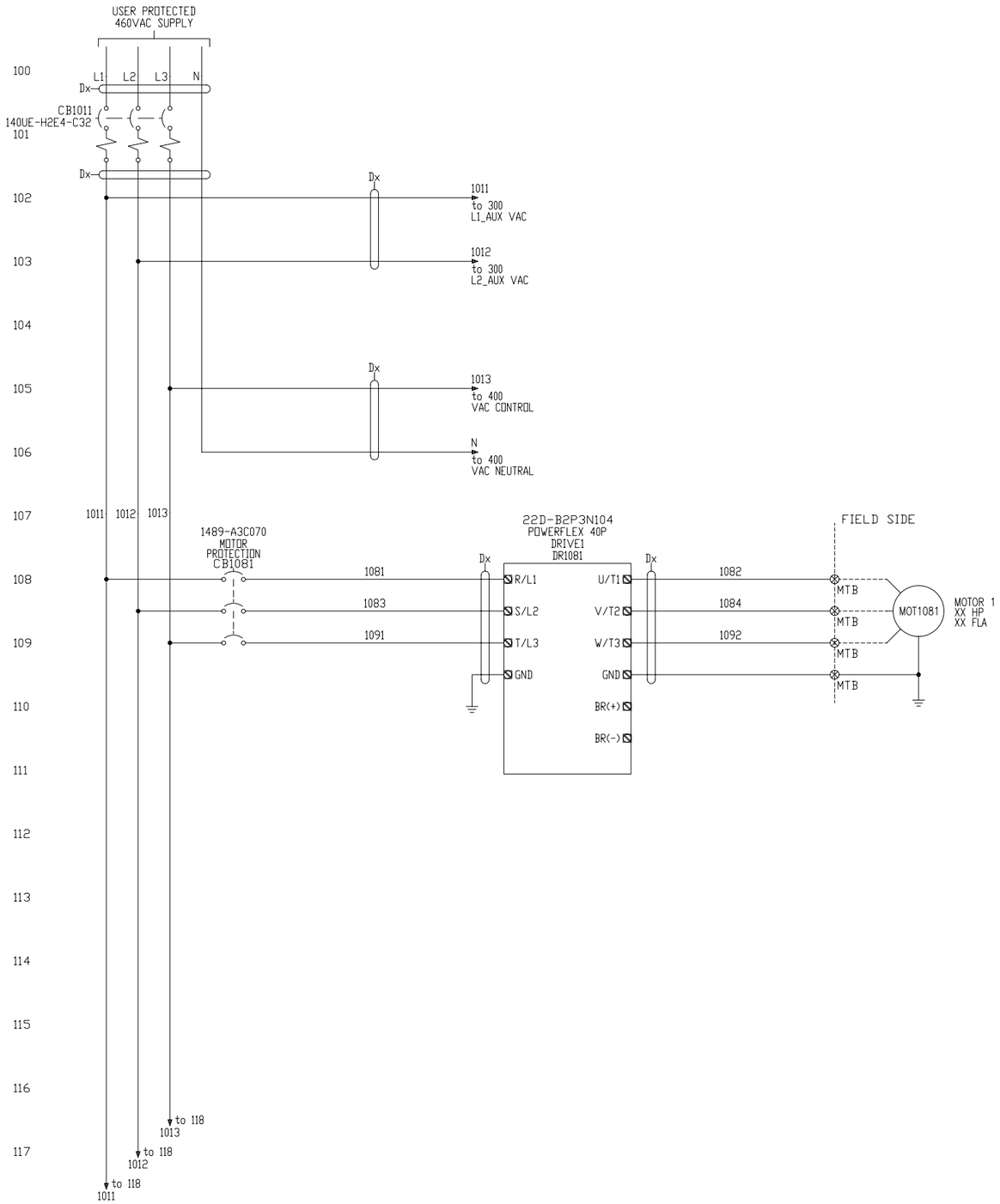

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NOTES:
1. ALL WIRES TO BE xxxV, xx°, xxx.
2. OBSERVE DIRTY/CLEAN WIRING PRACTICES.
3. Dx/Cx MARKERS INDICATE POTENTIAL ROUTING WIRING.
4. ALL WIRES ARE #xx AWG, UNLESS OTHERWISE NOTED.
5. ALL WIRES ARE xxx, UNLESS OTHERWISE NOTED.
6. ALL GROUND WIRES ARE #xx AWG xxxxxx, UNLESS OTHERWISE NOTED.

xxxx xxxxxxx xx xxx xxxxxxxxx xx xxxxxxxx xxxxxxxxx xx xxx xxxxxxxxxxx xxxxxxxx xxxxx xx xxxxxxxxxxx xxx xxx xxxxxx xxxxxx xx xxxxxxxxxx	**XXXXXX_XXXX** **XXXXXX**	SIMPLE SAFETY DUAL LASER SCANNER POWER DISTRIBUTION	DWN xx DATE 10-17-08 DWG NO EXAMPLE DWG REV XX CUST SHEET 1 OF XX

CAD PART 01_SG600_LASER_SCAN_POWER_DISTRIBUTION.DWG

LAYERING SELECT: ECHO

1011 from 135
1012 from 135
1013 from 134

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to 218 1013
to 218 1012
to 218 1011

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1011 1012 1013

1011 from 217
1012 from 217
1013 from 216

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1011 1012 1013

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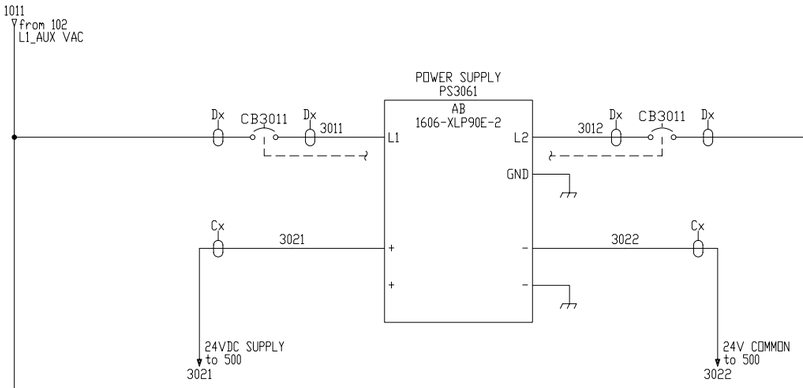
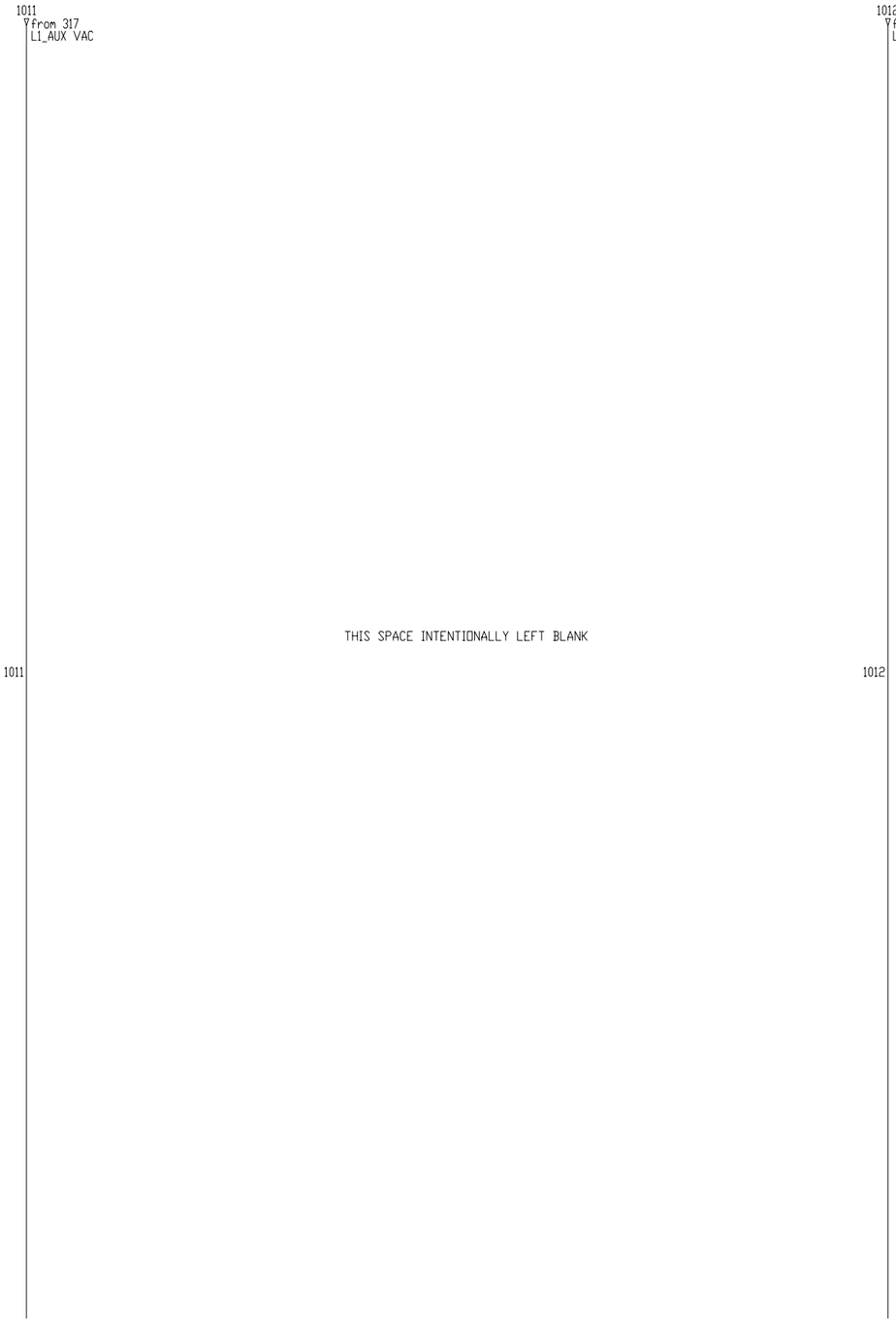
CAD PART 02_SG600_LASER_SCAN_POWER_DISTRIBUTION.DWG

LAYERING SELECT: ECHO





NOTES:
1. ALL WIRES TO BE xxxV, xx°, xxx.
2. OBSERVE DIRTY/CLEAN WIRING PRACTICES.
3. Dx/Cx MARKERS INDICATE POTENTIAL ROUTING WIRING.
4. ALL WIRES ARE #xx AWG, UNLESS OTHERWISE NOTED.
5. ALL WIRES ARE xxx, UNLESS OTHERWISE NOTED.
6. ALL GROUND WIRES ARE #xx AWG xxxxxx, UNLESS OTHERWISE NOTED.

xxxx xxxxxxx xx xxx xxxxxxxxx xx xxxxxxxx xxxxxxxxx xx xxx xxxxxxxxxxx xxxxxxxxx xxxxx xx xxxxxxxxxxx xxx xxx xxxxxx xxxxxx xx xxxxxxxxx	***XXXXXX_XXXX*** ***XXXXXX***	SIMPLE SAFETY DUAL LASER SCANNER 460VAC CONTROL	DWN xx	DATE 10-17-08
			DWG NO EXAMPLE	DWG REV XX
		CUST	SHEET 3 OF XX	CAD

CAD PART 03_SG600_LASER_SCAN_460VAC_CONTROL.DWG

LAYERING SELECT: ECHO

1013
from 105
VAC CONTROL

N
from 106
VAC NEUTRAL

1013
from 417
VAC CONTROL

N
from 417
VAC NEUTRAL

400
401
402
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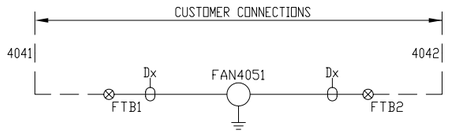

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1013
VAC CONTROL
to 418
1013

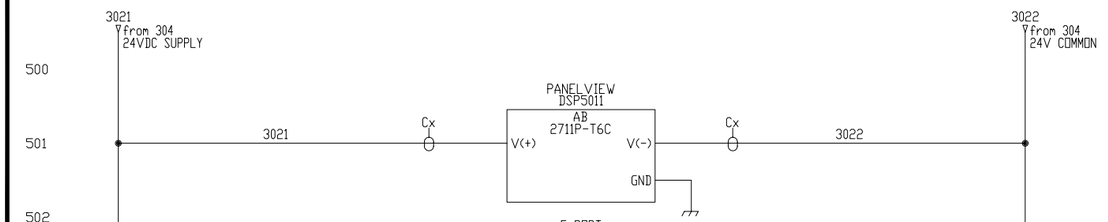
N
VAC NEUTRAL
to 418
N

NOTES:
1. ALL WIRES TO BE xxxV, xx°, xxx.
2. OBSERVE DIRTY/CLEAN WIRING PRACTICES.
3. Dx/Cx MARKERS INDICATE POTENTIAL ROUTING WIRING.
4. ALL WIRES ARE #xx AWG, UNLESS OTHERWISE NOTED.
5. ALL WIRES ARE xxx, UNLESS OTHERWISE NOTED.
6. ALL GROUND WIRES ARE #xx AWG xxxxxx, UNLESS OTHERWISE NOTED.

xxxx xxxxxxx xx xxx xxxxxxxxx xx xxxxxxxx xxxxxxxxxx xx xxx xxxxxxxxxxxx xxxxxxxxx xxxxx xx xxxxxxxxxxx xxx xxx xxxxxx xxxxxx xx xxxxxxxxx	***XXXXXX_XXXX*** ***XXXXXX***	SIMPLE SAFETY DUAL LASER SCANNER AUX VAC CONTROL	DWN xx DATE 10-17-08 DWG NO EXAMPLE DWG REV XX SHEET 4 OF XX CUST

CAD PART 04_SG600_LASER_SCAN_AUX_VAC.DWG

LAYERING SELECT: ECHO



24VDC SUPPLY
to 518
3021

24V COMMON
to 518
3022

24VDC SUPPLY
to 600
3021

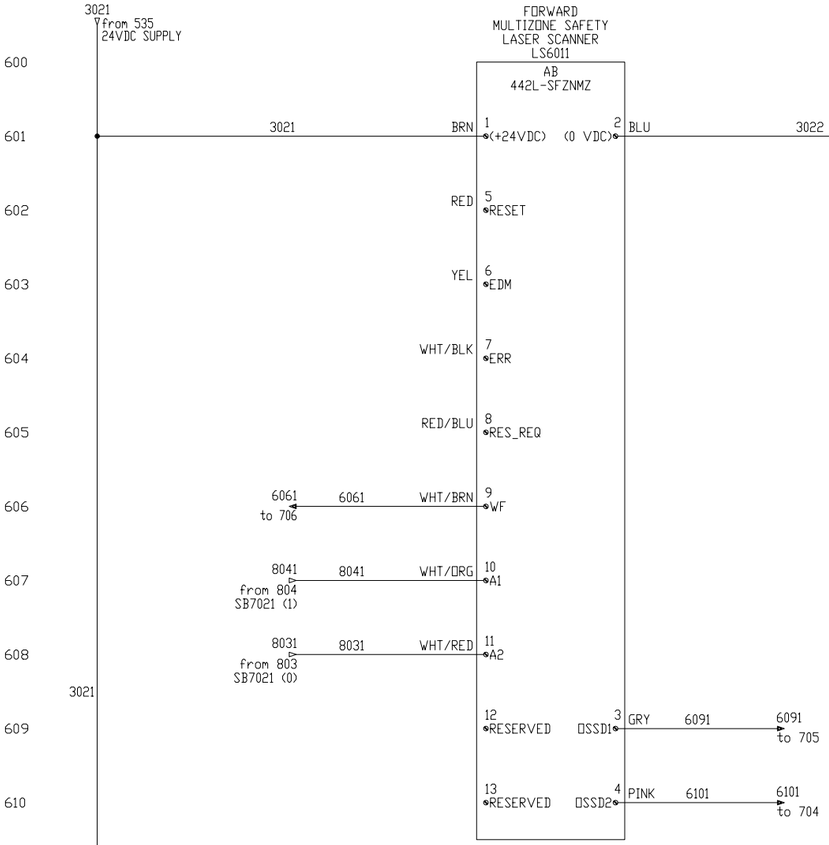
24V COMMON
to 600
3022

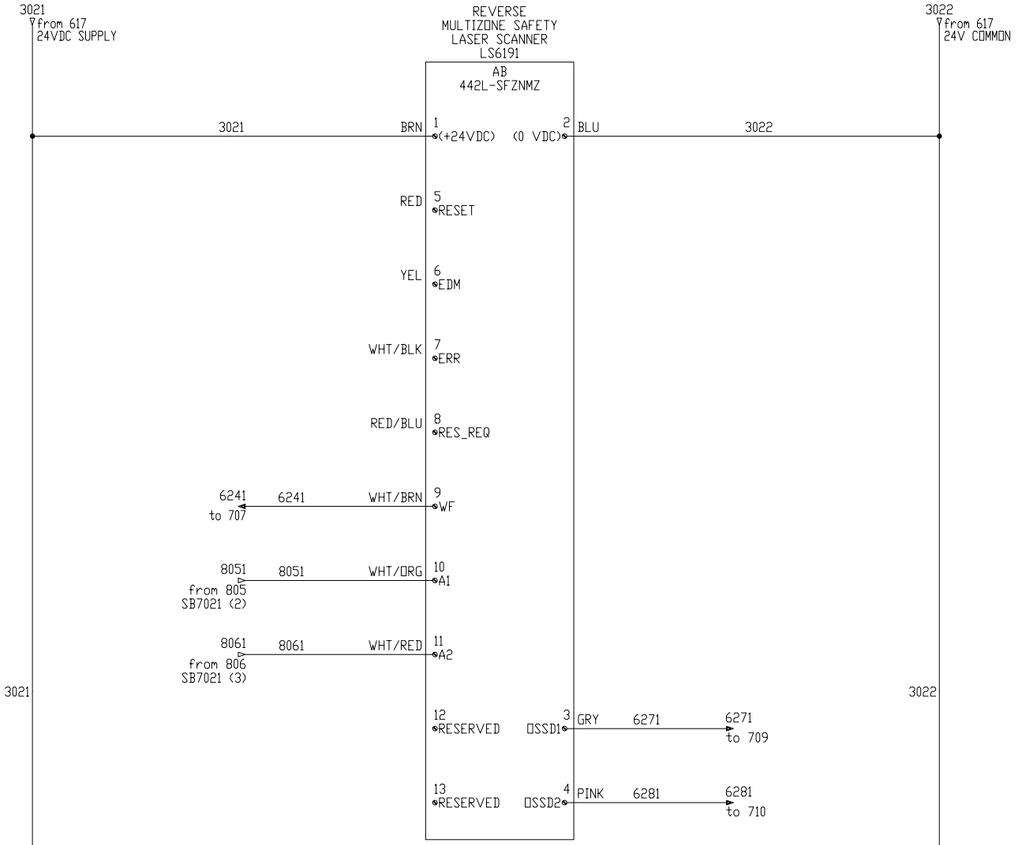
NOTES:
1. ALL WIRES TO BE xxxV, xx°, xxx.
2. OBSERVE DIRTY/CLEAN WIRING PRACTICES.
3. Dx/Cx MARKERS INDICATE POTENTIAL ROUTING WIRING.
4. ALL WIRES ARE #xx AWG, UNLESS OTHERWISE NOTED.
5. ALL WIRES ARE xxx, UNLESS OTHERWISE NOTED.
6. ALL GROUND WIRES ARE #xx AWG xxxxxx, UNLESS OTHERWISE NOTED.

xxxx xxxxxxx xx xxx xxxxxxxxx xx xxxxxxxx xxxxxxxxxx xx xxx xxxxxxxxxxxx xxxxxxxxx xxxxx xx xxxxxxxxxxx xxx xxx xxxxxx xxxxxx xx xxxxxxxxx	***XXXXXX_XXXX*** ***XXXXXX***	SIMPLE SAFETY DUAL LASER SCANNER 24VDC CONTROL	DWN xx	DATE 10-17-08	
			DWG NO EXAMPLE		DWG REV XX
			CUST	SHEET 5 OF XX	

CAD PART 05_SG600_LASER_SCAN_24VDC_CONTROL.DWG

LAYERING SELECT: ECHO



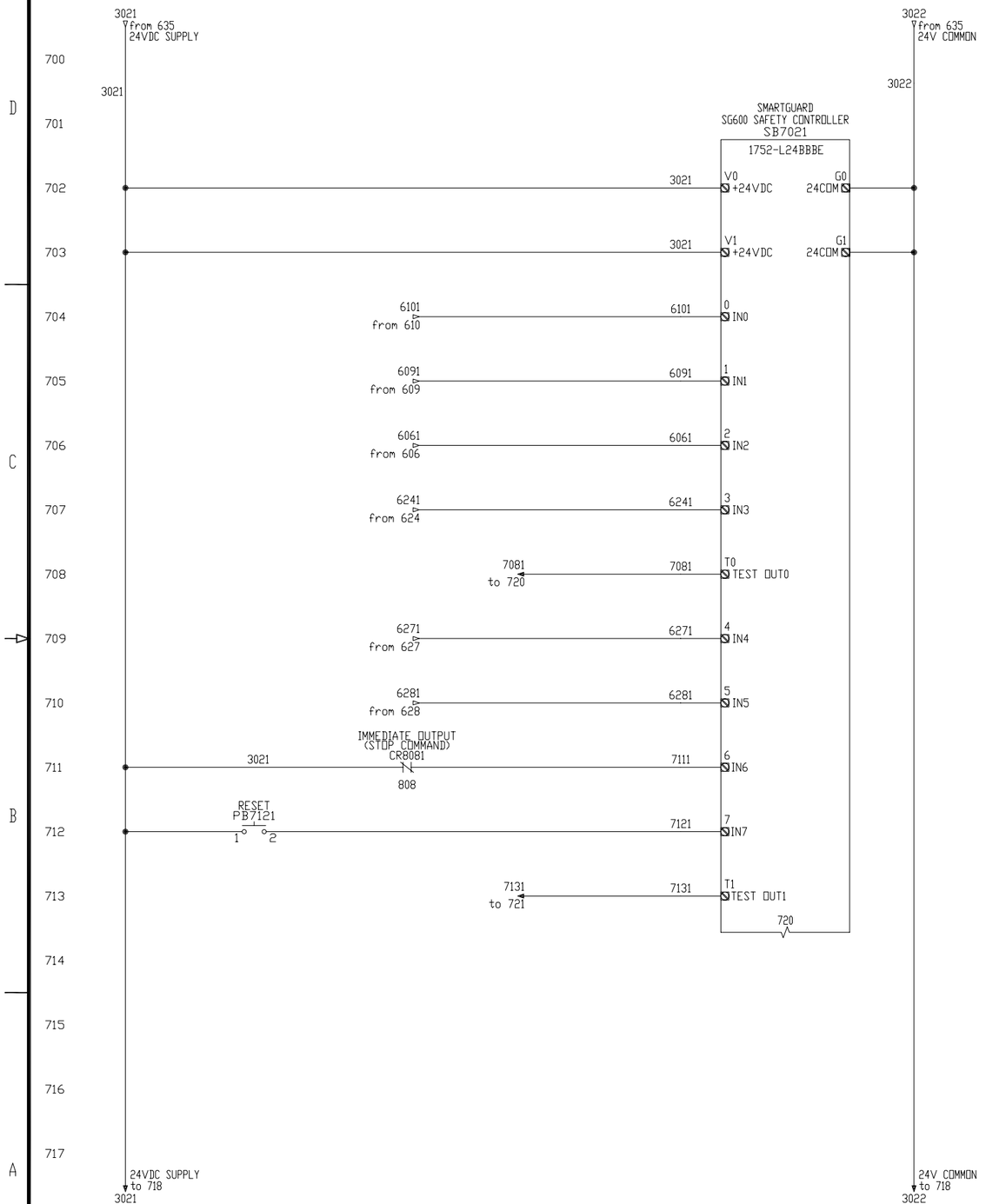


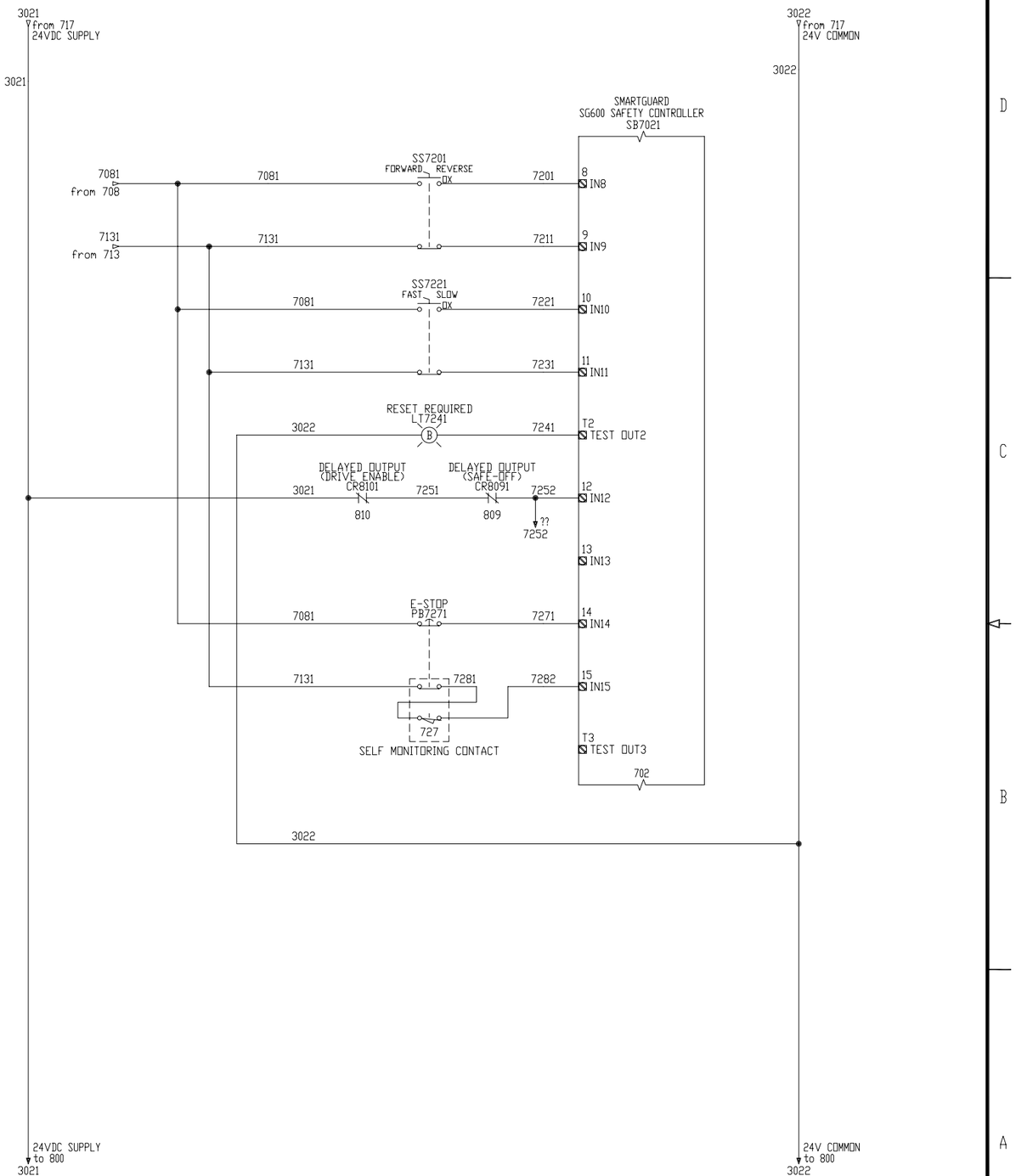
NOTES:
1. ALL WIRES TO BE xxxV, xx°, xxx.
2. OBSERVE DIRTY/CLEAN WIRING PRACTICES.
3. Dx/Cx MARKERS INDICATE POTENTIAL ROUTING WIRING.
4. ALL WIRES ARE #xx AWG, UNLESS OTHERWISE NOTED.
5. ALL WIRES ARE xxx, UNLESS OTHERWISE NOTED.
6. ALL GROUND WIRES ARE #xx AWG xxxxxx, UNLESS OTHERWISE NOTED.

xxxx xxxxxxx xx xxx xxxxxxxxx xx xxxxxxx xxxxxxxxx xx xxx xxxxxxxxxx xxxxxxxxx xxxxx xx xxxxxxxxxx xxx xxx xxxxxx xxxxxx xx xxxxxxxxx	***XXXXXX_XXXX*** ***XXXXXX***	SIMPLE SAFETY DUAL LASER SCANNER SAFETY SCANNER	DWN xx DATE 10-17-08 DWG NO EXAMPLE DWG REV XX CUST SHEET 6 OF XX

CAD PART 06_SG600_LASER_SCAN_SAFETY_SCANNER.DWG

LAYERING SELECT: ECHO

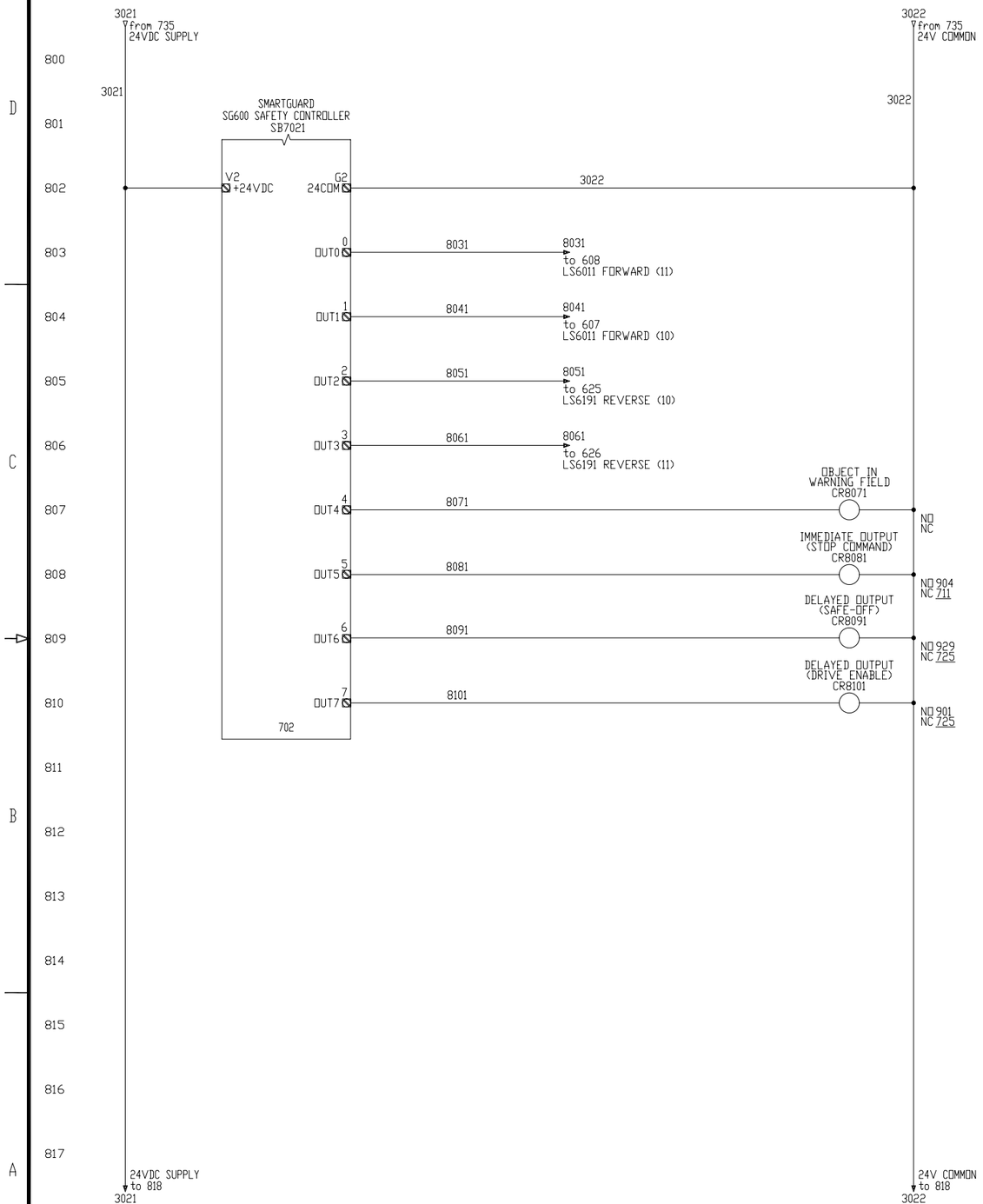


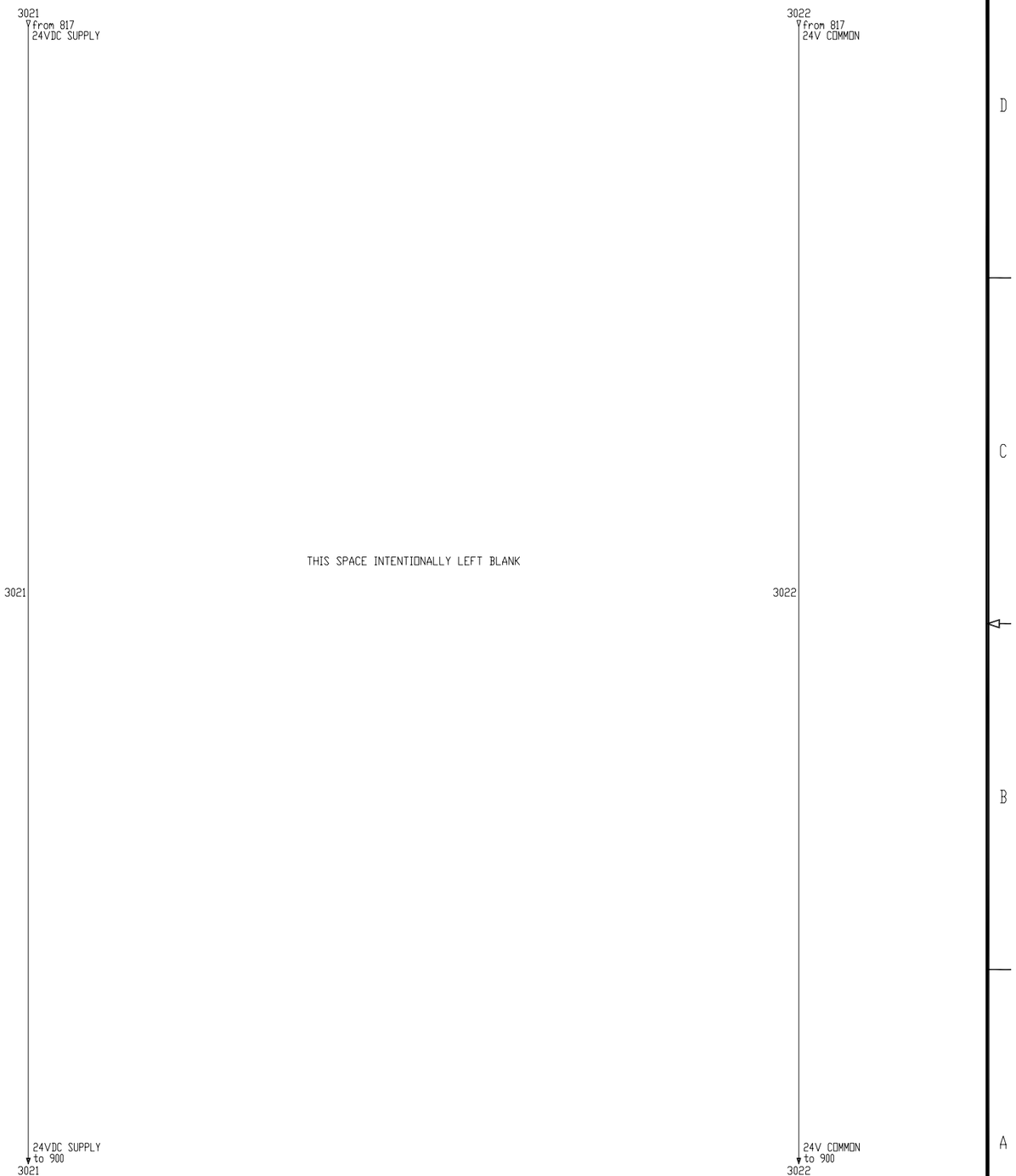


xxxx xxxxxxx xx xxx xxxxxxxxx xx xxxxxxx xxxxxxxxx xx xxx xxxxxxxxxx xxxxxxxxx xxxxx xx xxxxxxxxxxx xxx xxx xxxxxxx xxxxxx xx xxxxxxxxx	***XXXXXX_XXXX*** ***XXXXXX***	SIMPLE SAFETY DUAL LASER SCANNER SAFETY CONTROLLER	DWN xx	DATE 10-17-08
			DWG NO EXAMPLE	DWG REV XX
			CUST	SHEET 7 OF XX

CAD PART 07_SG600_LASER_SCAN_SAFETY_CONTROLLER.DWG

LAYERING SELECT: ECHO



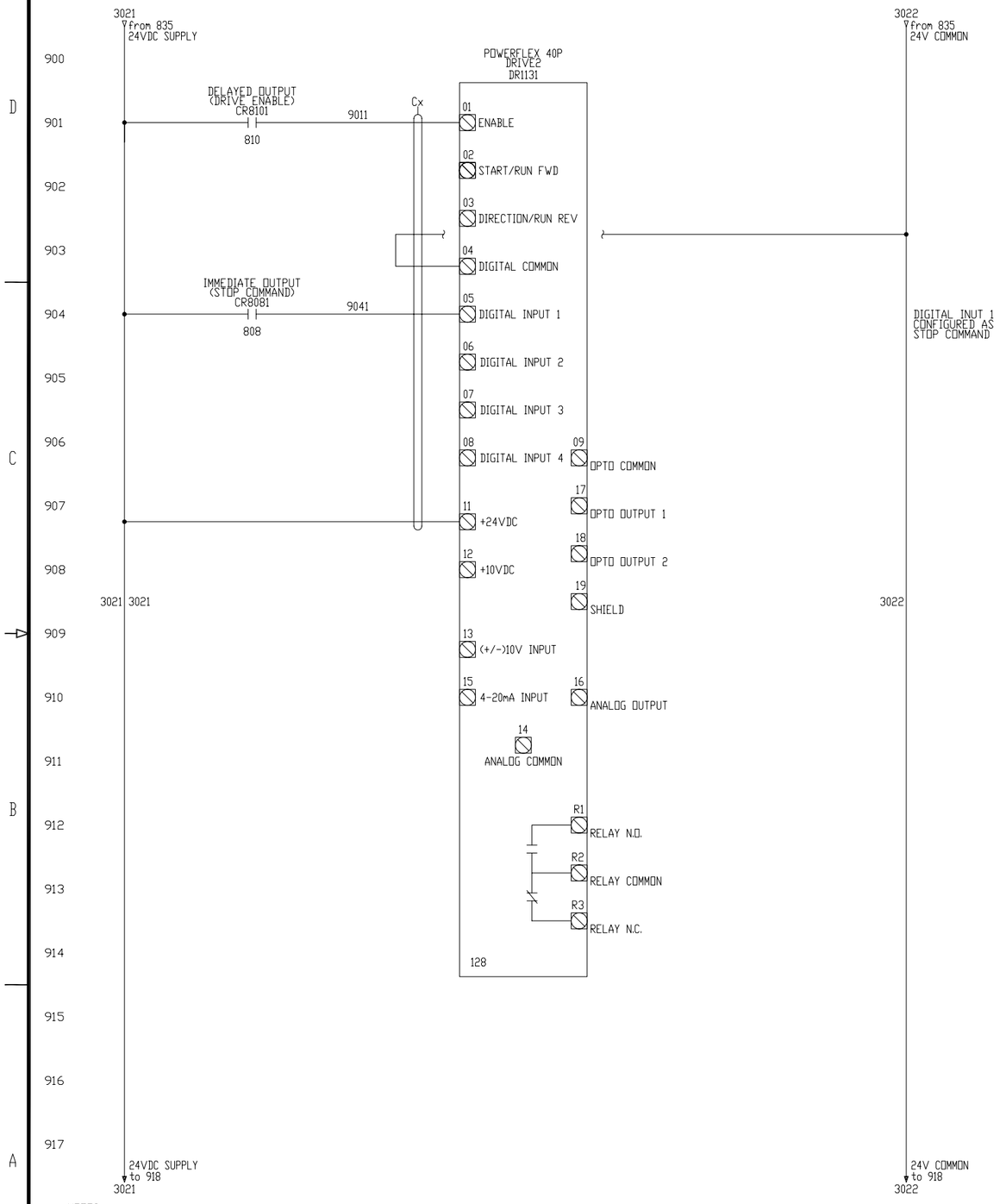


NOTES:
1. ALL WIRES TO BE xxxV, xx°, xxx.
2. OBSERVE DIRTY/CLEAN WIRING PRACTICES.
3. Dx/Cx MARKERS INDICATE POTENTIAL ROUTING WIRING.
4. ALL WIRES ARE #xx AWG, UNLESS OTHERWISE NOTED.
5. ALL WIRES ARE xxx, UNLESS OTHERWISE NOTED.
6. ALL GROUND WIRES ARE #xx AWG xxxxxx, UNLESS OTHERWISE NOTED.

xxxx xxxxxxx xx xxx xxxxxxxxx xx xxxxxxx xxxxxxxxx xx xxx xxxxxxxxxx xxxxxxxxx xxxxx xx xxxxxxxxxx xxx xxx xxxxxx xxxxxx xx xxxxxxxxx	***XXXXXX_XXXX*** ***XXXXXX***	SIMPLE SAFETY DUAL LASER SCANNER SAFETY CONTROLLER	DWN xx	DATE 10-17-08	
			DWG NO EXAMPLE		DWG REV XX
			CUST	SHEET 8 OF XX	

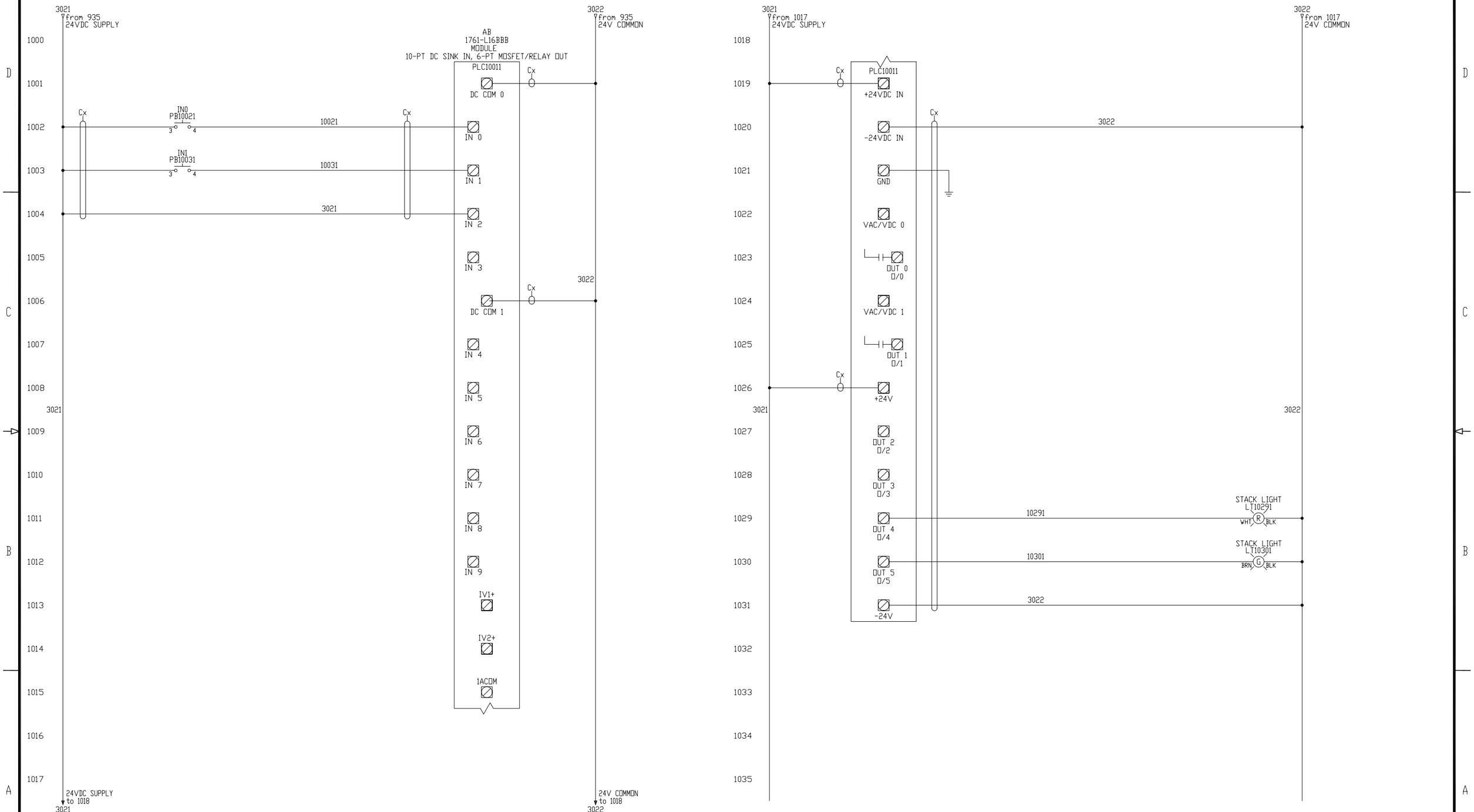
CAD PART 08_SG600_LASER_SCAN_SAFETY_CONTROLLER.DWG

LAYERING SELECT: ECHO



NOTES:
1. ALL WIRES TO BE xxxV, xx*, xxx.
2. OBSERVE DIRTY/CLEAN WIRING PRACTICES.
3. Dx/Cx MARKERS INDICATE POTENTIAL ROUTING WIRING.
4. ALL WIRES ARE #xx AWG, UNLESS OTHERWISE NOTED.
5. ALL WIRES ARE xxx, UNLESS OTHERWISE NOTED.
6. ALL GROUND WIRES ARE #xx AWG xxxxxx, UNLESS OTHERWISE NOTED.

xxxx xxxxxxx xx xxx xxxxxxxxx xx xxxxxxxx xxxxxxxxxx xx xxx xxxxxxxxxxxx xxxxxxxxx xxxxx xx xxxxxxxxxxx xxx xxx xxxxxx xxxxxx xx xxxxxxxxxx	***XXXXXX_XXXX*** ***XXXXXX***	SIMPLE SAFETY DUAL LASER SCANNER POWERFLEX 40P I/O	DWN xx DATE 10-17-08 DWG NO EXAMPLE DWG REV XX SHEET 9 OF XX CUST



NOTES:
1. ALL WIRES TO BE xxxV, xx°, xxx.
2. OBSERVE DIRTY/CLEAN WIRING PRACTICES.
3. Dx/Cx MARKERS INDICATE POTENTIAL ROUTING WIRING.
4. ALL WIRES ARE #xx AWG, UNLESS OTHERWISE NOTED.
5. ALL WIRES ARE xxx, UNLESS OTHERWISE NOTED.
6. ALL GROUND WIRES ARE #xx AWG xxxxxx, UNLESS OTHERWISE NOTED.

xxxx xxxxxxx xx xxx xxxxxxxxx xx xxxxxxxx xxxxxxxxxx xx xxx xxxxxxxxxxx xxxxxxxxx xxxxx xx xxxxxxxxxxx xxx xxx xxxxxx xxxxxx xx xxxxxxxxxx	***XXXXXX_XXXX*** ***XXXXXX***	SIMPLE SAFETY DUAL LASER SCANNER MICROLOGIX PLC I/O

DWN xx | DATE 10-17-08
DWG NO EXAMPLE | DWG REV XX
CUST | SHEET 10 OF XX

CAD PART 10_SG600_LASER_SCAN_PLC_IO.DWG
LAYERING SELECT: ECHO

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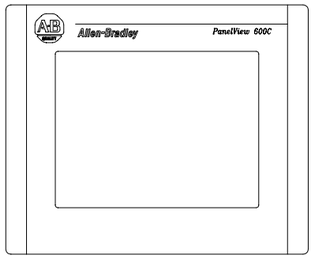
CAD PART 11_SG600_LASER_SCAN_PLC_IO_SPARE.DWG

LAYERING SELECT: ECHO

HMI PANELVIEW 600C

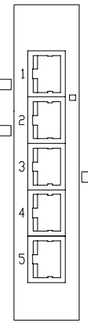
2711C-T6C



1585J-M8PBJM-2

5PORT ETHERNET SWITCH

1783-US05T

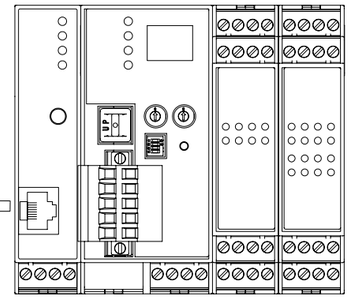


2711P-CBL-EX04

1585J-M8PBJM-2

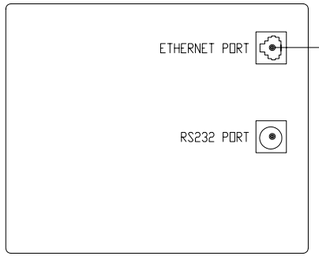
SMARTGUARD 600 w/ETHERNET

1752-L24BBBE



MICROLOGIX 1100

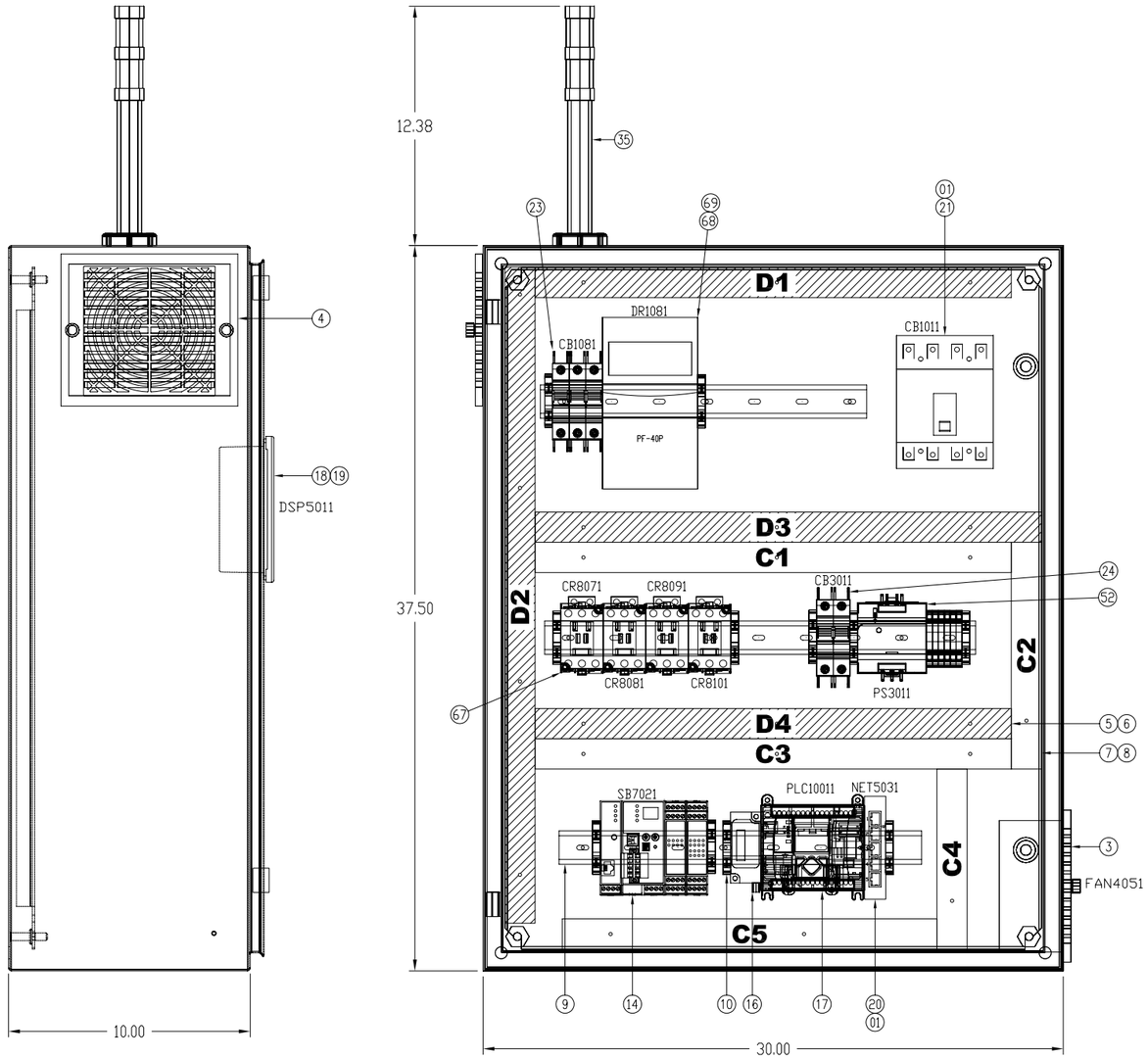
1763-L16BBB



xxxx xxxxxxx xx xxx xxxxxxxxx xx xxxxxxxx xxxxxxxxxx xx xxx xxxxxxxxxxx xxxxxxxxx xxxxx xx xxxxxxxxxxx xxx xxx xxxxxx xxxxxx xx xxxxxxxxxx	***XXXXXX_XXXX*** ***XXXXXX***	SIMPLE SAFETY DUAL LASER SCANNER COMMUNICATION DIAGRAM	DWN xx	DATE 10-17-08
			DWG NO EXAMPLE	DWG REV XX
			CUST	SHEET 12 OF XX

CAD PART 12_SG600_LASER_SCAN_COMM_DIAGRAM.DWG

LAYERING SELECT: ECHO:



ITEM	QTY	DESCRIPTION	MFG	CATALOG
1	1	NEMA1 ENCLOSURE 30"X24"X10"	HOFFMAN	CSD302410
2	1	PANEL FOR ENCLOSURE 21"X22.5"	HOFFMAN	CP3024
3	1	FAN KIT 115VAC WITH FILTER	HOFFMAN	TFP41
4	1	EXHAUST GRILL WITH FILTER	HOFFMAN	TEP4
5	–	PANDUIT WIRE DUCT, 1"X4" GRAY	PANDUIT	F1X4LG6
6	–	PANDUIT WIRE DUCT COVER, 1" GRAY	PANDUIT	C1LG6
7	–	PANDUIT WIRE DUCT, 1" X4" WHITE	PANDUIT	F1X4WH6
8	–	PANDUIT WIRE DUCT COVER, 1" WHITE	PANDUIT	C1WH6
9	–	35MM DIN RAIL	AB	199-DR1
10	9	END ANCHOR USED W/STANDARD 35MM DIN	AB	1492-EAJ35
11	–	–	–	–
12	–	–	–	–
13	–	–	–	–
14	1	SMARTGUARD 600 SMALL SAFETY CONTROLLER w/ETHERNET	AB	1752-L24BBB
		CONTROL AND VISUALIZATION EQUIPMENT		
15	1	1763 MICROLOGIX 1100 SYSTEM GROUP SELECTION		
16	1	CABLE: MICROLOGIX 1100 CHANNEL 0 TO RS-485	AB	1763-NC01
17	1	MICROLOGIX 1100, 24V DC POWER	AB	1763-L16BBB
18	1	6" COLOR (TRANSMISSIVE CSTN) TOUCHSCREEN	AB	2711C-T6C
19	2	1585 ETHERNET CABLE, TEAL RISER PVC, 2 METER	AB	1585J-M8PBJM-2
20	1	STRATIX 2000 SWITCH, UNMANAGED, 5 COPPER PORTS	AB	1783-US05T
		POWER CIRCUIT COMPONENTS		
		380 VAC – 480 VAC, 4 POLE C.B. DISCONNECT OPTION		
21	1	IEC MOLDED CASE C.B., 160A, H-FRAME, RATED 32A	AB	140UE-H2E4-C32
22	1	ROTARY, VARIABLE-DEPTH OPERATING MECHANISM	AB	140U-H-RVM12R
23	1	UL489/CSA 22.2 NO 5.1 CIRCUIT BREAKER, 3 POLE, 7 AMP	AB	1489-A3C070
24	1	UL489/CSA 22.2 NO 5.1 CIRCUIT BREAKER, 2 POLE10 AMP	AB	1489-A2D100
		380/400 VAC, 3 POLE FUSED DISCONNECT OPTION		
25	1	194R DISCONNECT, OPEN STYLE, DIN, 32A, 3 POLE	AB	194R-D32-1753
26	1	OPERATING HANDLE, WITH DEFEATER, RED/YELLOW	AB	194R-HS4E
27	1	OPERATING SHAFT, STANDARD LENGTH, 263MM (10.3 IN.)	AB	194R-R1
28	1	UL489/CSA 22.2 NO 5.1 CIRCUIT BREAKER, 3 POLE, 7 AMP	AB	1489-A3C070
29	1	UL489/CSA 22.2 NO 5.1 CIRCUIT BREAKER, 2 POLE, 10 AMP	AB	1489-A2D100
		480 VAC, 3 POLE FUSED DISCONNECT OPTION		
30	1	194R DISCONNECT, OPEN STYLE, 30A, 3 POLE	AB	194R-C30-1753
31	1	OPERATING HANDLE, WITH DEFEATER, RED/YELLOW	AB	194R-HS4E
32	1	OPERATING SHAFT, STANDARD LENGTH, 263MM (10.3 IN.)	AB	194R-R1
33	1	UL489/CSA 22.2 NO 5.1 CIRCUIT BREAKER, 3 POLE, 7 AMP	AB	1489-A3C070
34	1	UL489/CSA 22.2 NO 5.1 CIRCUIT BREAKER, 2 POLE, 10 AMP	AB	1489-A2D100
		SENSORS/STACKLIGHTS		
35	1	COMPACT TOWER LIGHT, 30 MM, GRN, RED LED	AB	855D-P25SC20G24Y3Y4
36	1	PHOTOSWITCH PHOTOELECTRIC SENSOR, RIGHTSIGHT	AB	42EF-P2MPB-F4
37	1	60-2695 BRACKET, (USE W/ 60-2439, 60-2649)	AB	60-2695
38	1	PATCHCORD: DC MICRO (M12), FEMALE, STRAIGHT, 4-PIN	AB	889D-F4ACDM-2
39	1	RECEPTACLE, DC MICRO (M12), FEMALE, STRAIGHT, 4-PIN	AB	888D-F4AC1-1
		PUSHBUTTONS		
40	1	800F 3 POSITION S.S. – PLASTIC, MAINTAINED, BLACK	AB	800FP-SM32
41	1	800F LEGEND PLATE, ENGLISH: AUTO – OFF – HAND	AB	800F-11WE104
42	2	22.5MM PB NO LATCH, SCREW CONTACT BLOCK, 1 N.O.	AB	800F-X10
43	1	PLASTIC LATCH	AB	800F-ALP
44	1	800F PUSH BUTTON – PLASTIC, FLUSH, GREEN, I	AB	800FP-F306
45	1	PLASTIC LATCH	AB	800F-ALP
46	1	22.5MM PB NO LATCH, SCREW CONTACT BLOCK, 1 N.O.	AB	800F-X10
47	1	800F PUSH BUTTON – PLASTIC, EXTENDED, RED, O	AB	800FP-E405
48	1	PLASTIC LATCH	AB	800F-ALP
49	1	22.5MM PB NO LATCH, SCREW CONTACT BLOCK, 1 N.O.	AB	800F-X10
		PROGRAMMING SOFTWARE		
50	1	RSNETWORX FOR DEVICENET	AB	9357-DNETL3
51	1	RSLOGIX MICRO STARTER (ENGLISH) CD-ROM	AB	9324-RLM0100ENE

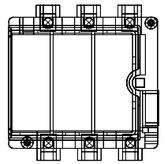
NOTES:
1. WIREWAYS MARKED Cx/Dx INDICATE CLEAN/DIRTY SIGNAL/POWER
2. FOR FURTHER INFORMATION ON SYSTEM DESIGN FOR CONTROL OF ELECTRICAL NOISE SEE ROCKWELL PUBLICATION #GMC RM001_-EN-P

XXXX XXXXXXX XX XXX XXXXXXXXX XX XXXXXXX XXXXXXXXX XX XXX XXXXXXXXXXX XXXXXXXXX XXXXX XX XXXXXXXXXXX XXX XXX XXXXXX XXXXXX XX XXXXXXXXX	***XXXXXX_XXXX*** ***XXXXXX***	SIMPLE SAFETY DUAL LASER SCANNER PANEL LAYOUT	DWN XX DATE 10-17-08 DWG NO EXAMPLE DWG REV XX SHEET 13 OF XX

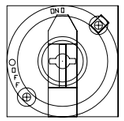
CAD PART 13_SG600_LASER_SCAN_PANEL_LAYOUT.DWG

LAYERING SELECT: ECHO

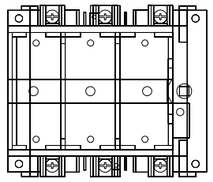
ADDITIONAL PARTS LIST



(30) 30A FUSED DISCONNECT



(22) ROTARY VARIABLE DEPTH MECHANISM



(25) 60A FUSED DISCONNECT

		CONTROL CIRCUIT COMPONENTS		
52	1	1606-XLP90E-2: COMPACT PWS, 24-28V, 90 W, 480VAC	AB	1606-XLP90E-2
		E-STOP PUSHBUTTON		
53	1	800F NON-ILLUMINATED MUSHROOM, TWIST TO RELEASE	AB	800FP-MT44
54	1	PLASTIC LATCH	AB	800F-ALP
55	2	22.5MM PB NO LATCH, SCREW CONTACT BLOCK, 1 N.C.	AB	800F-X01
		SAFETY EQUIPMENT		
56	2	SAFEZONE MULTIZONE SCAN HEAD AND I/O MODULE	AB	442L-SFZNMZ
57	2	20M PREWIRED 13 CONDUCTOR MEMORY MODULE	AB	442L-CSFZNMZ-20
58	1	800F NON-ILLUMINATED TWIST TO RELEASE, 40MM	AB	800FM-MT44
59	1	22.5MM PB NO LATCH, SCREW CONTACT BLOCK, 1 N.C.	AB	800F-X01V
60	1	22.5MM PB NO LATCH, SCREW CONTACT BLOCK, 1 N.C.	AB	800F-X01S
61	1	800F LEGEND PLATE, ENGLISH: EMERGENCY STOP	AB	800F-15YE112
62	1	800F RESET, ROUND METAL (TYPE 4/13, IP66), BLUE, R	AB	800FM-R611
63	1	METAL LATCH MOUNT, 1 N.O., 0 N.C., LOW VOLTAGE	AB	800F-MX10V
64	1	800F PILOT LIGHT - METAL, BLUE, STANDARD PACK (QTY. 1)	AB	800FM-P6
65	1	INTEGRATED LED, 24V AC/DC, BLUE LED, 1 N.O., 1 N.C.	AB	800F-MN3BX11
66	1	SAFESHIELD CONFIGURATION CABLE	AB	442L-ACRS232
67	4	MCS 100S-C SAFETY CONTACTOR, 9A, 24V DC	AB	100-C09DJ05C
		DRIVE EQUIPMENT		
68	1	POWERFLEX 40P AC DRIVE 240VAC, 3PH, 2.3 AMPS, 0.5 HP	AB	22D-B2P3N104
69	1	POWERFLEX 40P SAFE-OFF-BOARD	AB	20A-DG01

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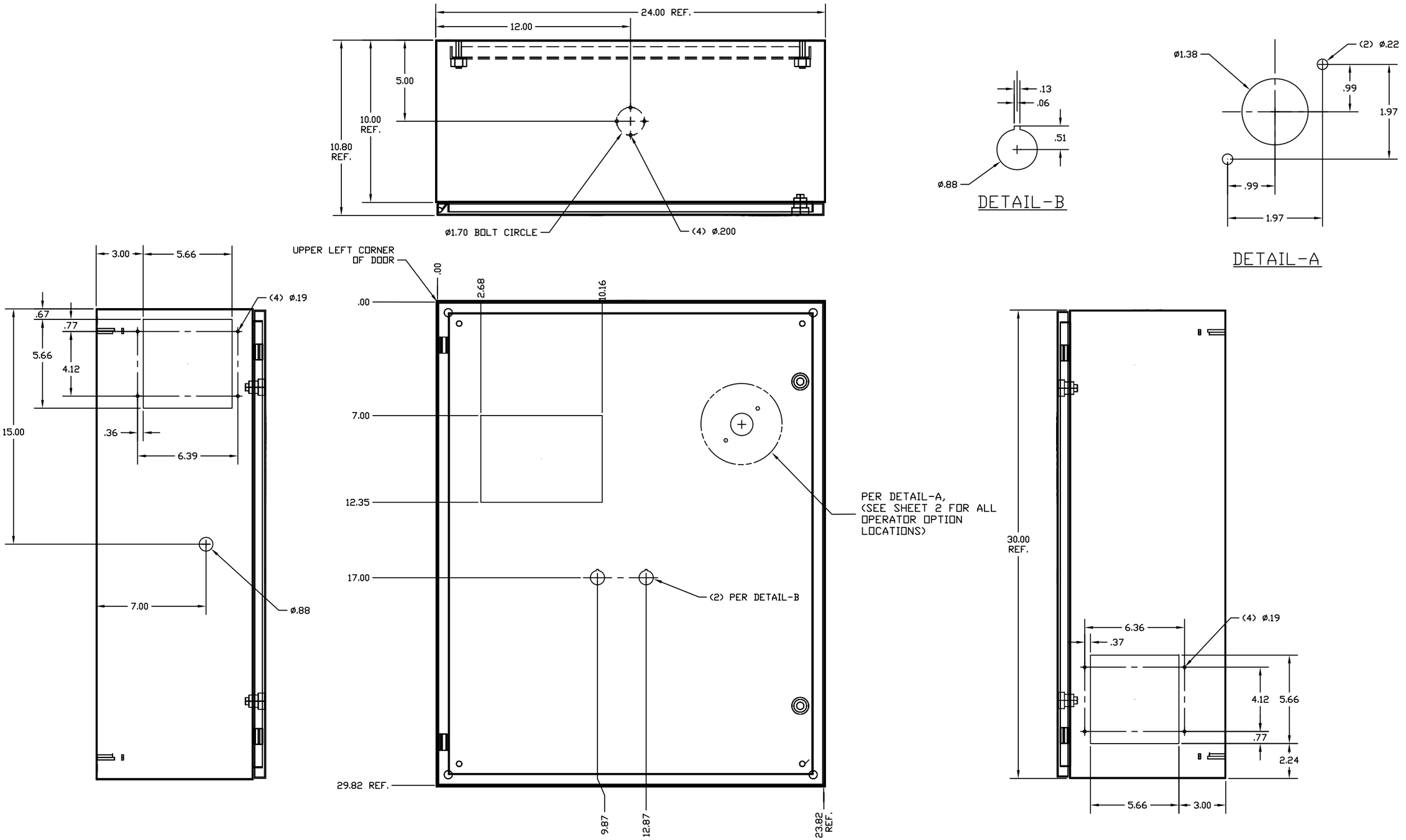
CAD PART 14_SG600_LASER_SCAN_ADDITIONAL_PARTS.DWG

LAYERING SELECT: ECHO



DOOR MODIFICATION

PART NO.	CHG. CHAR.	MATERIAL	SURFACE TREATMENT
-01	1	HOFFMAN PART CSD302410	ANSI 61 GRAY

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CAD PART 15_SG600_LASER_SCAN_ENCLOSURE_DOOR_LAYOUT.DWG

LAYERING SELECT: ECHO