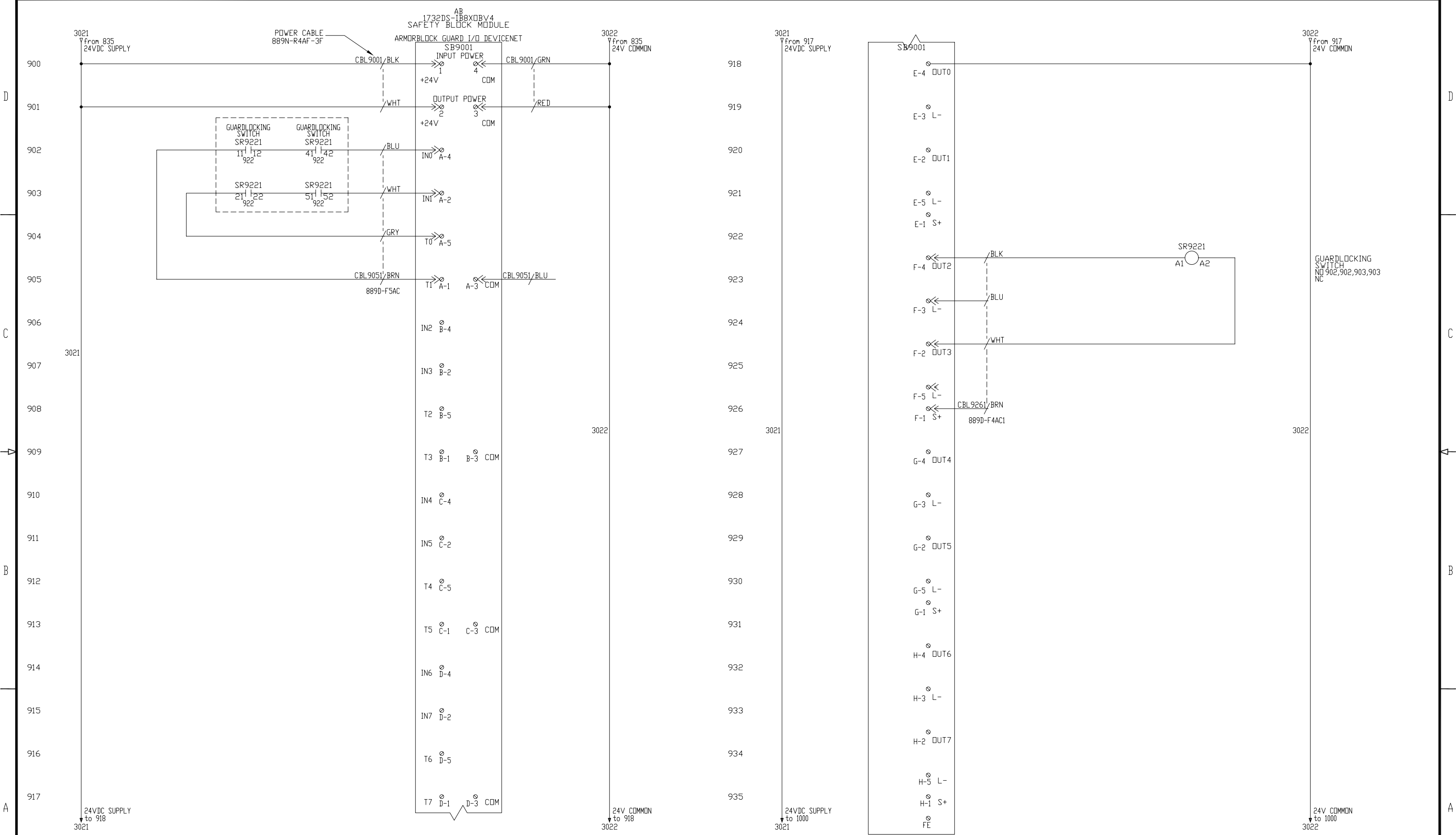


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			SHEET 7	OF XX	(CR)



- NOTES:
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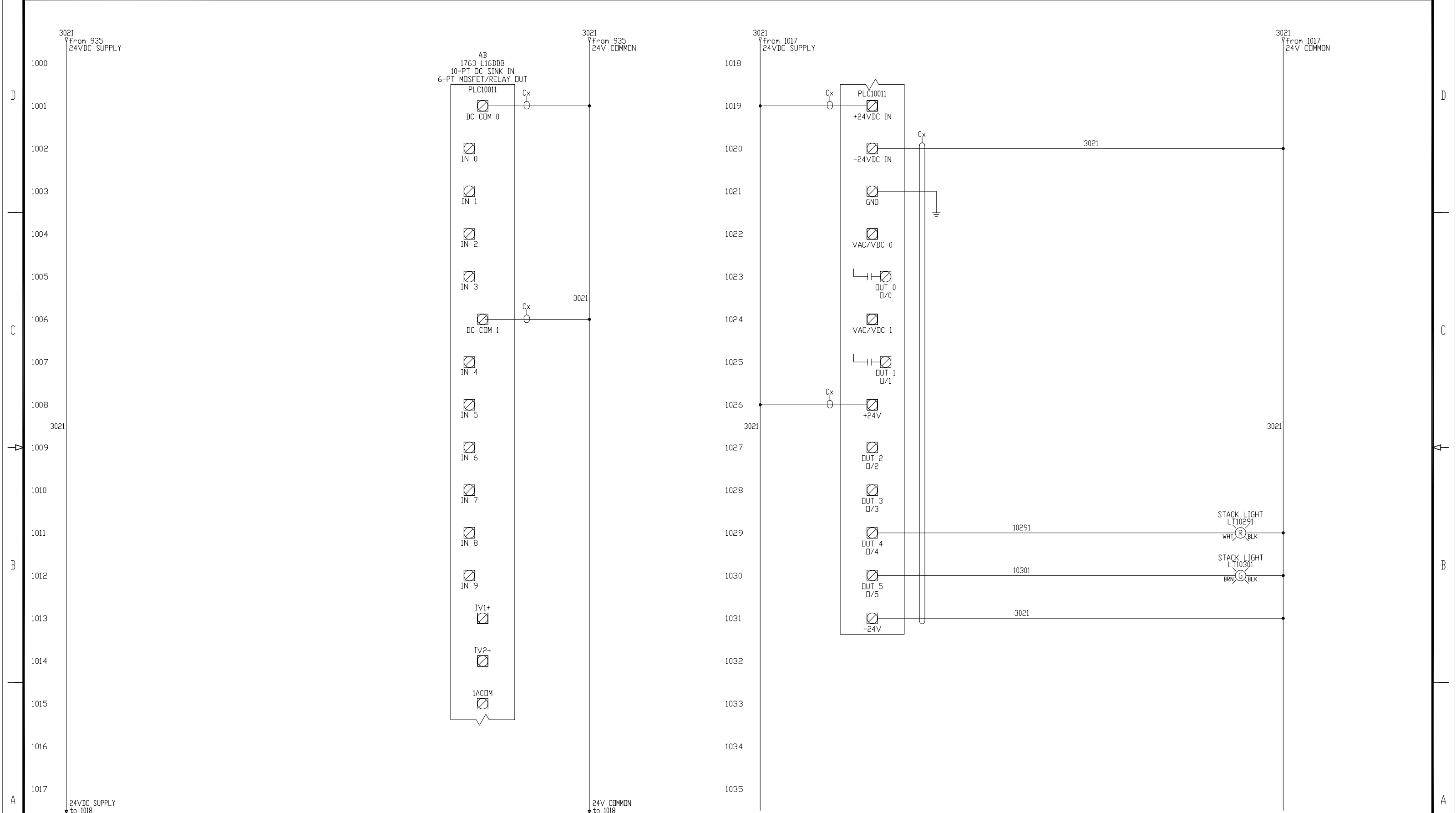
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			SHEET 8	OF XX	



NOTES:

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NOTES:
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			SHEET 10 OF XX		

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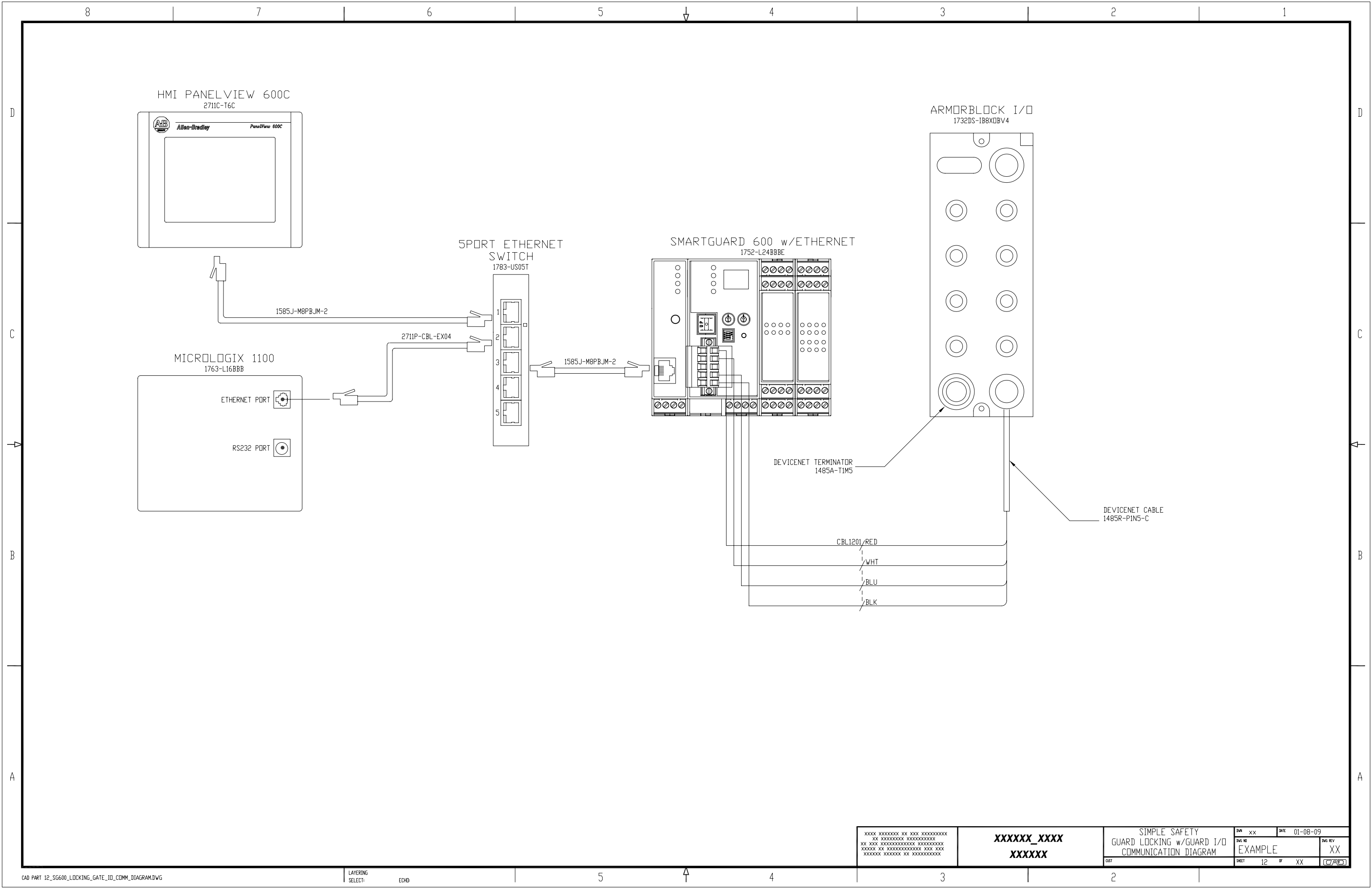
SIMPLE SAFETY
GUARD LOCKING w/GUARD I/O
PLC I/O SPARE

DWG XX DATE 01-08-09

DWG REV EXAMPLE XX

SHEET 11 OF XX

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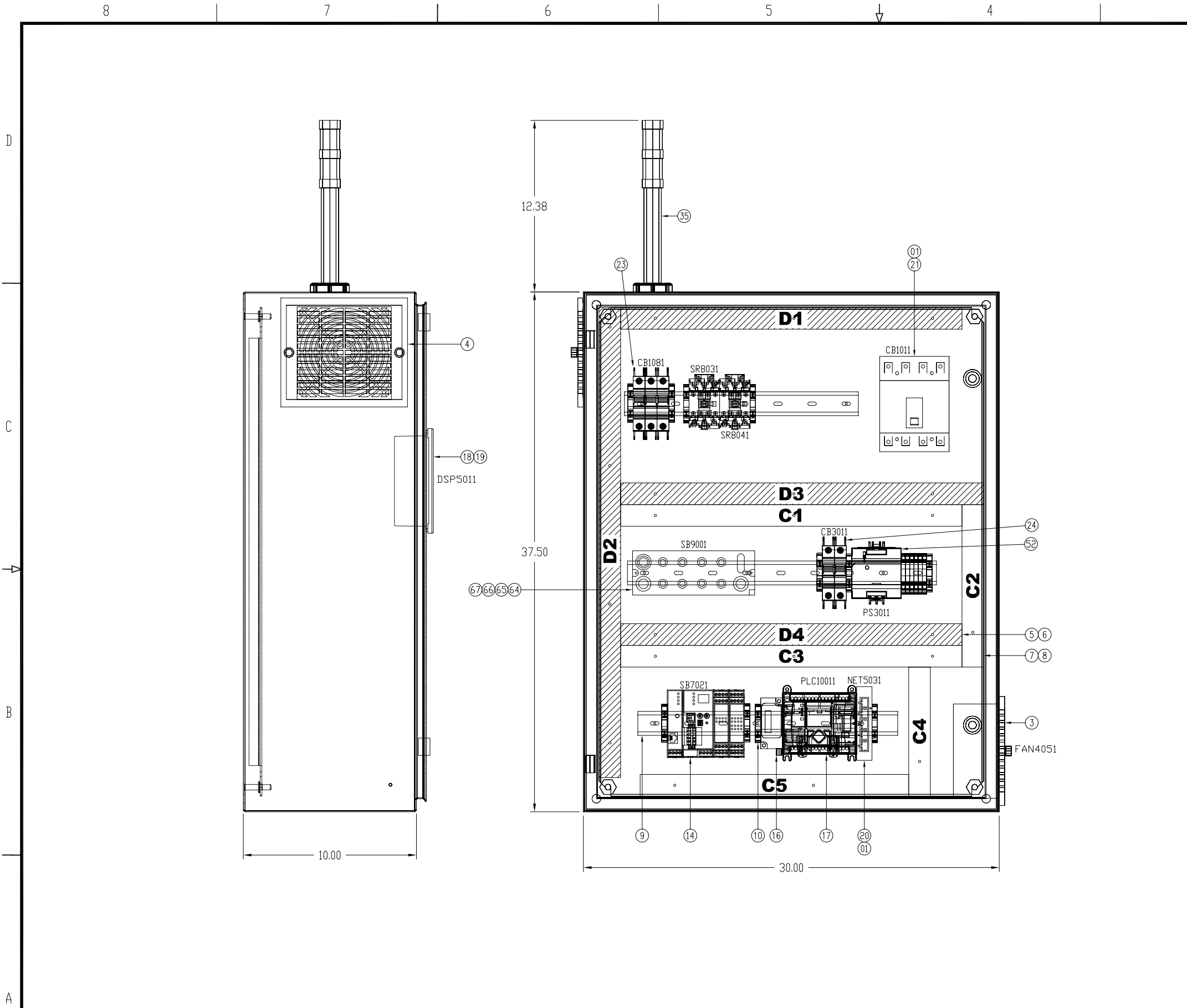


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SIMPLE SAFETY
 GUARD LOCKING w/GUARD I/O
 COMMUNICATION DIAGRAM

DWG NO	DATE	DWG REV
EXAMPLE	01-08-09	XX
SHEET	OF	DATE
12	XX	01/08/09



ITEM	QTY	DESCRIPTION	MFG	CATALOG
1	1	NEMA1 ENCLOSURE 30"x24"x10"	HOFFMAN	CSD302410
2	1	PANEL FOR ENCLOSURE 21"x22.5"	HOFFMAN	CP3024
3	1	FAN KIT 115VAC WITH FILTER	HOFFMAN	TFP41
4	1	EXHAUST GRILL WITH FILTER	HOFFMAN	TEP4
5	-	PANDUIT WIRE DUCT, 1"x4" GRAY	PANDUIT	F1X4LG6
6	-	PANDUIT WIRE DUCT COVER, 1" GRAY	PANDUIT	C1LG6
7	-	PANDUIT WIRE DUCT, 1" X4" WHITE	PANDUIT	F1X4WH6
8	-	PANDUIT WIRE DUCT COVER, 1" WHITE	PANDUIT	C1WH6
9	-	35MM DIN RAIL	AB	199-DR1
10	9	END ANCHOR USED W/STANDARD 35MM DIN	AB	1492-EAJ35
11	-	-	-	-
12	-	-	-	-
13	-	-	-	-
14	1	SMARTGUARD 600 SMALL SAFETY CONTROLLER w/ETHERNET	AB	1752-L24BBB
CONTROL AND VISUALIZATION EQUIPMENT				
15	1	1763 MICROLOGIX 1100 SYSTEM GROUP SELECTION		
16	1	CABLE: MICROLOGIX 1100 CHANNEL 0 TO RS-485	AB	1763-NC01
17	1	MICROLOGIX 1100, 24V DC POWER	AB	1763-L16BBB
18	1	6" COLOR (TRANSMISSIVE CSTN) TOUCHSCREEN	AB	2711C-T6C
19	2	1585 ETHERNET CABLE, TEAL RISER PVC, 2 METER	AB	1585J-M8PBJM-2
20	1	STRATIX 2000 SWITCH, UNMANAGED, 5 COPPER PORTS	AB	1783-US05T
POWER CIRCUIT COMPONENTS				
380 VAC - 480 VAC, 4 POLE C.B. DISCONNECT OPTION				
21	1	IEC MOLDED CASE C.B., 160A, H-FRAME, RATED 32A	AB	140UE-H2E4-C32
22	1	ROTARY, VARIABLE-DEPTH OPERATING MECHANISM	AB	140U-H-RVM12R
23	1	UL489/CSA 22.2 NO 5.1 CIRCUIT BREAKER, 3 POLE, 7 AMP	AB	1489-A3C070
24	1	UL489/CSA 22.2 NO 5.1 CIRCUIT BREAKER, 2 POLE 10 AMP	AB	1489-A2D100
380/400 VAC, 3 POLE FUSED DISCONNECT OPTION				
25	1	194R DISCONNECT, OPEN STYLE, DIN, 32A, 3 POLE	AB	194R-D32-1753
26	1	OPERATING HANDLE, WITH DEFEATER, RED/YELLOW	AB	194R-HS4E
27	1	OPERATING SHAFT, STANDARD LENGTH, 263MM (10.3 IN.)	AB	194R-R1
28	1	UL489/CSA 22.2 NO 5.1 CIRCUIT BREAKER, 3 POLE, 7 AMP	AB	1489-A3C070
29	1	UL489/CSA 22.2 NO 5.1 CIRCUIT BREAKER, 2 POLE, 10 AMP	AB	1489-A2D100
480 VAC, 3 POLE FUSED DISCONNECT OPTION				
30	1	194R DISCONNECT, OPEN STYLE, 30A, 3 POLE	AB	194R-C30-1753
31	1	OPERATING HANDLE, WITH DEFEATER, RED/YELLOW	AB	194R-HS4E
32	1	OPERATING SHAFT, STANDARD LENGTH, 263MM (10.3 IN.)	AB	194R-R1
33	1	UL489/CSA 22.2 NO 5.1 CIRCUIT BREAKER, 3 POLE, 7 AMP	AB	1489-A3C070
34	1	UL489/CSA 22.2 NO 5.1 CIRCUIT BREAKER, 2 POLE, 10 AMP	AB	1489-A2D100
SENSORS/STACKLIGHTS				
35	1	COMPACT TOWER LIGHT, 30 MM, GRN, RED LED	AB	855D-P25SC20G24Y3Y4
36	1	PHOTOSWITCH PHOTOELECTRIC SENSOR, RIGHTSIGHT	AB	42EF-P2MPB-F4
37	1	60-2695 BRACKET, (USE W/ 60-2439, 60-2649)	AB	60-2695
38	1	PATCHCORD: DC MICRO (M12), FEMALE, STRAIGHT, 4-PIN	AB	889D-F4ACDM-2
39	1	RECEPTACLE, DC MICRO (M12), FEMALE, STRAIGHT, 4-PIN	AB	888D-F4AC1-1
PUSHBUTTONS				
40	1	800F 3 POSITION S.S. - PLASTIC, MAINTAINED, BLACK	AB	800FP-SM32
41	1	800F LEGEND PLATE, ENGLISH: AUTO - OFF - HAND	AB	800F-11WE104
42	2	22.5MM PB NO LATCH, SCREW CONTACT BLOCK, 1 N.O.	AB	800F-X10
43	1	PLASTIC LATCH	AB	800F-ALP
44	1	800F PUSH BUTTON - PLASTIC, FLUSH, GREEN, I	AB	800FP-F306
45	1	PLASTIC LATCH	AB	800F-ALP
46	1	22.5MM PB NO LATCH, SCREW CONTACT BLOCK, 1 N.O.	AB	800F-X10
47	1	800F PUSH BUTTON - PLASTIC, EXTENDED, RED, O	AB	800FP-E405
48	1	PLASTIC LATCH	AB	800F-ALP
49	1	22.5MM PB NO LATCH, SCREW CONTACT BLOCK, 1 N.O.	AB	800F-X10
PROGRAMMING SOFTWARE				
50	1	RSNETWORX FOR DEVICENET	AB	9357-DNETL3
51	1	RSLOGIX MICRO STARTER (ENGLISH) CD-ROM	AB	9324-RLM0100ENE

NOTES:
 1. WIREWAYS MARKED Cx/Dx INDICATE CLEAN/DIRTY SIGNAL/POWER
 2. FOR FURTHER INFORMATION ON SYSTEM DESIGN FOR CONTROL OF ELECTRICAL NOISE SEE ROCKWELL PUBLICATION #GMC RM001-EN-P

XXXX XXXXX XX XXX XXXXXXXX XX XXXXXXXXXXXXXXXXXXXXXXXX XXXXXX XX XXXXXXXXXXXXXXXX XXXXXXXX XXXXX XX XXXXXXXXXX	XXXXXX_XXXX XXXXXX	SIMPLE SAFETY GUARD LOCKING w/GUARD I/O PANEL LAYOUT	DWG NO EXAMPLE	DATE 10-17-08	DWG REV XX
			SHEET 13	OF XX	DATE 10-17-08

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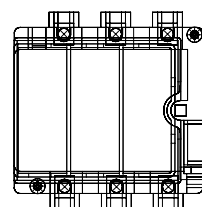
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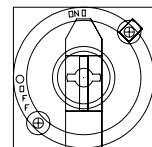
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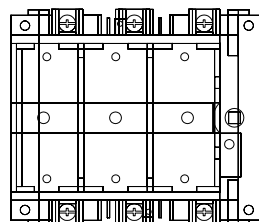
ADDITIONAL PARTS LIST



30 30A FUSED DISCONNECT



22 ROTARY VARIABLE DEPTH MECHANISM



25 60A FUSED DISCONNECT

CONTROL CIRCUIT COMPONENTS				
52	1	1606-XLP90E-2: COMPACT PWS, 24-28V, 90 W, 480VAC	AB	1606-XLP90E-2
E-STOP PUSHBUTTON				
53	1	800F NON-ILLUMINATED MUSHROOM, TWIST TO RELEASE	AB	800FP-MT44
54	1	PLASTIC LATCH	AB	800F-ALP
55	2	22.5MM PB NO LATCH, SCREW CONTACT BLOCK, 1 N.C.	AB	800F-X01
SAFETY EQUIPMENT				
56	2	SAFETY C.R., 8 POLE, 3 N.O./1 N.C., 1 N.O./3 N.C. AUXILIARY	AB	700S-CFB440DC
57	1	800F PUSH BUTTON - METAL, FLUSH, BLUE, 1 N.O. CONTACT	AB	800FM-F6MX10
58	1	GUARDSHIELD SAFETY LIGHT CURTAIN	AB	440L-P4J1280YD
59	1	CORDSET: DC MICRO (M12), FEMALE, STRAIGHT, 4-PIN	AB	889D-F4AC-5
60	1	CORDSET: DC MICRO (M12), FEMALE, STRAIGHT, 8-PIN	AB	889D-F8AB-5
61	1	RIGHT ANGLE MOUNTING BRACKET	AB	440L-AF6101
62	1	POWER SUPPLY	AB	1606-XLP72E
63	2	TERMINAL CHAMBER, DC MICRO (M12), STRAIGHT MALE, 5-PIN	AB	871A-TS5-DM1
64	1	DEVICENET SAFETY 24VDC 8 INPUT/ 4 BIPOLAR OUTPUT	AB	1732DS-IB8X0BV4
65	1	DEVICENET CORDSET, TRUNK END: FEMALE MINI, STRAIGHT	AB	1485R-P1N5-C
66	1	DEVICENET TERMINATOR, TERMINATOR, MALE MINI, 1 PORT	AB	1485A-T1M5
67	1	CORDSET: MINI/MINI PLUS, FEMALE, R-ANG, 4-PIN	AB	889N-R4AF-3F

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SIMPLE SAFETY
GUARD LOCKING w/GUARD I/O
ADDITIONAL PARTS

DWG NO	DATE	DWG REV
EXAMPLE	01-08-09	XX
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